YAMAHA

PARTS CATALOGUE
CATALOGUE DE PIECES DETACHEES

F100DET'05 (6D91)

1D6D9-300F1

(2D6D9-300F1)

YAMAHA GENUINE Parts & Accessories

2012/1/13

NEWS NO.	DATE	COMMENT
PE0-OM-050006	Jun.,6,2005	MOD:FIG.25 BRACKET 2 REVISION
PE0-OM-070012	Jan.,15,2007	COR:FIG.27 PTT ASSY LIST/ILLUSTRATION CORRECTION
PE0-OM-110048	Dec.,22,2011	MOD:FIG.6 INTAKE 1 LIST REVISION

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
   It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

   "UR" Use specified parts number.
   "UN" Use as many as needed.
   "AP" Alternate Parts
   "LM" Locally Made (Parts need to be ordered locally)
   "F#" Frame No. (Applicable machine No.)
   "O/S" Over Size

3. The number of components for assembly
   - Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
   - The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5–83310–60	FRONT FLASHER LIGHT ASSY	2	
115–83311–60	.BULB (6V–18W)	1	

4. Applicable colours of graphics are represented in the "REMARKS" as shown below.

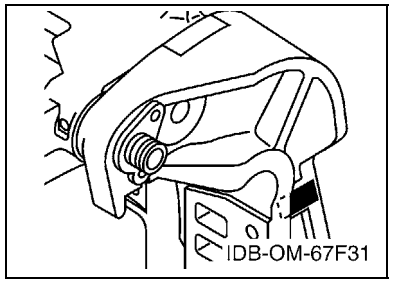
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4–24110–00–X5	FUEL TANK COMP.	2	MXR
3J1–24240–10	.GRAPHIC, FUEL TANK	1	FOR MXR

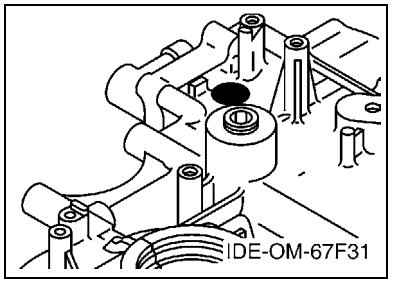
5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

   Engine Serial No.





8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F100D	6D9-1000001		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6D91	F100DET

AVANT–PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pieces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
   Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations
   Dans ce catalogue, les abréviations suivantes sont utilisées:

   "UR" Utiliser le numéro de pièces spécifié.
   "UN" Utiliser autant que nécessaire.
   "AP" Pièces de substitution
   "LM" Fabrication locale (les pièces doivent être commandées localement.)
   "F#" N° de cadre (applicable au N° de série)
   "O/S" Surdimensionné

3. Nombre de pièces d'un assemblage
   - Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci–dessous.
   - Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5–83310–60	ENS. CLIGNOTANT AVANT	2	
115–83311–60	.AMPOULE (6V–18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne "REMARQUES", comme indiqué ci–dessous.

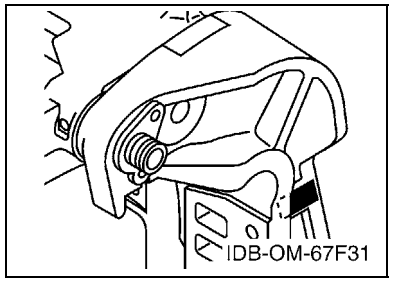
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4–24110–00–X5	RESERVOIR A ESSENCE.	2	MXR
3J1–24240–10	.GRAPHIQUE	1	POUR MXR

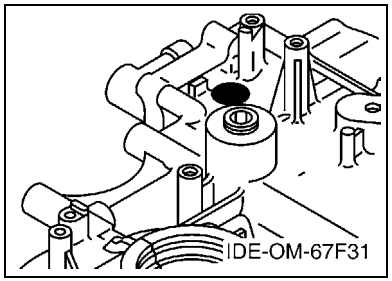
5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

   N° de Série du moteur





8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F100D	6D9-1000001		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6D91	F100DET

CONTENTS

SHEET1/2

TOP COWLING A4
CYLINDER & CRANKCASE 1 ..... A5
CRANKSHAFT & PISTON A7
CYLINDER & CRANKCASE 2 ..... B1
VALVE B3
INTAKE 1 ..... B6
INTAKE 2 ..... B7
INTAKE 3 ..... C1
FUEL INJECTION PUMP 1 ..... C3
FUEL INJECTION PUMP 2 ..... C4
FUEL 1 ..... C5
FUEL 2 ..... C7
GENERATOR D1
ELECTRICAL 1 ..... D2
ELECTRICAL 2 ..... D4
ELECTRICAL 3 ..... D6
ELECTRICAL 4 ..... D7
STARTING MOTOR E1
BOTTOM COWLING E3
STEERING 1 ..... E5
STEERING 2 ..... F1
STEERING FRICTION F3
CONTROL F4
BRACKET 1 ..... F6

INDEX

NUMERICAL INDEX G1

SHEET2/2

BRACKET 2 ..... A4*
OPTIONAL PARTS 1 ..... A6*
POWER TRIM & TILT ASSY 1 ..... A7*
POWER TRIM & TILT ASSY 2 ..... B4*
UPPER CASING B5*
OIL PAN B7*
LOWER CASING & DRIVE 1 ..... C2*
LOWER CASING & DRIVE 2 ..... C5*
STEERING GUIDE C7*
REMOTE CONTROL BOX D1*
REMOTE CONTROL ASSY D2*
METER D5*
OPTIONAL PARTS 2 ..... D6*
REPAIR KIT 1 ..... D7*
REPAIR KIT 2 ..... E1*

INDEX

NUMERICAL INDEX G1*

TABLE DES MATIERES

Feuille1/2

CAPOT SUPERIEUR A4
CYLINDRE & CARTER 1 ..... A5
VILEBREQUIN & PISTON A7
CYLINDRE & CARTER 2 ..... B1
SOUPAPE B3
ADMISSION 1 ..... B6
ADMISSION 2 ..... B7
ADMISSION 3 ..... C1
POMPE A INJECTEUR 1 ..... C3
POMPE A INJECTEUR 2 ..... C4
CARBURANT 1 ..... C5
CARBURANT 2 ..... C7
GENERATRICE D1
PARTIE ELECTRIQUE 1 ..... D2
PARTIE ELECTRIQUE 2 ..... D4
PARTIE ELECTRIQUE 3 ..... D6
PARTIE ELECTRIQUE 4 ..... D7
DEMARREUR ELECTRIQUE E1
CAPOT INFERIEUR E3
DIRECTION 1 ..... E5
DIRECTION 2 ..... F1
CUVETTE POIGNEE DE DIRECTION F3
COMMANDE F4
SUPPORT 1 ..... F6

INDEX

INDEX NUMERIQUE G1

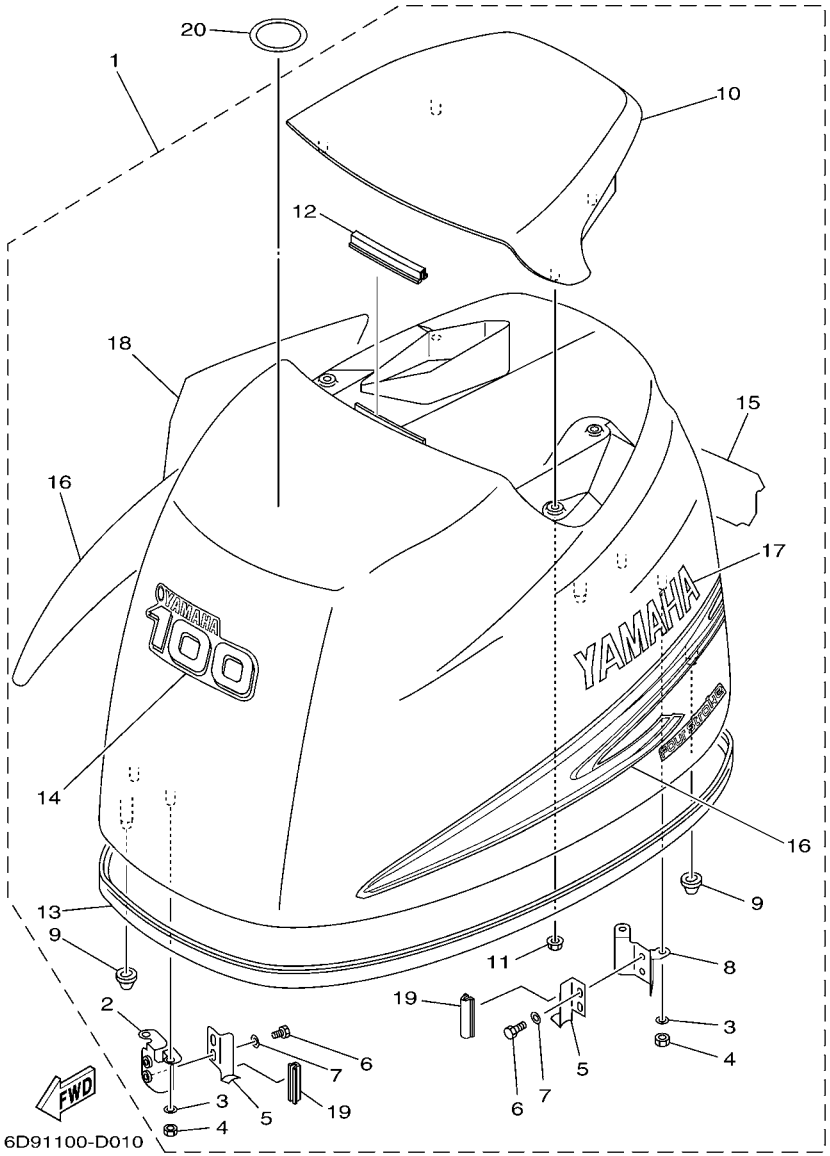
Feuille2/2

SUPPORT 2 ..... A4*
PIECES OPTIONNELLES 1 ..... A6*
PUISSANCE PARER ET INCLINER 1 ..... A7*
PUISSANCE PARER ET INCLINER 2 ..... B4*
FOURREAU B5*
VENTILATEUR D'HUILE B7*
BOITIER D'HELICE TRANSMISSION1 ..... C2*
BOITIER D'HELICE TRANSMISSION2 ..... C5*
FIXATION DE DIRECTION C7*
BOITIER DE COMMANDE A DISTANCE D1*
BOITIER DE COMMANDE A DISTANCE D2*
COMPTEUR D5*
PIECES OPTIONNELLES 2 ..... D6*
KITS DE REPARATION 1 ..... D7*
KITS DE REPARATION 2 ..... E1*

INDEX

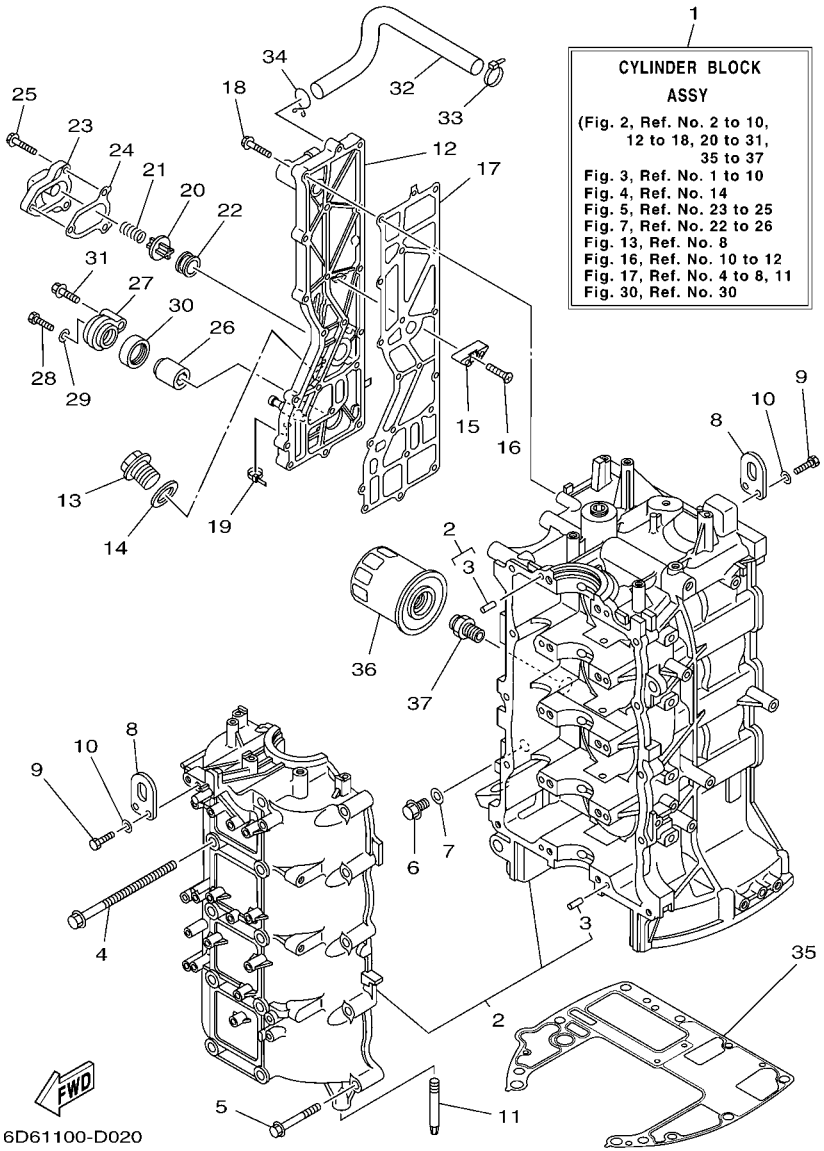
INDEX NUMERIQUE G1*

FIG. 1 TOP COWLING **CAPOT SUPERIEUR**



REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D9–42610–00–4D	TOP COWLING ASSY CAPOT (ENS.)	1					
2	67F–42647–00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1					
3	92990–06100	.WASHER, SPRING .RONDELLE, GROWER	4					
4	95380–06600	.NUT, HEXAGON .ECROU	4					
5	68V–42652–00	.HOOK .CROCHET	2					
6	97095–06012	.BOLT .BOULON	4					
7	92995–06600	.WASHER .RONDELLE	4					
8	67F–42649–00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1					
9	67F–42662–00	.DAMPER .AMORTISSEUR	3					
10	67F–42613–00–4D	.MOLDING, AIR DUCT .MANCHON A AIR	1					
11	90179–06M24	.NUT .ECROU	4					
12	61N–42628–00	.SEAL .JOINT	1					
13	67F–42615–00	.SEAL .JOINT	1					
14	67F–42677–10	.GRAPHIC, FRONT .ADHESIF, AVANT	1					
15	6D9–42678–00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1					
16	67F–W0070–10	.GRAPHIC SET .JEU DIEMBLEMES	1					
17	67F–42681–10	.MARK, COWLING .ADHESIF, CAPOT	1					
18	67F–42682–10	.MARK, COWLING .ADHESIF, CAPOT	1					
19	67F–42628–00	.SEAL .JOINT	2					
20	67F–13434–02	LABEL, CAUTION ETIQUETTE, ATTENTION	1					

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–W009B–00–1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1					
2	6D8–15100–00–1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1					
3	93606–12019	.PIN, DOWEL .GOUPILLE	10					
4	90119–10M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10					
5	90119–08M66	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10					
6	90340–14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1					
7	90430–14115	GASKET JOINT	1					
8	62Y–11119–00	HANGER, ENGINE ANNEAU, LEVAGE	2					
9	97095–06020	BOLT BOULON	4					
10	92995–06600	WASHER RONDELLE	4					
11	67F–15142–00	GUIDE 1 GUIDE 1	2					
12	6D8–41113–00–1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1					
13	90340–18M09	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1					
14	90430–18130	GASKET JOINT	1					
15	6E5–11325–00	ANODE ANODE	3					
16	98780–04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	3					
17	67F–41114–A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1					
18	90119–06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18					
19	90465–11M10	CLAMP BRIDE	1					
20	6G5–12416–00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1					
21	90501–16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1					
22	90480–20M05	GROMMET PASSE-FIL	1					
23	67F–1246A–00–1S	COVER 1 COUVERCLE 1	1					
24	67F–12435–A0	GASKET JOINT	1					
25	90119–06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3					
26	68V–11325–01	ANODE ANODE	1					
27	69J–11327–00–94	COVER, ANODE COUVERCLE	1					

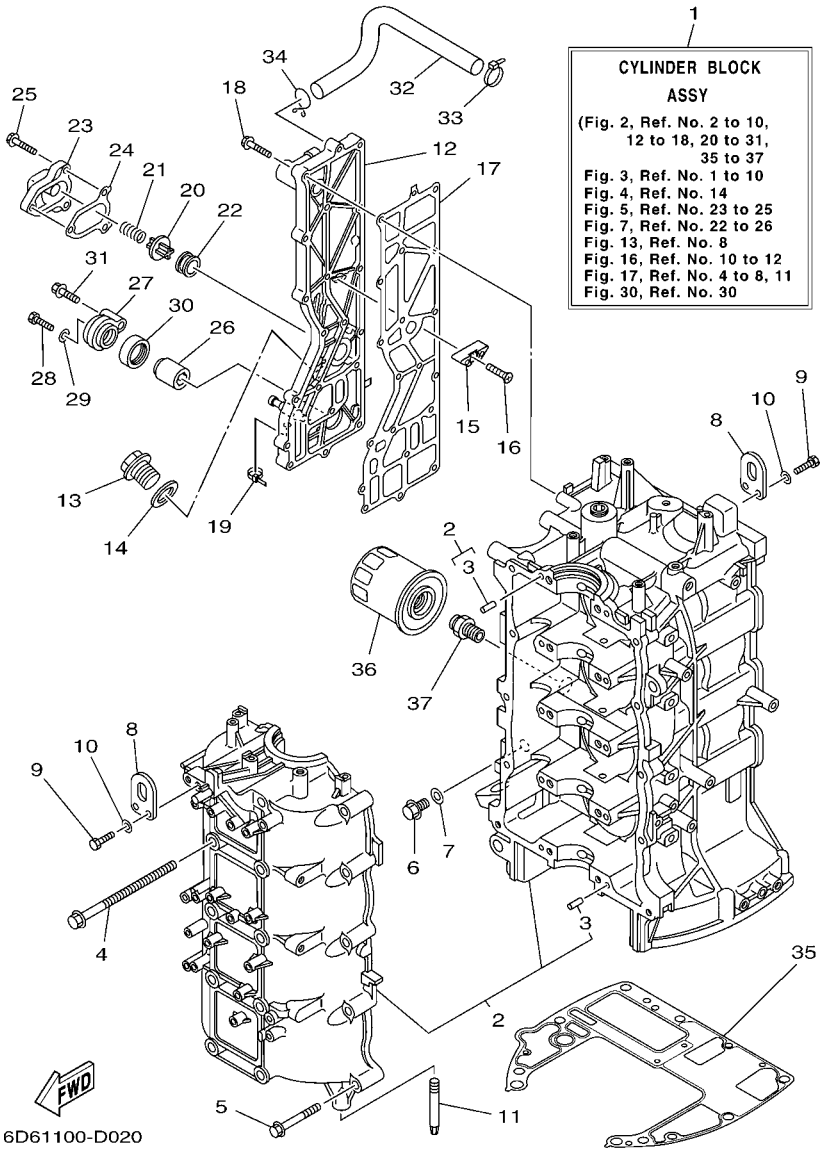
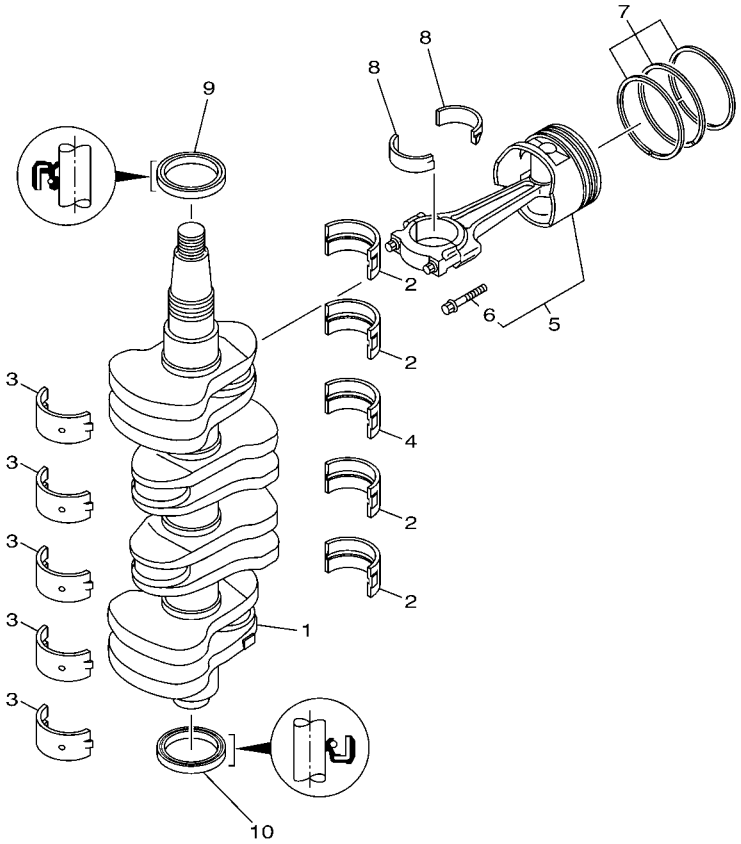


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	97075–06020	BOLT BOULON	1					
29	92995–06600	WASHER RONDELLE	1					
30	67F–11328–00	GROMMET, ANODE PASSE-FIL	1					
31	97575–08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1					
32	67F–1243A–00	HOSE 1 DURITE 1	1					
33	90465–11M10	CLAMP BRIDE	1					
34	90467–20M15	CLIP JONC	1					
35	68V–11351–00	GASKET, CYLINDER JOINT, D'EMBASE	1					
36	5GH–13440–00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1					
37	90401–20145	BOLT, UNION BOULON, RACCORD	1					

FIG. 3 CRANKSHAFT & PISTON VILEBREQUIN & PISTON



6D81100-D030

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–11411–00	CRANKSHAFT VILEBREQUIN COMPLET	1					
2	67F–11416–00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4					UR GREEN UR GREEN
	67F–11416–10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4					UR BLUE UR BLUE
	67F–11416–20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4					UR RED UR RED
3	67F–11417–00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5					UR YELLOW UR YELLOW
	67F–11417–10	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5					UR GREEN UR GREEN
	67F–11417–20	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5					UR BLUE UR BLUE
	67F–11417–30	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5					UR RED UR RED
4	67F–11418–00	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1					UR GREEN UR GREEN
	67F–11418–10	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1					UR BLUE UR BLUE
	67F–11418–20	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1					UR RED UR RED
5	6D8–W1164–00	PISTON/CON-ROD ASSY(STD) PISTON/BIELLE COMPLETTE(STD)	4					
	6D8–W1164–10	PISTON/CON-ROD ASSY(0.25MM OS) PISTON/BIELLE COMPLETTE:0.25MM	4					AP AP
6	67F–11654–00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2					
7	6D8–11603–00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	4					
	6D8–11604–00	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	4					AP AP
8	6D8–11656–00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8					UR YELLOW UR YELLOW
	6D8–11656–10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8					UR GREEN UR GREEN
	6D8–11656–20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8					UR BLUE UR BLUE
	6D8–11656–30	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8					UR RED UR RED
9	93102–48008	OIL SEAL JOINT SPY	1					
10	93101–48001	OIL SEAL JOINT SPY	1					

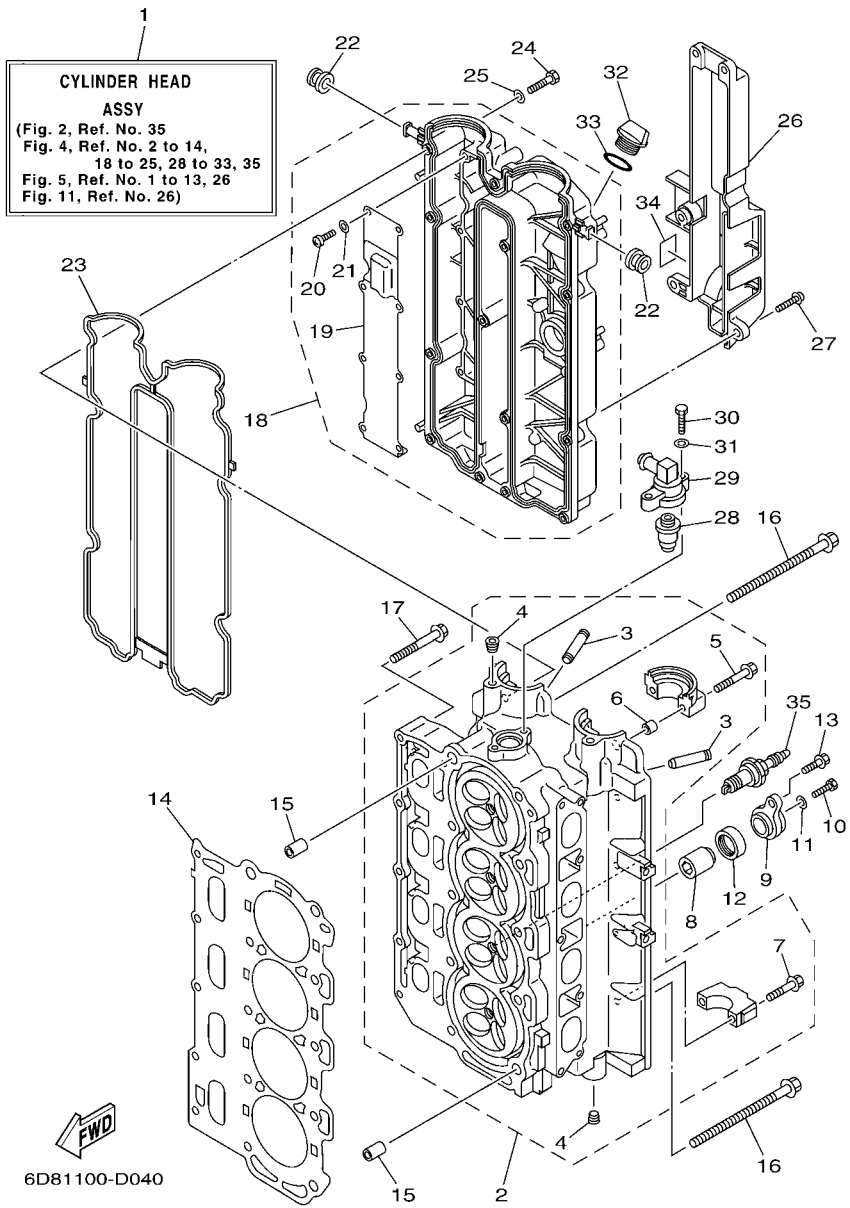


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D9–W009A–00–1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1					
2	6D8–11110–00–94	CYLINDER HEAD ASSY JEU DE CULASSE	1					
3	67F–11133–10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	16					
4	90344–51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	4					
5	90119–07235	.BOLT/WASHER-CAM CAPS .BOULON, AVEC RONDELLE	4					
6	91809–08006	.SLEEVE GUIDE-DOWEL .GOUJON, D'ASSEMBLAGE	4					
7	K0F–A9904–20	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	16					
8	68V–11325–01	ANODE ANODE	2					
9	69J–11327–00–94	COVER, ANODE COUVERCLE	2					
10	97075–06020	BOLT BOULON	2					
11	92995–06600	WASHER RONDELLE	2					
12	67F–11328–00	GROMMET, ANODE PASSE-FIL	2					
13	97575–08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2					
14	67F–11181–02	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1					
15	90387–10M08	COLLAR COLLERETTE	2					
16	90105–10M89	BOLT, FLANGE BOULON	10					
17	90119–08M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5					
18	6D8–11191–00–1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1					
19	67F–11168–00	.COVER, BREATHER .COUVERCLE, RENIFLARD	1					
20	98507–04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	8					
21	92907–04600	.WASHER .RONDELLE	8					
22	90480–12072	GROMMET PASSE-FIL	2					
23	6D8–11356–00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1					
24	97095–06030	BOLT BOULON	14					
25	92995–06600	WASHER RONDELLE	14					
26	67F–11192–01	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1					
27	90159–06M29	SCREW, WITH WASHER VIS, AVEC RONDELLE	5					

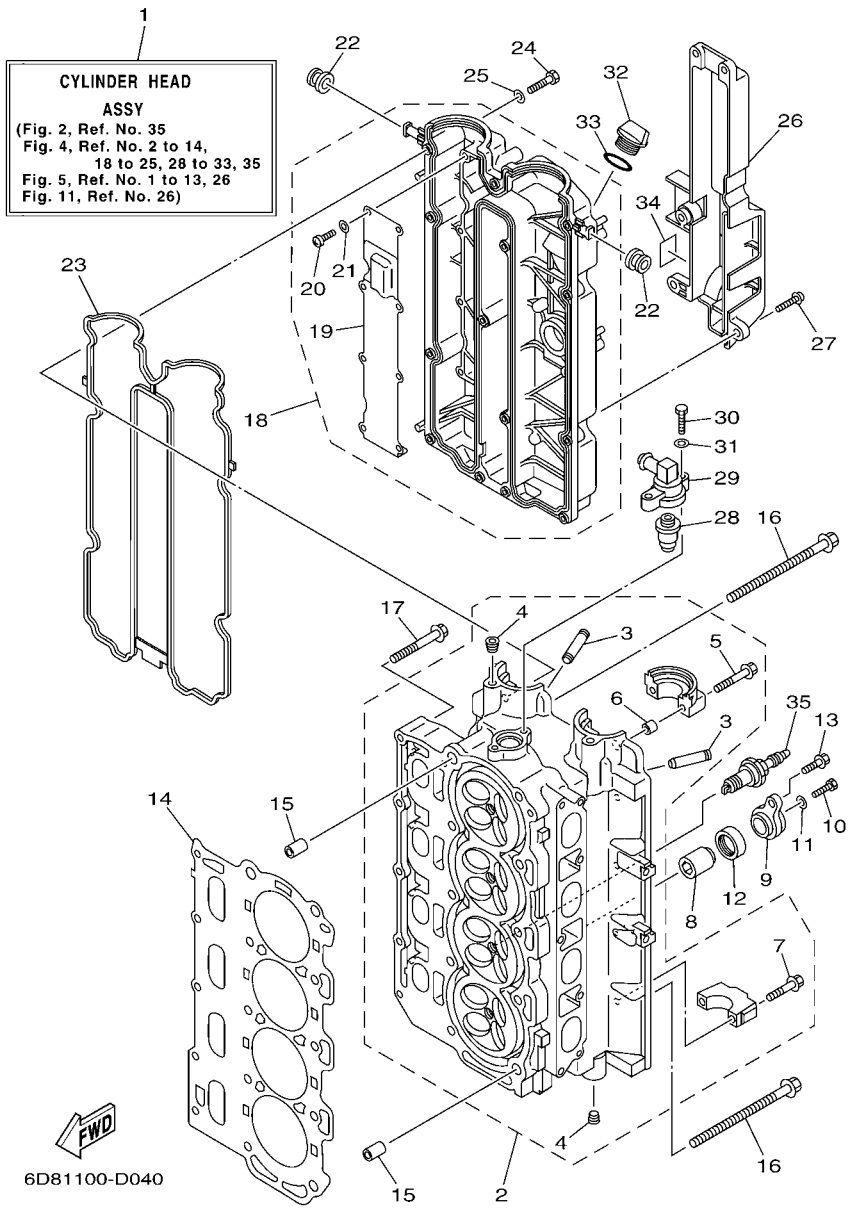
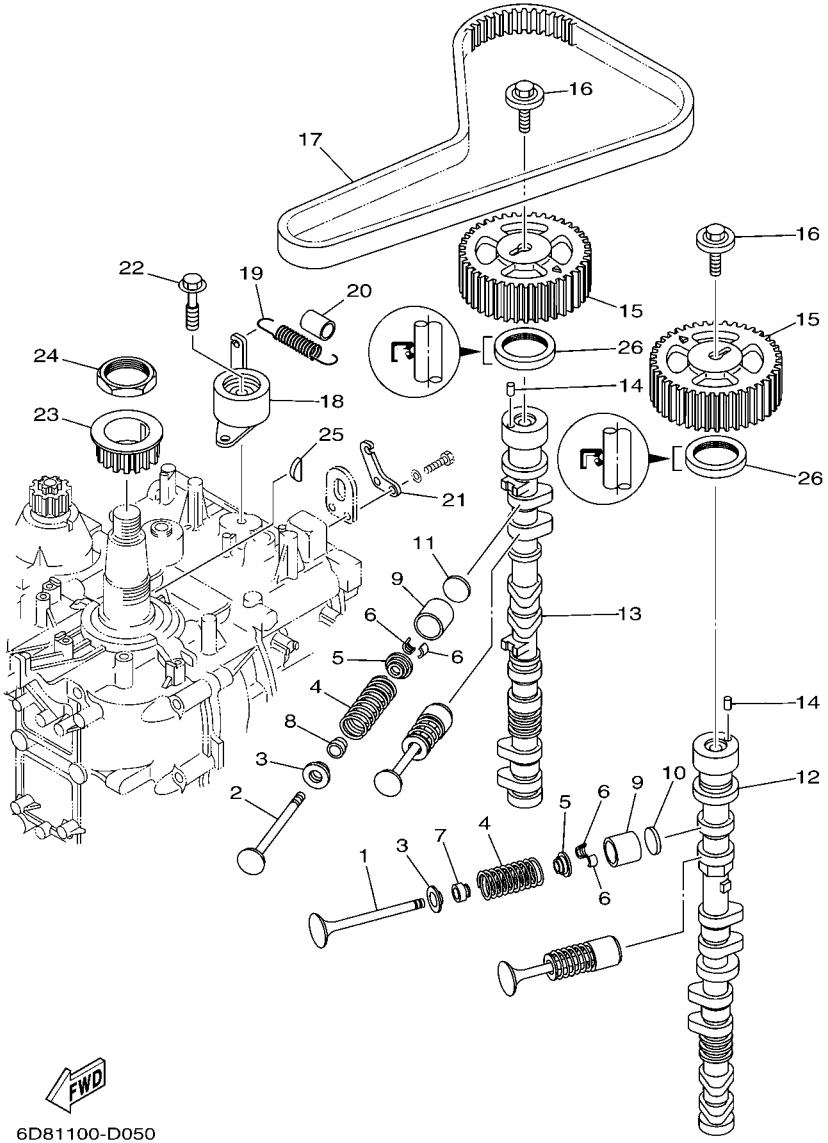


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	6D9–12411–00	THERMOSTAT THERMOSTAT	1					
29	68V–12413–00–1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1					
30	97095–06025	BOLT BOULON	2					
31	92995–06600	WASHER RONDELLE	2					
32	6G8–15363–00	PLUG, OIL PLOT, HUILE	1					
33	93210–24M79	O-RING JOINT TORIQUE	1					
34	6D8–83626–00	MARK 6 MARK 6	1					
35	94702–00391	PLUG, SPARK (NGK LFR5A-11) BOUGIE D'ALLUMAGE(NGK LFR5A-11	4					

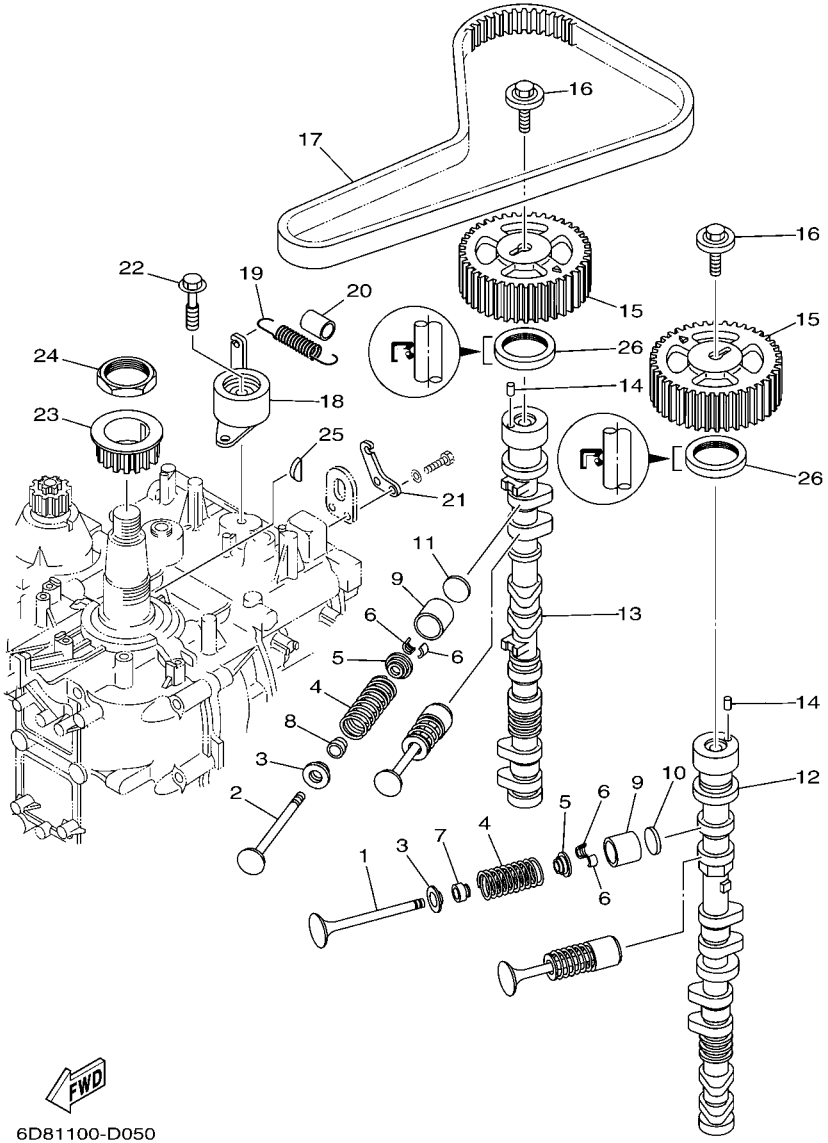


6D81100-D050

FIG. 5 VALVE **SOUPAPE**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	68V–12111–00	VALVE, INTAKE SOUPAPE, ADMISSION	8					
2	68V–12121–00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	8					
3	67F–12116–00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	16					
4	67F–12114–00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	16					
5	67F–12117–00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPE	16					
6	67F–12118–00	COTTER, VALVE FRAISE, SOUPAPE	32					
7	K0A–A3721–00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	8					
8	K0A–A3722–00	SEAL, VALVE STEM 2 JOINT, QUEUE DE SOUPAPE 2	8					
9	67F–12153–00	LIFTER, VALVE LEVE-SOUPAPE	16					
10	67F–12168–00	PAD, ADJUSTING (2.000) PASTILLE, DE REGLAGE (2.000)	16					UR UR
	67F–12168–10	PAD, ADJUSTING (2.025) PASTILLE, DE REGLAGE (2.025)	16					UR UR
	67F–12168–20	PAD, ADJUSTING (2.050) PASTILLE, DE REGLAGE (2.050)	16					UR UR
	67F–12168–30	PAD, ADJUSTING (2.075) PASTILLE, DE REGLAGE (2.075)	16					UR UR
	67F–12168–40	PAD, ADJUSTING (2.100) PASTILLE, DE REGLAGE (2.100)	16					UR UR
	67F–12168–50	PAD, ADJUSTING (2.125) PASTILLE, DE REGLAGE (2.125)	16					UR UR
	67F–12168–60	PAD, ADJUSTING (2.150) PASTILLE, DE REGLAGE (2.150)	16					UR UR
	67F–12168–70	PAD, ADJUSTING (2.175) PASTILLE, DE REGLAGE (2.175)	16					UR UR
	67F–12168–80	PAD, ADJUSTING (2.200) PASTILLE, DE REGLAGE (2.200)	16					UR UR
	67F–12168–A0	PAD, ADJUSTING (2.225) PASTILLE, DE REGLAGE (2.225)	16					UR UR
	67F–12168–B0	PAD, ADJUSTING (2.250) PASTILLE, DE REGLAGE (2.250)	16					UR UR
	67F–12168–C0	PAD, ADJUSTING (2.275) PASTILLE, DE REGLAGE (2.275)	16					UR UR
	67F–12168–D0	PAD, ADJUSTING (2.300) PASTILLE, DE REGLAGE (2.300)	16					UR UR
	67F–12168–E0	PAD, ADJUSTING (2.325) PASTILLE, DE REGLAGE (2.325)	16					UR UR
	67F–12168–F0	PAD, ADJUSTING (2.350) PASTILLE, DE REGLAGE (2.350)	16					UR UR
	67F–12168–G0	PAD, ADJUSTING (2.375) PASTILLE, DE REGLAGE (2.375)	16					UR UR
	67F–12168–H0	PAD, ADJUSTING (2.400) PASTILLE, DE REGLAGE (2.400)	16					UR UR
	67F–12168–J0	PAD, ADJUSTING (2.425) PASTILLE, DE REGLAGE (2.425)	16					UR UR

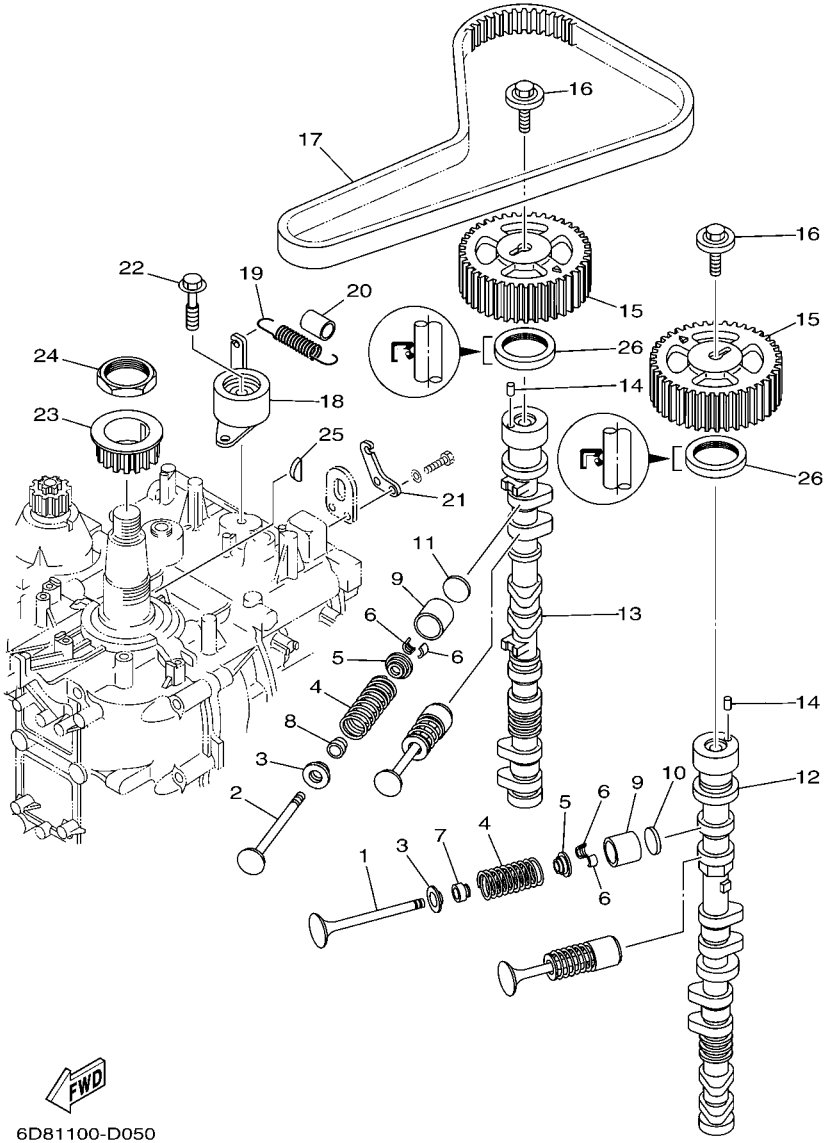
FIG. 5 VALVE — SOUPAPE



6D81100-D050

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
10	67F–12168–K0	PAD, ADJUSTING (2.450) PASTILLE, DE REGLAGE (2.450)	16					UR UR
	67F–12168–L0	PAD, ADJUSTING (2.475) PASTILLE, DE REGLAGE (2.475)	16					UR UR
	67F–12168–M0	PAD, ADJUSTING (2.500) PASTILLE, DE REGLAGE (2.500)	16					UR UR
	67F–12168–N0	PAD, ADJUSTING (2.525) PASTILLE, DE REGLAGE (2.525)	16					UR UR
	67F–12168–P0	PAD, ADJUSTING (2.550) PASTILLE, DE REGLAGE (2.550)	16					UR UR
	67F–12168–R0	PAD, ADJUSTING (2.575) PASTILLE, DE REGLAGE (2.575)	16					UR UR
	67F–12168–S0	PAD, ADJUSTING (2.600) PASTILLE, DE REGLAGE (2.600)	16					UR UR
	67F–12168–T0	PAD, ADJUSTING (2.625) PASTILLE, DE REGLAGE (2.625)	16					UR UR
	67F–12168–U0	PAD, ADJUSTING (2.650) PASTILLE, DE REGLAGE (2.650)	16					UR UR
	67F–12168–V0	PAD, ADJUSTING (2.675) PASTILLE, DE REGLAGE (2.675)	16					UR UR
	67F–12168–W0	PAD, ADJUSTING (2.700) PASTILLE, DE REGLAGE (2.700)	16					UR UR
	67F–12168–X0	PAD, ADJUSTING (2.725) PASTILLE, DE REGLAGE (2.725)	16					UR UR
	67F–12168–Y0	PAD, ADJUSTING (2.750) PASTILLE, DE REGLAGE (2.750)	16					UR UR
11	67F–12169–00	PAD, ADJUSTING (2.775) PASTILLE, DE REGLAGE (2.775)	16					UR UR
	67F–12169–10	PAD, ADJUSTING (2.800) PASTILLE, DE REGLAGE (2.800)	16					UR UR
	67F–12169–20	PAD, ADJUSTING (2.825) PASTILLE, DE REGLAGE (2.825)	16					UR UR
	67F–12169–30	PAD, ADJUSTING (2.850) PASTILLE, DE REGLAGE (2.850)	16					UR UR
	67F–12169–40	PAD, ADJUSTING (2.875) PASTILLE, DE REGLAGE (2.875)	16					UR UR
	67F–12169–50	PAD, ADJUSTING (2.900) PASTILLE, DE REGLAGE (2.900)	16					UR UR
	67F–12169–60	PAD, ADJUSTING (2.925) PASTILLE, DE REGLAGE (2.925)	16					UR UR
	67F–12169–70	PAD, ADJUSTING (2.950) PASTILLE, DE REGLAGE (2.950)	16					UR UR
	67F–12169–80	PAD, ADJUSTING (2.975) PASTILLE, DE REGLAGE (2.975)	16					UR UR
	67F–12169–A0	PAD, ADJUSTING (3.000) PASTILLE, DE REGLAGE (3.000)	16					UR UR
	67F–12169–B0	PAD, ADJUSTING (3.025) PASTILLE, DE REGLAGE (3.025)	16					UR UR
	67F–12169–C0	PAD, ADJUSTING (3.050) PASTILLE, DE REGLAGE (3.050)	16					UR UR
	67F–12169–D0	PAD, ADJUSTING (3.075) PASTILLE, DE REGLAGE (3.075)	16					UR UR
	67F–12169–E0	PAD, ADJUSTING (3.100) PASTILLE, DE REGLAGE (3.100)	16					UR UR

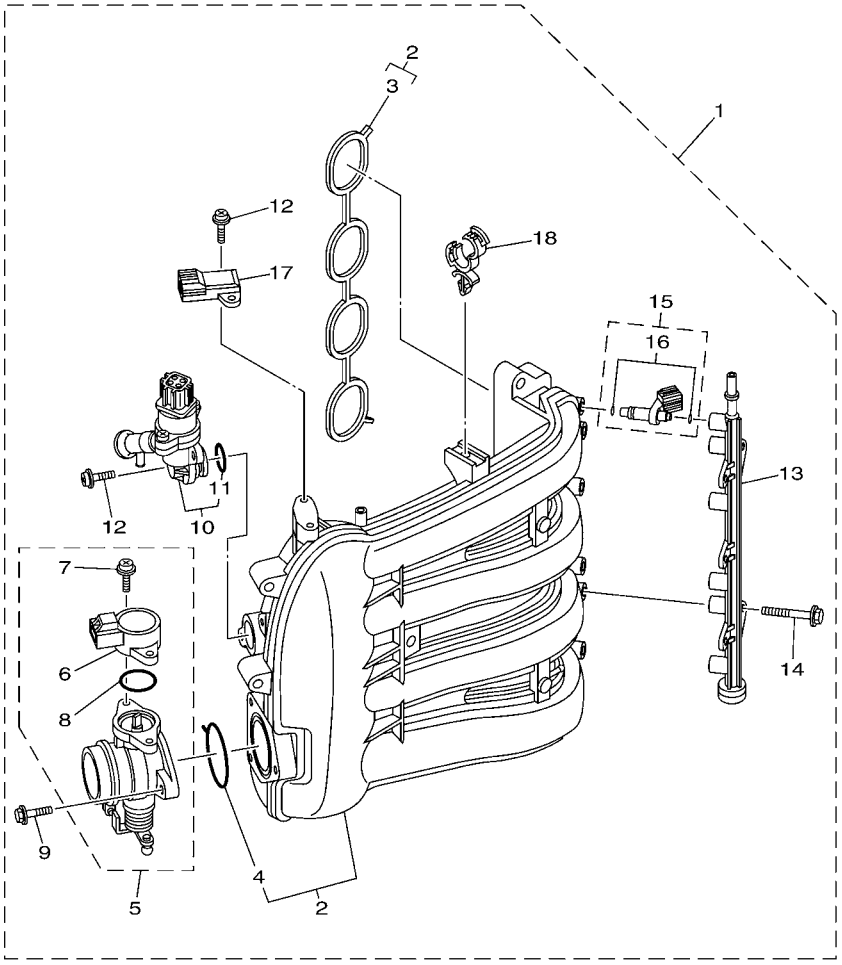
FIG. 5 VALVE — SOUPAPE



6D81100-D050

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
11	67F–12169–F0	PAD, ADJUSTING (3.125) PASTILLE, DE REGLAGE (3.125)	16					UR UR
	67F–12169–G0	PAD, ADJUSTING (3.150) PASTILLE, DE REGLAGE (3.150)	16					UR UR
	67F–12169–H0	PAD, ADJUSTING (3.175) PASTILLE, DE REGLAGE (3.175)	16					UR UR
	67F–12169–J0	PAD, ADJUSTING (3.200) PASTILLE, DE REGLAGE (3.200)	16					UR UR
	67F–12169–K0	PAD, ADJUSTING (3.225) PASTILLE, DE REGLAGE (3.225)	16					UR UR
	67F–12169–L0	PAD, ADJUSTING (3.250) PASTILLE, DE REGLAGE (3.250)	16					UR UR
	67F–12169–M0	PAD, ADJUSTING (3.275) PASTILLE, DE REGLAGE (3.275)	16					UR UR
	67F–12169–N0	PAD, ADJUSTING (3.300) PASTILLE, DE REGLAGE (3.300)	16					UR UR
12	6D9–12171–00	CAMSHAFT 1 ARBRE A CAMES 1	1					
13	67F–12181–00	CAMSHAFT 2 ARBRE A CAMES 2	1					
14	93605–10108	PIN, DOWEL AXE	2					
15	67F–11537–00	GEAR, DRIVEN PIGNON SECONDAIRE	2					
16	90119–10M06	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2					
17	67F–46241–00	BELT COURROIE TRAPEZOIDALE	1					
18	67F–11590–00	TENSIONER ASSY TENDEUR (ENS.)	1					
19	90506–16M39	SPRING, TENSION RESSORT, TENSION	1					
20	90445–15M03	HOSE (L23) DURITE (L23)	1					
21	67F–11595–00	PLATE,VALVE PLAQUE DE SOUPAPE	1					
22	90119–10M72	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1					
23	6D8–11536–00	GEAR, DRIVE ENGRENAGE, MENANT	1					
24	90170–40003	NUT ECROU	1					
25	90280–04008	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1					
26	93102–38M59	OIL SEAL JOINT SPY	2					

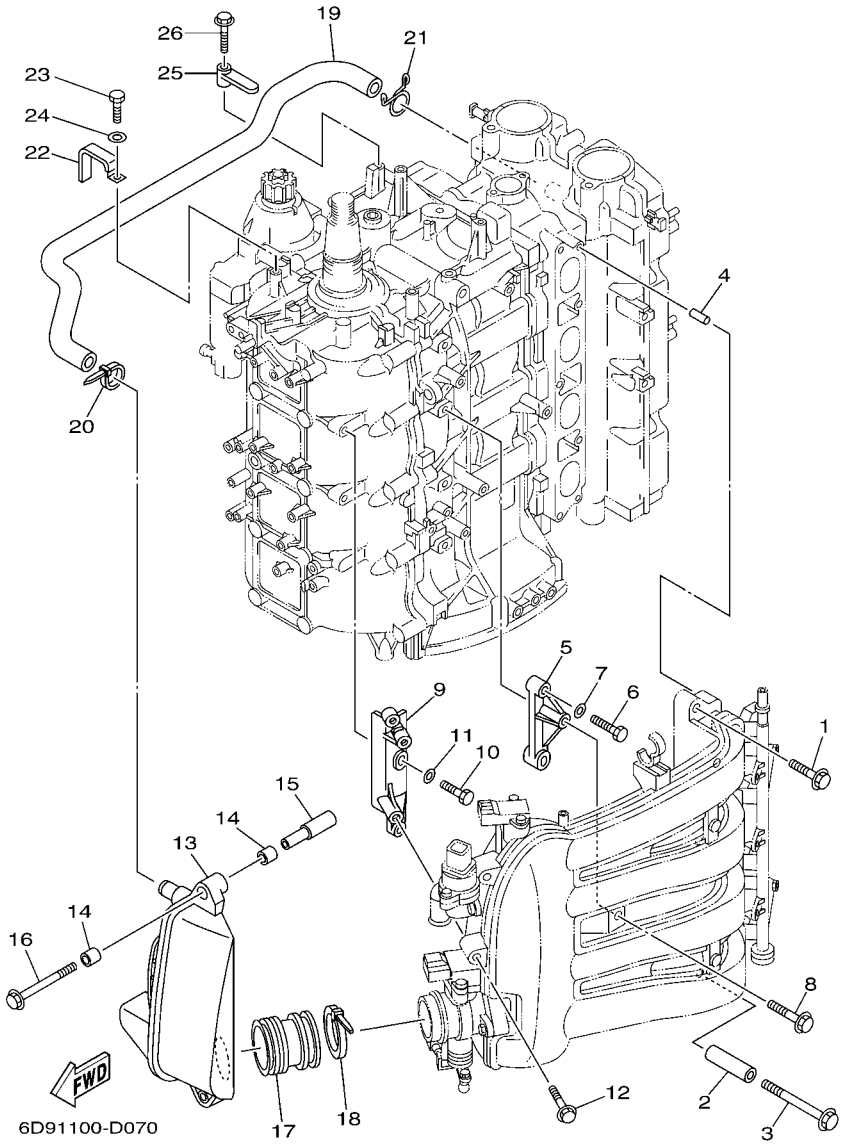
FIG. 6 INTAKE 1 — ADMISSION 1



6D81100-D060

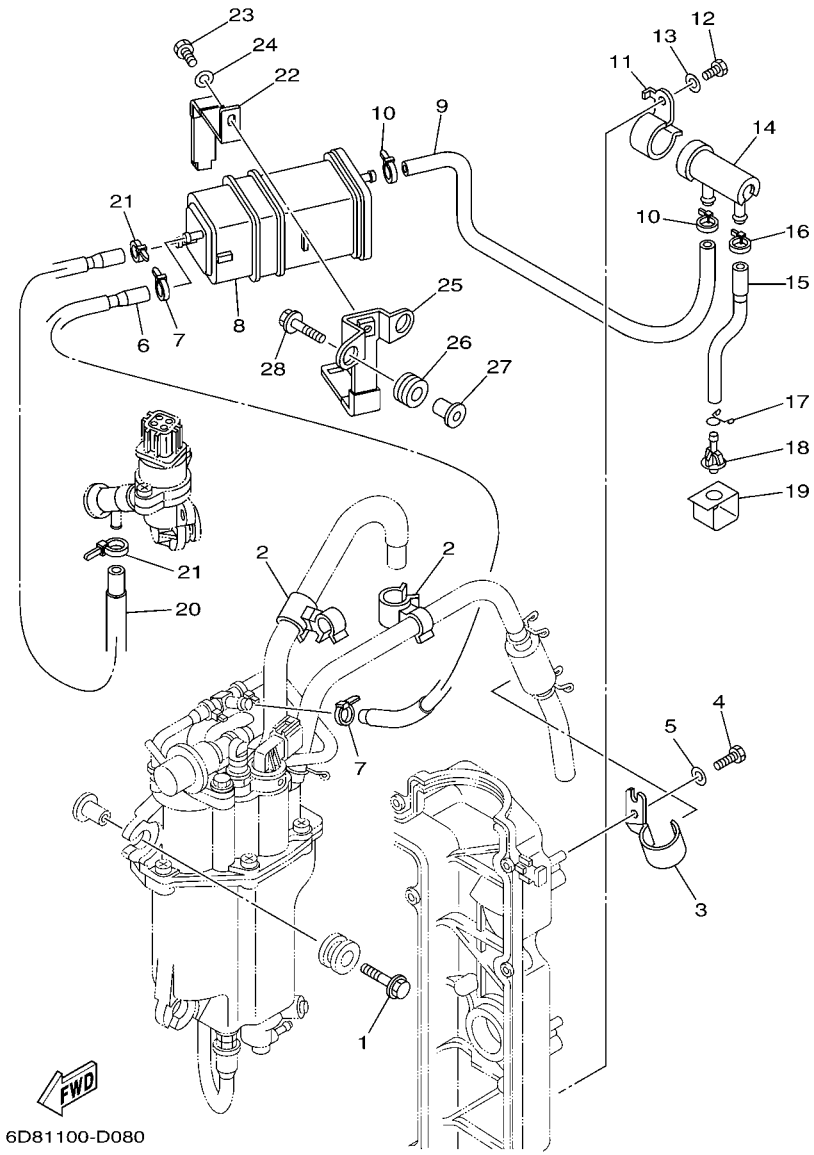
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91	REMARKS REMARQUES
1	6D8–14200–00	INTAKE ASSY ADMISSION (ENS.)	1	
2	6D8–13641–00	.MANIFOLD 1 .TUBULURE 1	1	
3	6D8–13645–00	..GASKET, MANIFOLD 1 ..JOINT, TUBULURE 1	1	
4	6D8–13557–00	..GASKET ..JOINT	1	
5	6D8–13750–00	.THROTTLE BODY ASSY .CARTER D'ACCELERATEUR COMPLET	1	
6	6C5–85885–00	..THROTTLE SENSOR ASSY ..SENSITOMETRE (ENS.)	1	
7	6C5–81145–00	..SCREW 1 ..VIS 1	2	
8	6C5–8182L–00	..O-RING 1 ..JOINT TORIQUE 1	1	
9	6C5–14496–00	.BOLT .BOULON	3	
10	6D8–13105–00	.CONTROL VALVE ASSY .SOUPAPE DE CONTROLE COMPLET	1	
11	6C5–1319C–00	..O-RING ..JOINT TORIQUE	1	
12	6C5–81146–00	.SCREW 2 .VIS 2	4	
13	6D8–13161–00	.PIPE, DELIVERY 1 .DURITE REFOULEMENT 1	1	
14	6C5–14446–00	.BOLT .BOULON	2	
15	6D8–13761–00	.INJECTOR ASSY .INJECTEUR	4	
16	6C5–1410B–00	..PACKING KIT ..POCHETTE DE JOINTS	1	
17	68F–83688–00	.SENSOR ASSY .SONDE (ENS.)	1	
18	90464–18246	.CLAMP .BRIDE	1	

FIG. 7 INTAKE 2 — ADMISSION 2



REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	90119–08069	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4					
2	90387–08033	COLLAR COLLERETTE	1					
3	90119–08M03	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1					
4	91690–50014	PIN, SPRING AGRAFFE	2					
5	6D8–14291–00–94	BRACKET 1 SUPPORT 1	1					
6	97095–06030	BOLT BOULON	2					
7	92995–06600	WASHER RONDELLE	2					
8	90119–06087	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1					
9	6D8–14292–00–94	BRACKET 2 SUPPORT 2	1					
10	97095–06020	BOLT BOULON	2					
11	92995–06600	WASHER RONDELLE	2					
12	90119–06087	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2					
13	6D9–14440–00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1					
14	90386–08001	BUSH DOUILLE	4					
15	90387–07013	COLLAR COLLERETTE	2					
16	90119–06113	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2					
17	6D8–1441J–00	PIPE, SILENCER DURITE, DE SILENCIEUX	1					
18	90464–76001	CLAMP BRIDE	1					
19	6D8–15373–00	PIPE, BREATHER DURITE DE RENIFLARD	1					
20	90465–11M59	CLAMP BRIDE	1					
21	90467–20M15	CLIP JONC	1					
22	90465–12M03	CLAMP BRIDE	1					
23	97095–06012	BOLT BOULON	1					
24	92995–06600	WASHER RONDELLE	1					
25	6D8–82544–00	CLAMP COLLIER	1					
26	95895–06025	BOLT, FLANGE BOULON	1					

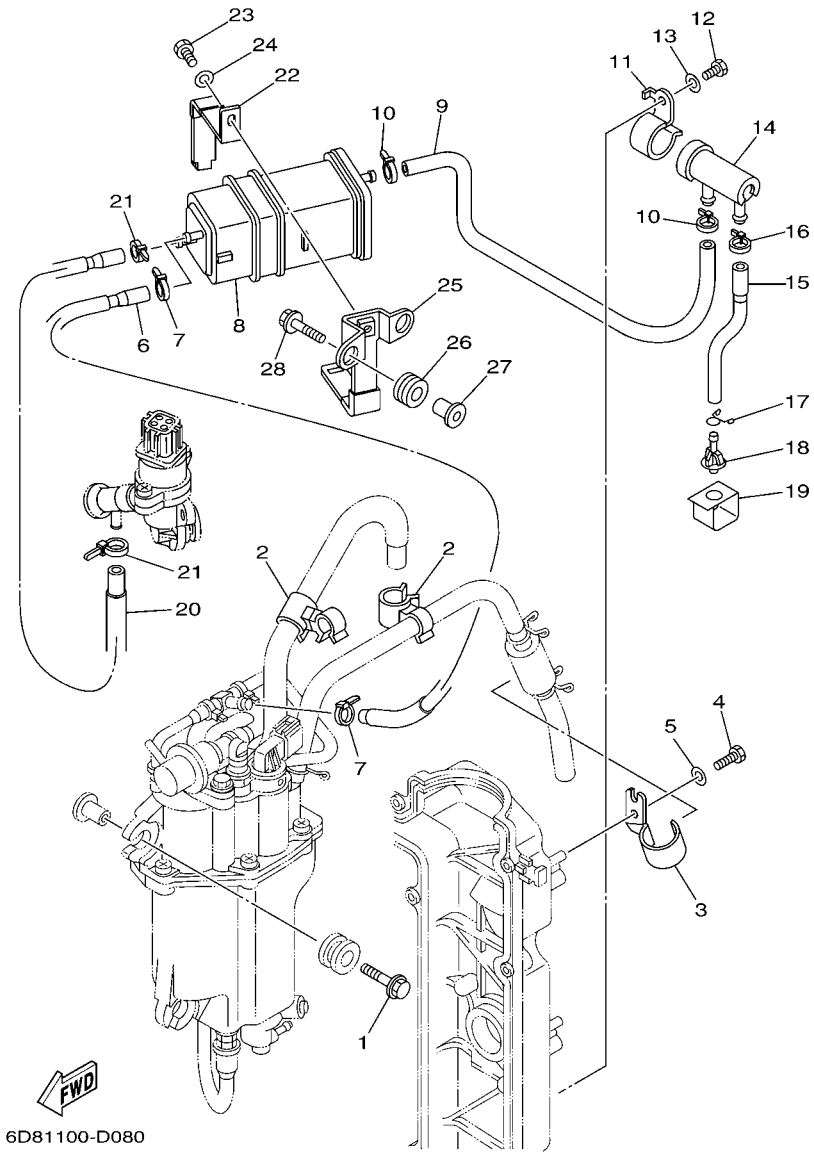
FIG. 8 INTAKE 3 — ADMISSION 3



6D81100-D080

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	90119–06M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3					
2	90464–15007	CLAMP BRIDE	2					
3	6D8–13428–00	BRACKET, STRAINER 1 SUPPORT, FILTRE 1	1					
4	97095–06012	BOLT BOULON	1					
5	92995–06600	WASHER RONDELLE	1					
6	6D8–24314–00	PIPE 4 DURITE 4	1					
7	90465–11M10	CLAMP BRIDE	2					
8	69J–24170–00	CANISTER ASSY BANDE, RASERVOIR A ESSENCE	1					
9	6D8–24315–00	PIPE 5 DURITE 5	1					
10	90465–11M10	CLAMP BRIDE	2					
11	6D8–2417H–00	CLAMP 1 COLLIER 1	1					
12	97095–06010	BOLT BOULON	1					
13	92995–06600	WASHER RONDELLE	1					
14	69J–24502–00	FILTER, FUEL FILTRE	1					
15	6D8–24316–00	PIPE 6 DURITE 6	1					
16	90465–11M10	CLAMP BRIDE	1					
17	90467–09M03	CLIP JONC	1					
18	69J–44391–00	NIPPLE, HOSE RACCORD D'ESSENCE	1					
19	6D8–2413X–00	PLATE PLAQUE	1					
20	6D8–24317–00	PIPE 7 DURITE 7	1					
21	90465–11M10	CLAMP BRIDE	2					
22	69J–2419A–00	HOLDER SUPPORT	1					
23	97095–06016	BOLT BOULON	1					
24	92995–06600	WASHER RONDELLE	1					
25	6D8–2134X–00	BRACKET, CANISTER SUPPORT	1					
26	90480–10M23	GROMMET PASSE-FIL	2					
27	90387–06M60	COLLAR COLLERETTE	2					

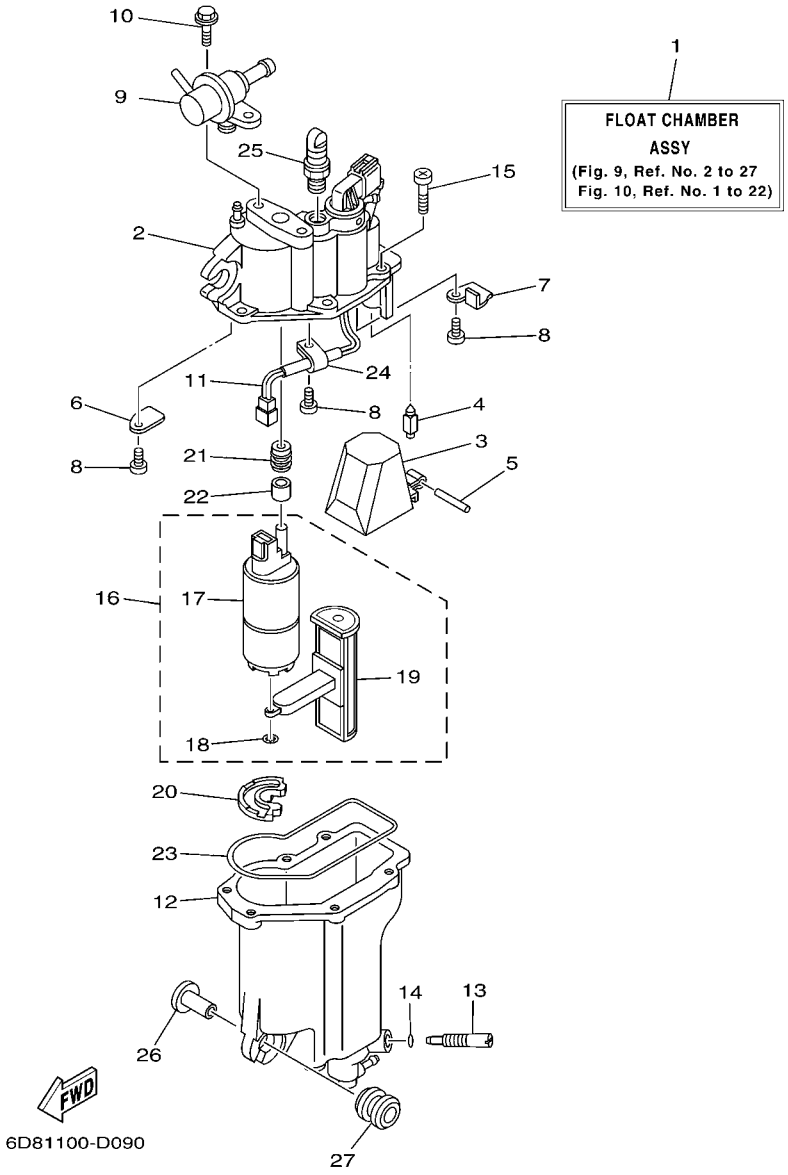
FIG. 8 INTAKE 3 **ADMISSION 3**



6D81100-D080

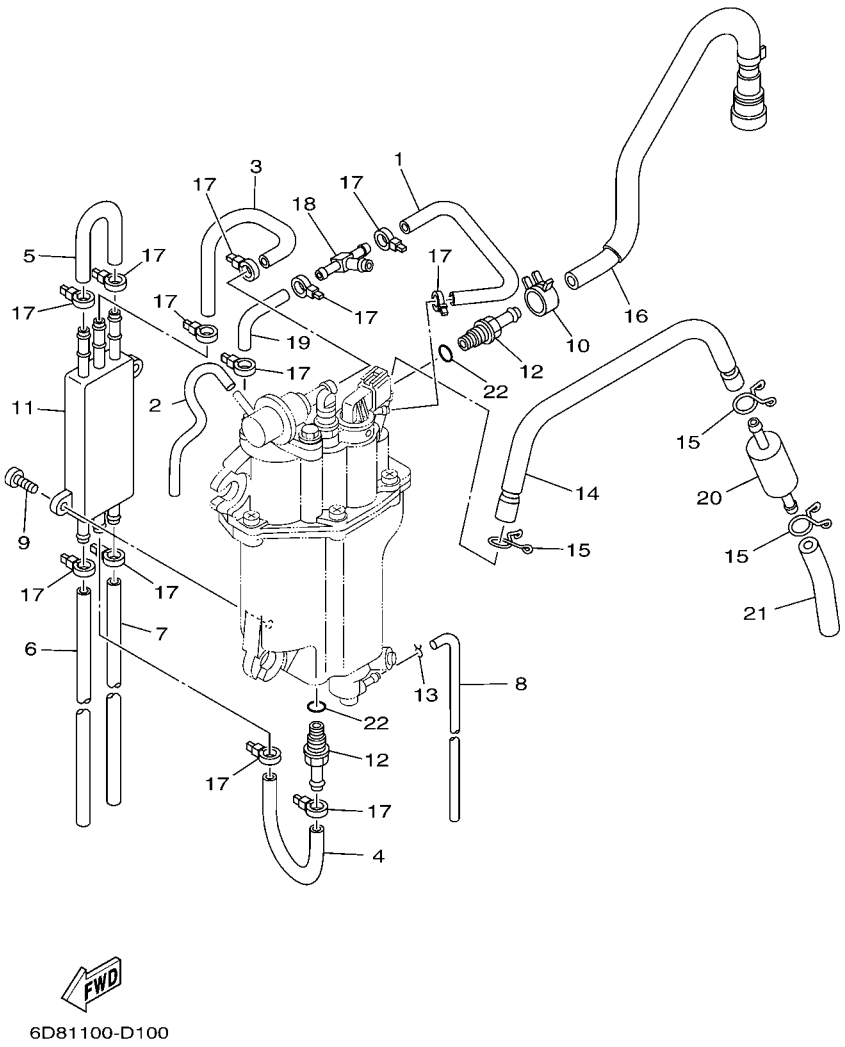
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	90119–06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2					

FIG. 9 FUEL INJECTION PUMP 1 POMPE A INJECTEUR 1



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–14180–00	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1					
2	6D8–14182–00	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1					
3	6C5–14985–00	FLOAT FLOTTEUR	1					
4	6C5–14546–00	VALVE, NEEDLE POINTEAU	1					
5	6C5–14386–00	PIN, FLOAT AXE, FLOTTEUR	1					
6	6C5–2441R–00	PLATE, BAFFLE 1 SEPARATEUR 1	1					
7	6C5–2441T–00	PLATE, BAFFLE 2 SEPARATEUR 2	1					
8	6C5–24453–00	SCREW VIS	3					
9	6C5–13906–00	REGULATOR, PRESSURE REGULATEUR DE PRESSION	1					
10	6C5–24592–00	BOLT BOLTE	2					
11	6C5–87226–00	WIRE HARNESS ASSY ENS. FAISCEAU ELECTRIQUE	1					
12	6D8–14960–00	BODY ASSY CARTER (ENS.)	1					
13	6C5–14191–00	PLUG, DRAIN PLOT, VIDANGE	1					
14	6C5–14397–00	O-RING JOINT TORIQUE	1					
15	6C5–14567–00	SCREW VIS	6					
16	6C5–13910–00	FUEL PUMP ASSY POMPE A ESSENCE COMPLET	1					
17	6C5–13907–00	.FUEL PUMP COMP. .POMPE A CARBURANT COMP.	1					
18	6C5–14127–00	.CLIP .JONC	1					
19	6C5–13915–00	.FILTER .FILTRE	1					
20	6C5–13593–00	DAMPER AMORTISSEUR	1					
21	6C5–13781–00	DAMPER, PUMP AMORTISSEUR, POMPE	1					
22	6C5–13716–00	COLLAR COLLERETTE	1					
23	6C5–14984–00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1					
24	6C5–21337–00	CLAMP, CABLE COLLIER, CABLE	1					
25	6C5–14225–00	CAP COUVERCLE	1					
26	90387–06M69	COLLAR COLLERETTE	3					
27	90480–09M12	GROMMET PASSE-FIL	3					

FIG. 10 FUEL INJECTION PUMP 2 POMPE A INJECTEUR 2



6D81100-D100

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–13546–00	HOSE 2 DURITE 2	1					
2	6D8–13542–00	HOSE, VACUUM SENSING 1 DURITE 1	1					
3	6C5–24321–00	PIPE 10 DURITE 10	1					
4	6C5–24322–00	PIPE 11 DURITE 11	1					
5	6C5–24323–00	PIPE 12 DURITE 12	1					
6	6D8–24324–00	PIPE 13 (L600) DURITE 13 (L600)	1					
7	6D8–24325–00	PIPE 14 (L500) DURITE 14 (L500)	1					
8	6C5–14149–00	PIPE (L200) DURITE (L200)	1					
9	6C5–24444–00	SCREW VIS	2					
10	6C5–13577–00	CLIP AGRAFE	1					
11	6C5–21841–00	COOLER RADIATEUR	1					
12	6C5–14251–00	NIPPLE RACCORD	2					
13	6C5–2411M–00	CLIP JONC	1					
14	6D8–14148–00	PIPE DURITE	1					
15	6C5–24387–00	CLIP SANDOW	3					
16	6D8–13974–00	PIPE, FUEL 4 TUBE 4, CARBURANT	1					
17	90465–11M10	CLAMP BRIDE	12					
18	6C5–24379–00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1					
19	6C5–13545–00	HOSE 1 DURITE 1	1					
20	6C5–24251–00	STRAINER 1 FILTRE 1	1					
21	6D8–2451B–00	HOSE, FUEL INLET DURITE	1					
22	6C5–13739–00	O-RING JOINT TORIQUE	2					

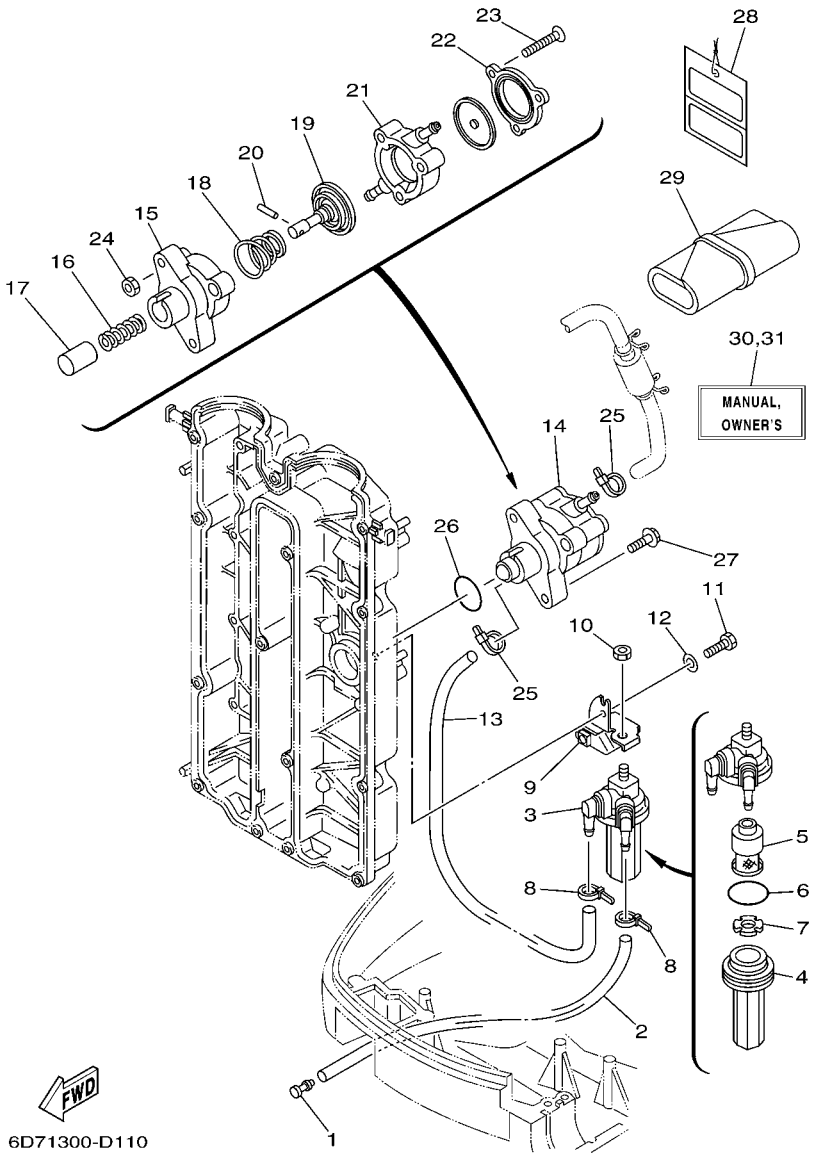


FIG. 11 FUEL 1 — CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	689–85547–00	DAMPER AMORTISSEUR	1					
2	90445–13M37	HOSE (L2300) DURITE (L2300)	1					
3	68V–24560–01	FILTER ASSY ENS FILTRE	1					
4	68V–24521–01	.CUP, FILTER .CUVETTE, FILTRE	1					
5	68V–24563–00	.ELEMENT, FILTER .ELEMENT, FILTRE	1					
6	93210–32738	.O-RING .JOINT TORIQUE	1					
7	68V–24469–01	.FLOAT, WATER LEVEL .FLOTTEUR	1					
8	90465–11M10	CLAMP BRIDE	2					
9	6D8–24566–00	BRACKET, FILTER SUPPORT, FILTRE	1					
10	95380–08600	NUT ECROU	1					
11	97095–06016	BOLT BOULON	1					
12	92995–06600	WASHER RONDELLE	1					
13	6D8–24311–00	PIPE, FUEL 1 DURITE A ESSENCE	1					
14	6D8–24410–00	FUEL PUMP ASSY POMPE A ESSENCE	1					
15	68V–24412–00	.BODY 1 .CORPS 1	1					
16	68V–24454–00	.SPRING .RESSORT	1					
17	63P–13131–00	.PLUNGER .PLONGEUR	1					
18	68V–24423–00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1					
19	68V–24411–00	.DIAPHRAGM .DIAPHRAGME	1					
20	68V–24374–00	.PIN .GOUPILLE	1					
21	68V–24413–00	.BODY 2 .CORPS 2	1					
22	6D8–24414–00	.BODY 3 .CORPS 3	1					
23	68V–24444–00	.SCREW .VIS	3					
24	68V–24149–00	.NUT .ECROU	3					
25	90465–11M10	CLAMP BRIDE	2					
26	93210–30682	O-RING JOINT TORIQUE	1					
27	90119–06M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2					

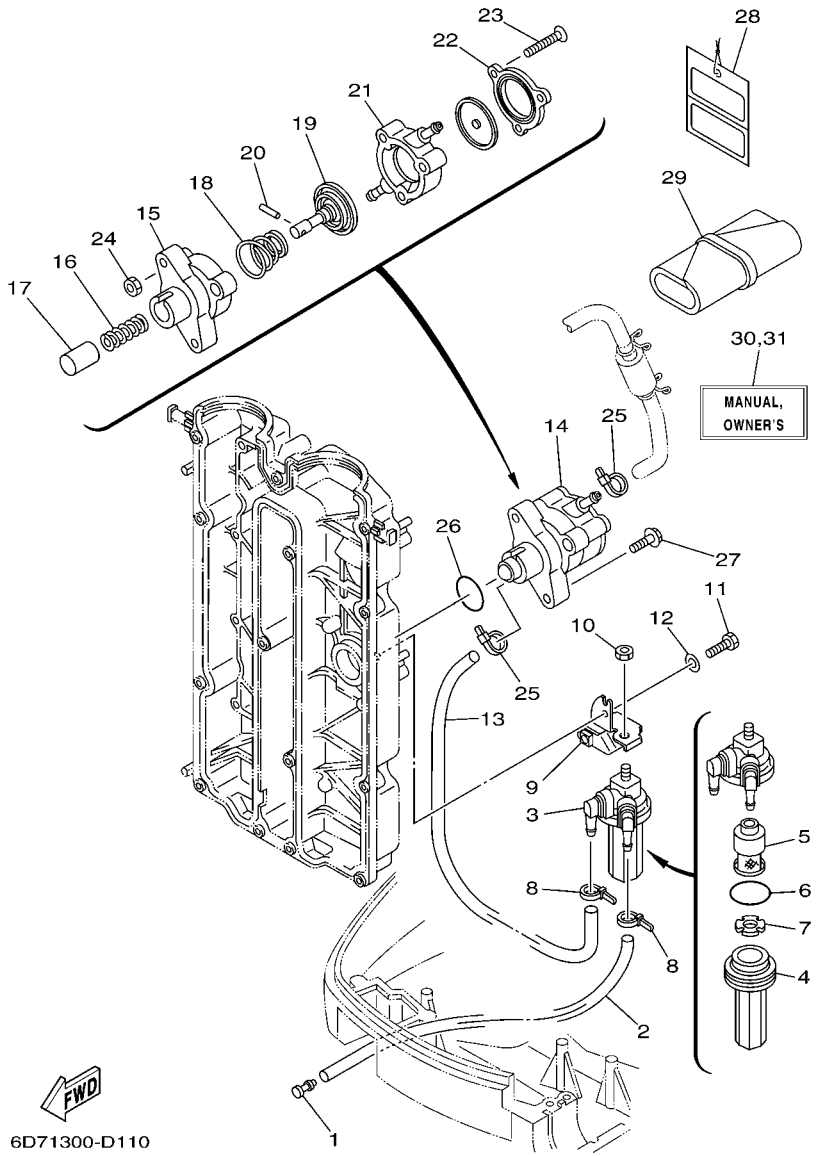
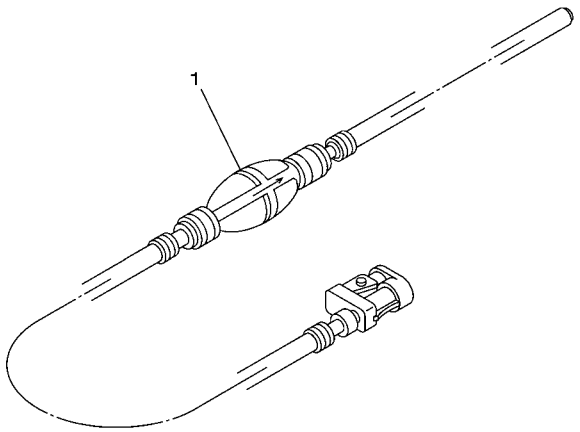


FIG. 11 FUEL 1 — CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	61H–2819R–31	TAG, WARNING ETIQUETTE, AVERTISSEMENT	1					
29	67F–28100–01	TOOL KIT TROUSSE A OUTILS	1					
30	6D7–28199–70–E0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (E) UR (E)
	6D7–28199–70–F0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (F) UR (F)
	6D7–28199–70–S0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (ES) UR (ES)
	6D7–28199–70–G0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (D) UR (D)
	6D7–28199–70–D0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (NL) UR (NL)
	6D7–28199–70–H0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (I) UR (I)
31	6D7–28199–80–K0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (DK) UR (DK)
	6D7–28199–80–R0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (GR) UR (GR)
	6D7–28199–80–P0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (P) UR (P)
	6D7–28199–80–N0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (N) UR (N)
	6D7–28199–80–M0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (S) UR (S)
	6D7–28199–80–L0	MANUAL,OWNER'S MANUEL D'UTILISATION	1					UR (SF) UR (SF)

FIG. 12 FUEL 2 — CARBURANT 2



67F3300-C110

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6YK–24306–43	FUEL PIPE COMP. 1 DURITE A ESSENCE 1	1					AP AP

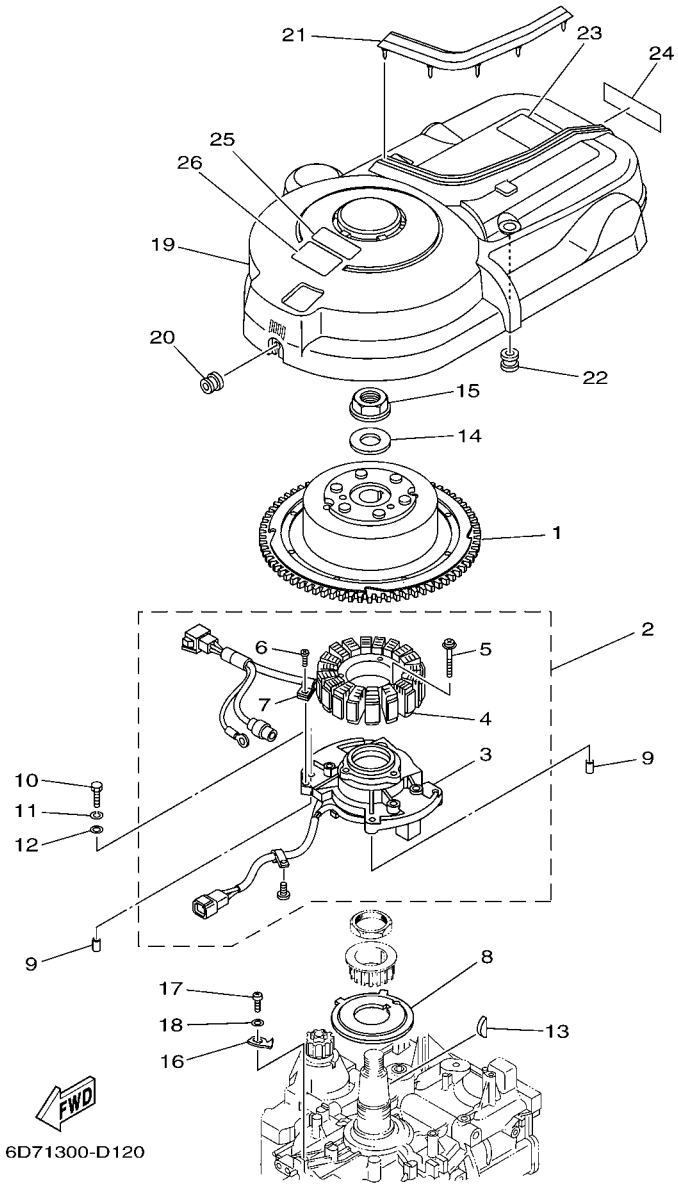
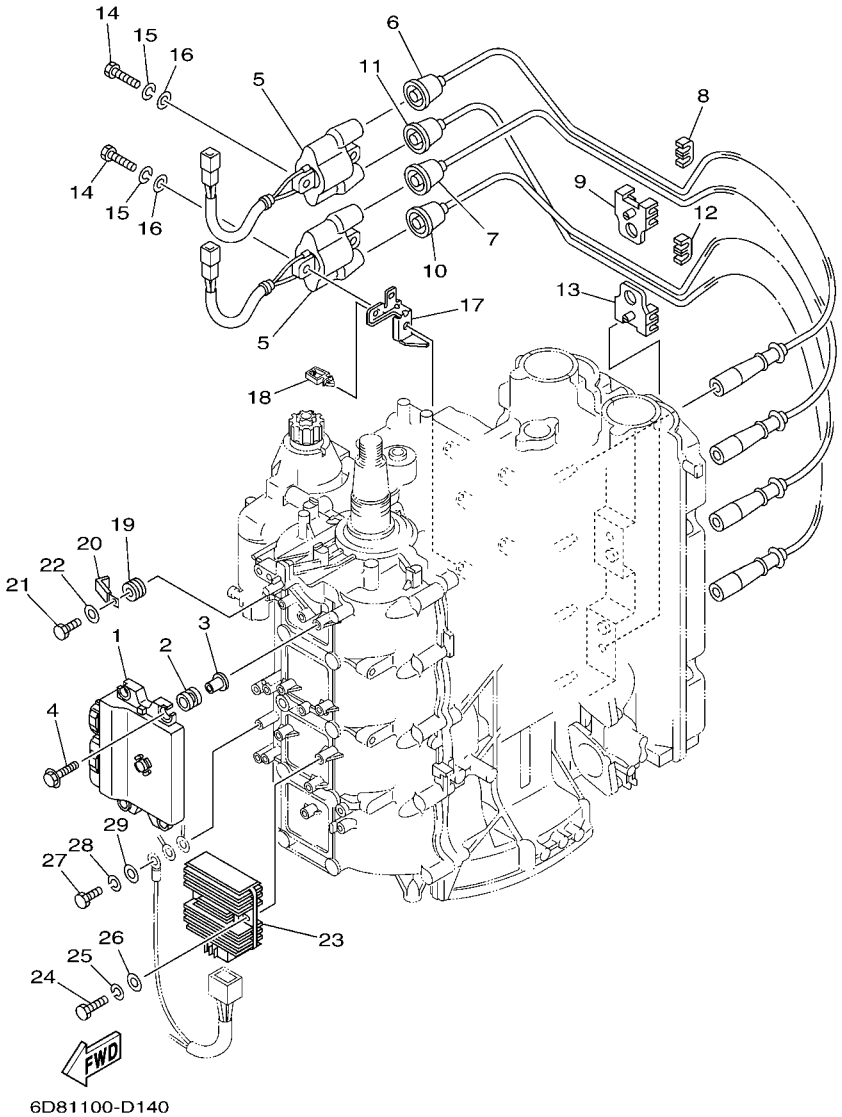


FIG. 13 GENERATOR — GENERATRICE

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–81450–00	ROTOR ASSY ROTOR COMPLET	1					
2	6D8–81460–00	BASE ASSY ENS. FLASQUE	1					
3	6D8–85580–00	.COIL, PULSER .BOBINE, PULSEUR	1					
4	6D8–81410–00	.STATOR ASSY .STATOR COMPLET	1					
5	63D–81345–20	.SCREW, WITH WASHER (M6X30) .VIS, AVEC RONDELLE (M6X30)	3					
6	97607–04110	.SCREW,WITH WASHER .VIS HEXAGONAL	1					
7	445–81328–20	.CLAMP .COLLIER	1					
8	68V–81673–00	ROTOR ROTOR	1					
9	99530–08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2					
10	97095–06030	BOLT BOULON	4					
11	92995–06100	WASHER, SPRING RONDELLE, GROWER	4					
12	92995–06600	WASHER RONDELLE	4					
13	90280–05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1					
14	90201–24014	WASHER, PLATE RONDELLE, PLATE	1					
15	90179–24002	NUT ECROU	1					
16	6D8–81332–00	PLATE, TIMING PLATEAU, ALLUMAGE	1					
17	97885–06010	SCREW, PAN HEAD VIS, A ENCOCHE	1					
18	92995–06600	WASHER RONDELLE	1					
19	6D8–81337–00	COVER, FLYWHEEL COUVERCLE, VOLANT	1					
20	90480–12072	GROMMET PASSE-FIL	1					
21	6D8–85547–00	DAMPER AMORTISSEUR	1					
22	663–82317–01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2					
23	67F–12138–60	MARK, CAUTION MAKER	1					
24	68V–13437–60	MARK, CAUTION MAKER	1					
25	6A1–83625–41	MARK 5 ETIQUETTE 5	1					
26	6A1–83625–51	MARK 5 ETIQUETTE 5	1					

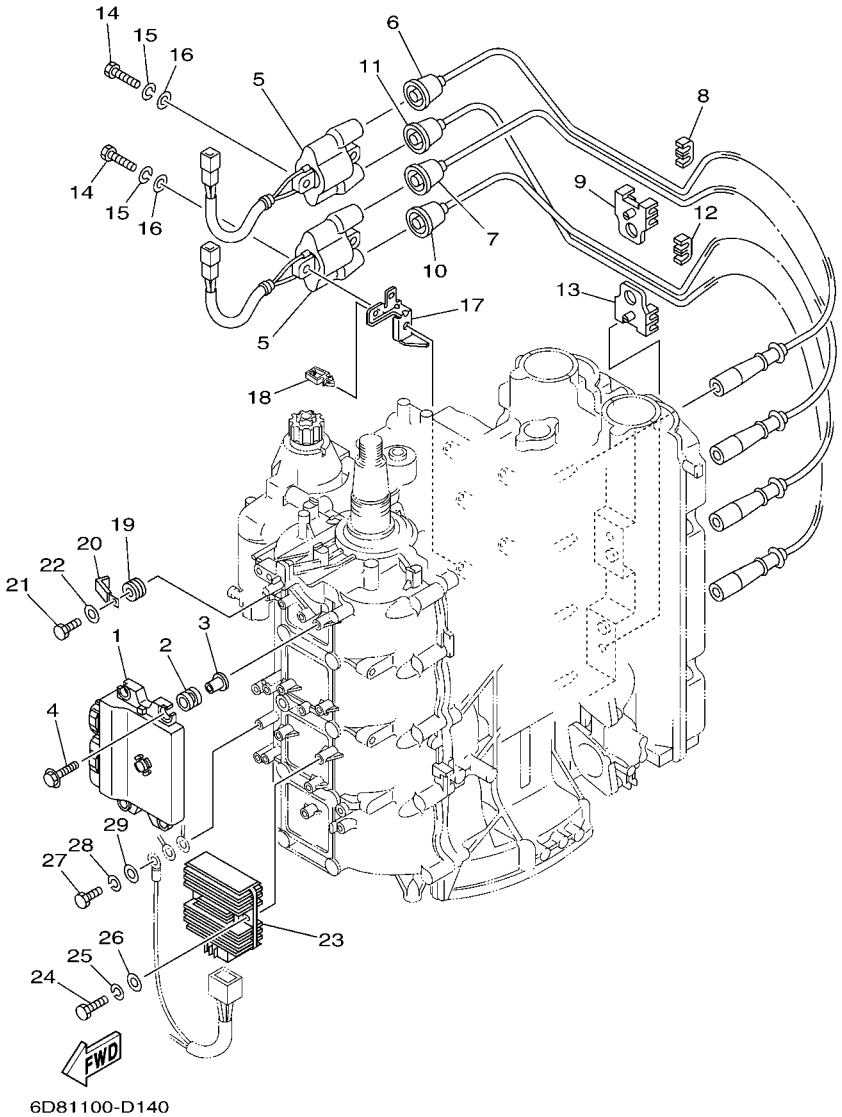
FIG. 14 ELECTRICAL 1 PARTIE ELECTRIQUE 1



6D81100-D140

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D9–8591A–00	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1					
2	68V–82317–00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4					
3	624–42542–00	PIPE TUYAU	4					
4	90119–06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4					
5	63P–82310–01	IGNITION COIL ASSY BOBINE D'ALLUMAGE	2					
6	67F–82341–00	CORD, HIGH TENSION 1 CORDON, HAUTE-TENSION 1	1					#1 #1
7	67F–82342–00	CORD, HIGH TENSION 2 CORDON, HAUTE-TENSION 2	1					#2 #2
8	67F–82361–00	CLAMP, CORD COLLIER, CORDON	1					
9	67F–82362–00	CLAMP, CORD 2 COLLIER, CABLE 2	1					
10	67F–82343–00	CORD, HIGH TENSION 3 CORDON, HAUTE-TENSION 3	1					#3 #3
11	67F–82344–00	CORD, HIGH TENSION 4 CORDON, HAUTE TENSION 4	1					#4 #4
12	67F–82361–00	CLAMP, CORD COLLIER, CORDON	1					
13	67F–82362–00	CLAMP, CORD 2 COLLIER, CABLE 2	1					
14	97095–06025	BOLT BOULON	4					
15	92995–06100	WASHER, SPRING RONDELLE, GROWER	4					
16	92995–06600	WASHER RONDELLE	4					
17	6D8–82388–00	PLATE PLAQUETTE	2					
18	90464–11121	CLAMP BRIDE	2					
19	90480–14329	GROMMET PASSE-FIL	1					
20	90465–08M23	CLAMP BRIDE	1					
21	97095–06014	BOLT BOULON	1					
22	92995–06600	WASHER RONDELLE	1					
23	68V–81960–00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1					
24	97095–06025	BOLT BOULON	2					
25	92995–06100	WASHER, SPRING RONDELLE, GROWER	2					
26	92995–06600	WASHER RONDELLE	2					
27	97095–06020	BOLT BOULON	1					

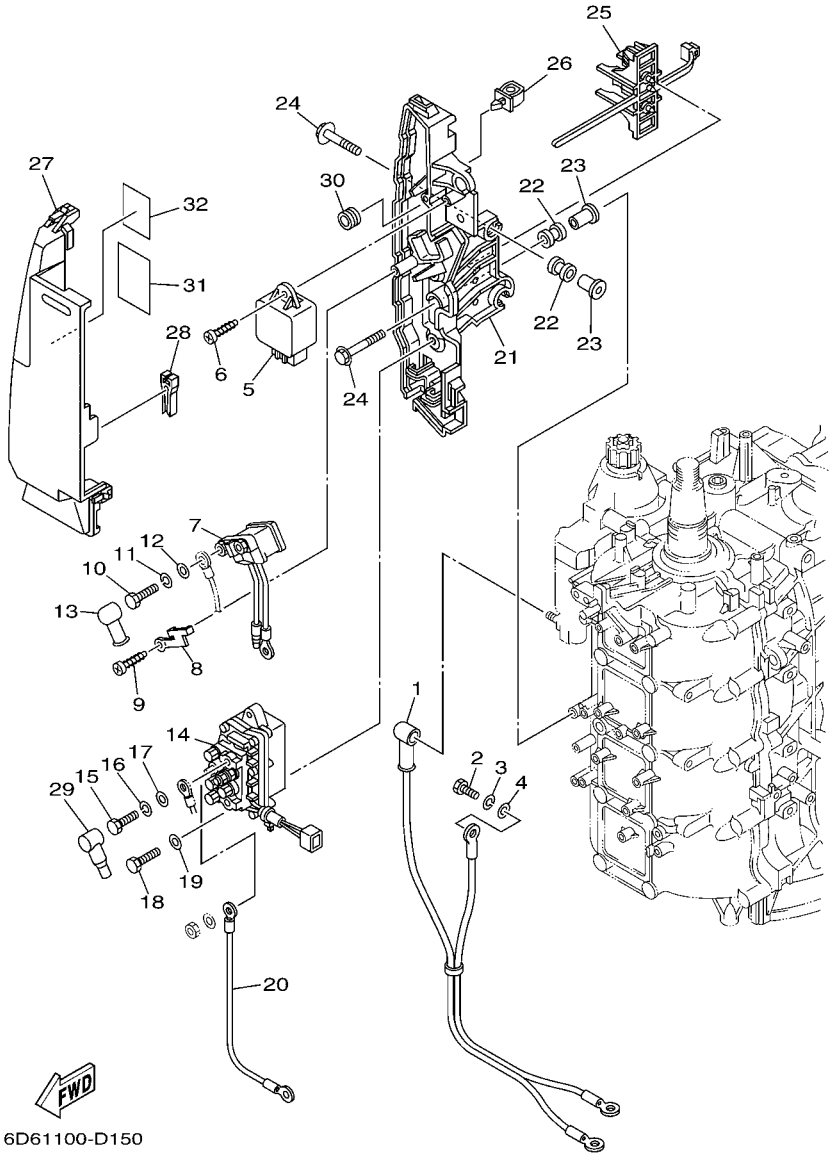
FIG. 14 ELECTRICAL 1 PARTIE ELECTRIQUE 1



6D81100-D140

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	92995–06100	WASHER, SPRING RONDELLE, GROWER	1					
29	92995–06600	WASHER RONDELLE	1					

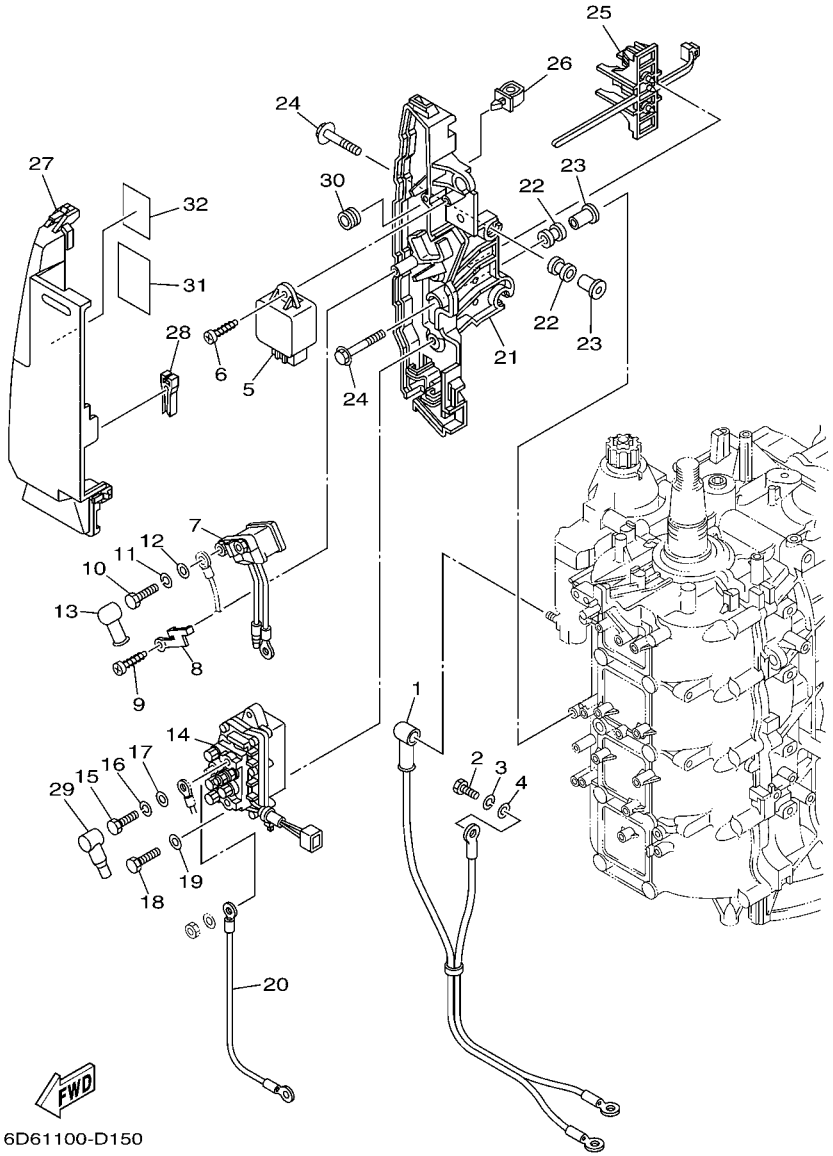
FIG. 15 ELECTRICAL 2 PARTIE ELECTRIQUE 2



6D61100-D150

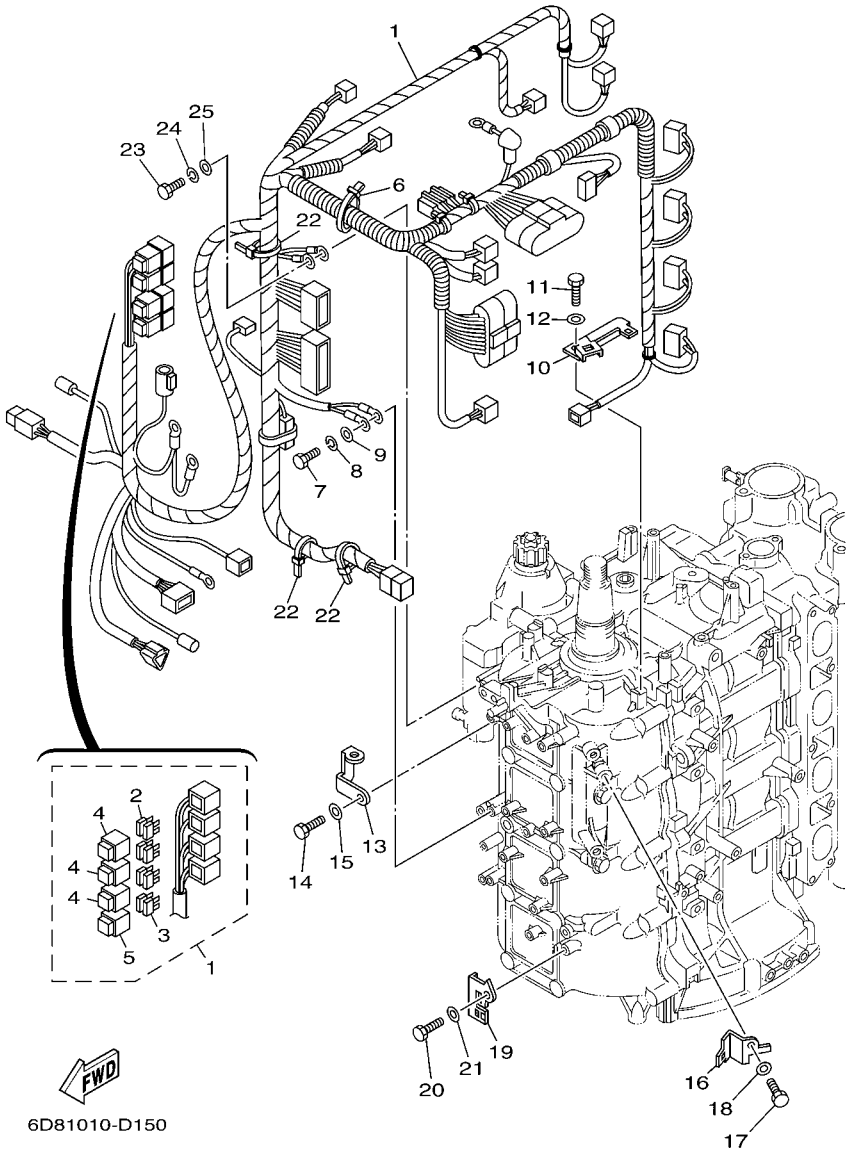
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	68V–82105–00	WIRE HARNESS FAISCEAU DE FILS	1					
2	97013–06020	BOLT BOULON	1					
3	92903–06100	WASHER, SPRING RONDELLE, GROWER	1					
4	92903–06600	WASHER, PLATE RONDELLE, PLATE	1					
5	60E–81950–00	RELAY ASSY RELAIS COMPLET	1					
6	97780–60625	SCREW, TAPPING VIS, TETE BOMBEE	1					
7	68V–8194A–00	RELAY RELAIS	1					
8	68V–81953–00	STAY, RELAY SUPPORT, RELAIS	1					
9	97780–60620	SCREW, TAPPING VIS, TETE BOMBEE	1					
10	97095–06010	BOLT BOULON	2					
11	92995–06100	WASHER, SPRING RONDELLE, GROWER	2					
12	92995–06600	WASHER RONDELLE	2					
13	6G5–82119–00	COVER, LEAD WIRE GARNITURE, FIL	2					
14	63P–81950–00	RELAY ASSY RELAIS COMPLET	1					
15	97095–06010	BOLT BOULON	2					
16	92995–06100	WASHER, SPRING RONDELLE, GROWER	2					
17	92995–06600	WASHER RONDELLE	2					
18	97013–06020	BOLT BOULON	2					
19	92903–06600	WASHER, PLATE RONDELLE, PLATE	2					
20	61A–81949–00	WIRE, LEAD FIL	1					
21	68V–81948–01	BRACKET JOINT TORIQUE	1					
22	6A0–82317–00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	5					
23	624–42542–00	PIPE TUYAU	5					
24	90119–06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5					
25	68V–82594–00	CLAMP BRIDE	1					
26	90464–12M58	CLAMP BRIDE	1					
27	68V–81942–02	COVER COUVERCLE	1					

FIG. 15 ELECTRICAL 2 PARTIE ELECTRIQUE 2



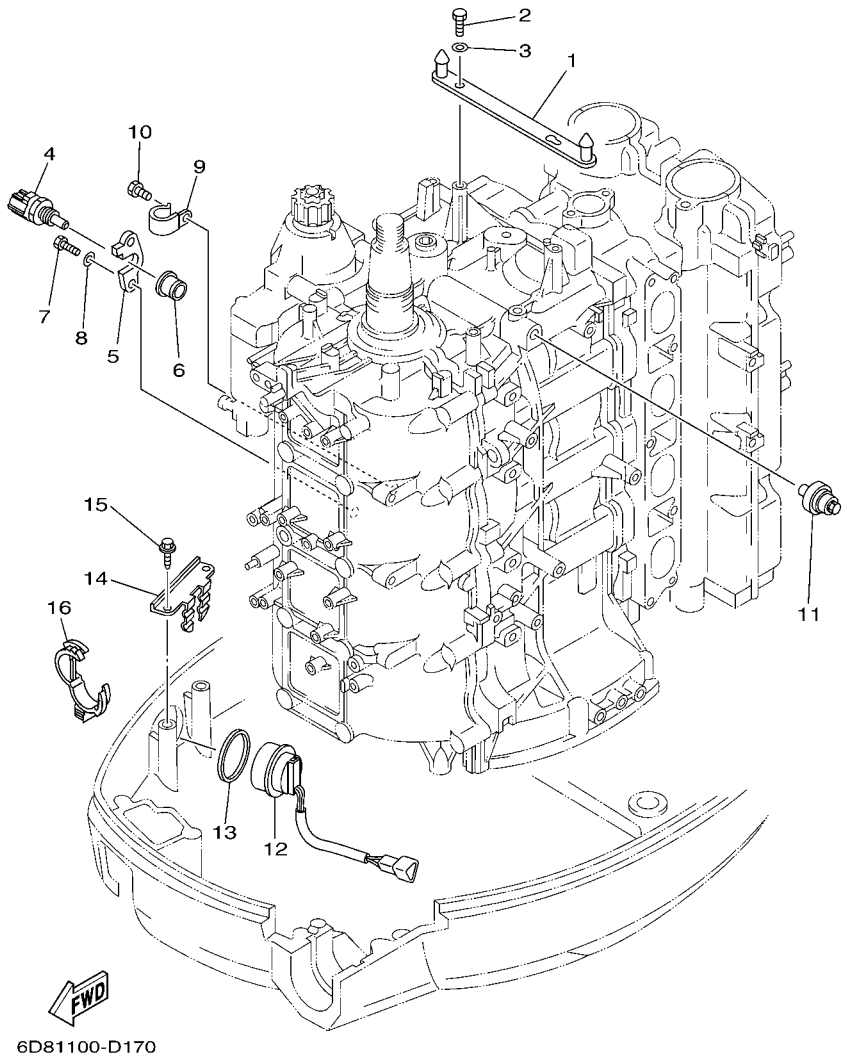
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	67F–2812A–00	PULLER, FUSE TENDEUR, FUSIBLE	1					
29	682–82119–01	COVER, LEAD WIRE GARNITURE, FIL	2					
30	6A0–82317–00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	1					
31	68V–81919–00	GRAPHIC, REGULATOR ADHESIF, REGULATEUR	1					
32	6D8–81919–00	GRAPHIC, REGULATOR ADHESIF, REGULATEUR	1					

FIG. 16 ELECTRICAL 3 PARTIE ELECTRIQUE 3



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–82590–10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1					
2	67F–82151–00	.FUSE (20A) .FUSIBLE (20A)	6					
3	67F–82151–10	.FUSE (30A) .FUSIBLE (30A)	2					
4	67F–8215B–10	.CAP (YELLOW) .BOUCHON (YELLOW)	3					
5	67F–8215B–20	.CAP (GREEN) .BOUCHON (GREEN)	1					
6	90464–76001	CLAMP BRIDE	1					
7	97095–06020	BOLT BOULON	1					
8	92995–06100	WASHER, SPRING RONDELLE, GROWER	1					
9	92995–06600	WASHER RONDELLE	1					
10	6D8–82588–00	PLATE PLAQUE	1					
11	97095–06012	BOLT BOULON	1					
12	92995–06600	WASHER RONDELLE	1					
13	6D8–82581–00	STAY, CORD CLAMP SUPPORT, COLLIER DE CORDON	1					
14	97095–06014	BOLT BOULON	1					
15	92995–06600	WASHER RONDELLE	1					
16	6D8–82389–00	PLATE 2 PLAQUETTE 2	1					
17	97095–06012	BOLT BOULON	1					
18	92995–06600	WASHER RONDELLE	1					
19	6D8–82398–00	PLATE 3 PLAQUETTE 3	1					
20	97095–06012	BOLT BOULON	1					
21	92995–06600	WASHER RONDELLE	1					
22	90465–13M18	CLAMP BRIDE	3					
23	97095–06020	BOLT BOULON	1					
24	92995–06100	WASHER, SPRING RONDELLE, GROWER	1					
25	92995–06600	WASHER RONDELLE	1					

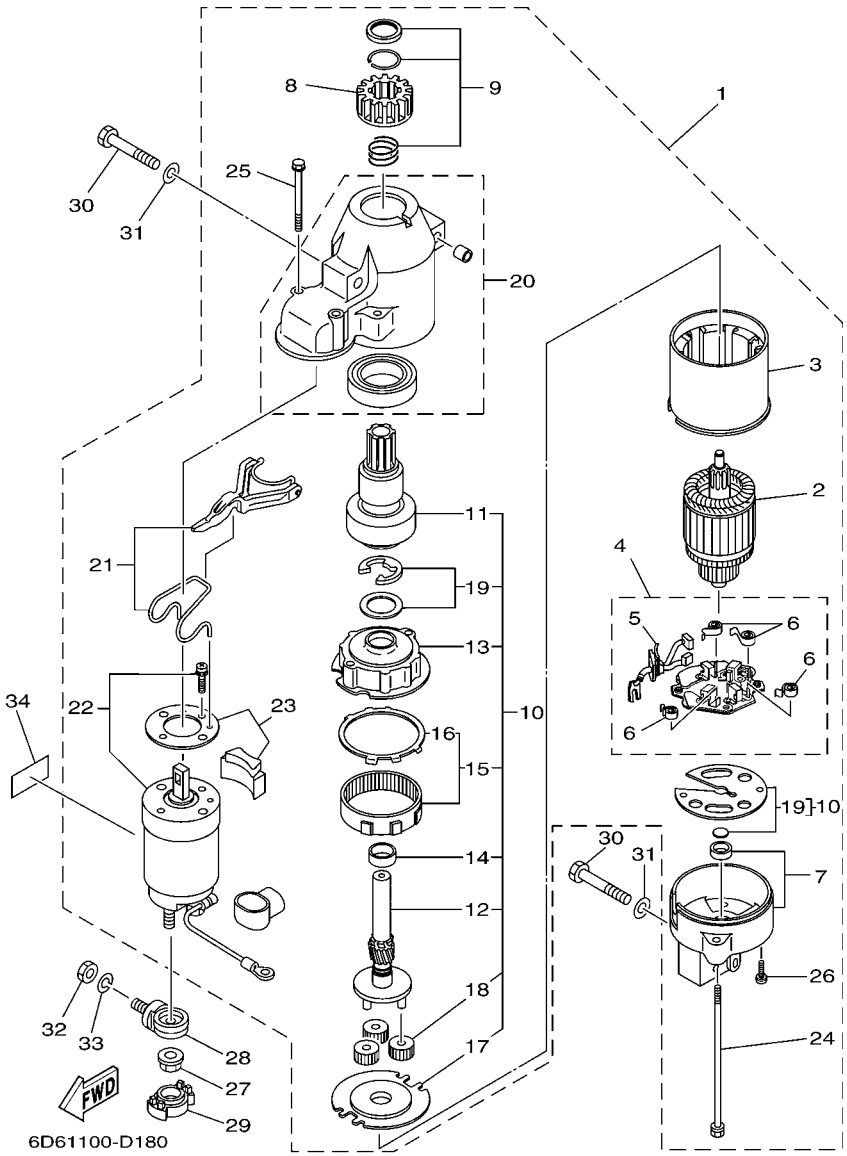
FIG. 17 ELECTRICAL 4 PARTIE ELECTRIQUE 4



6D81100-D170

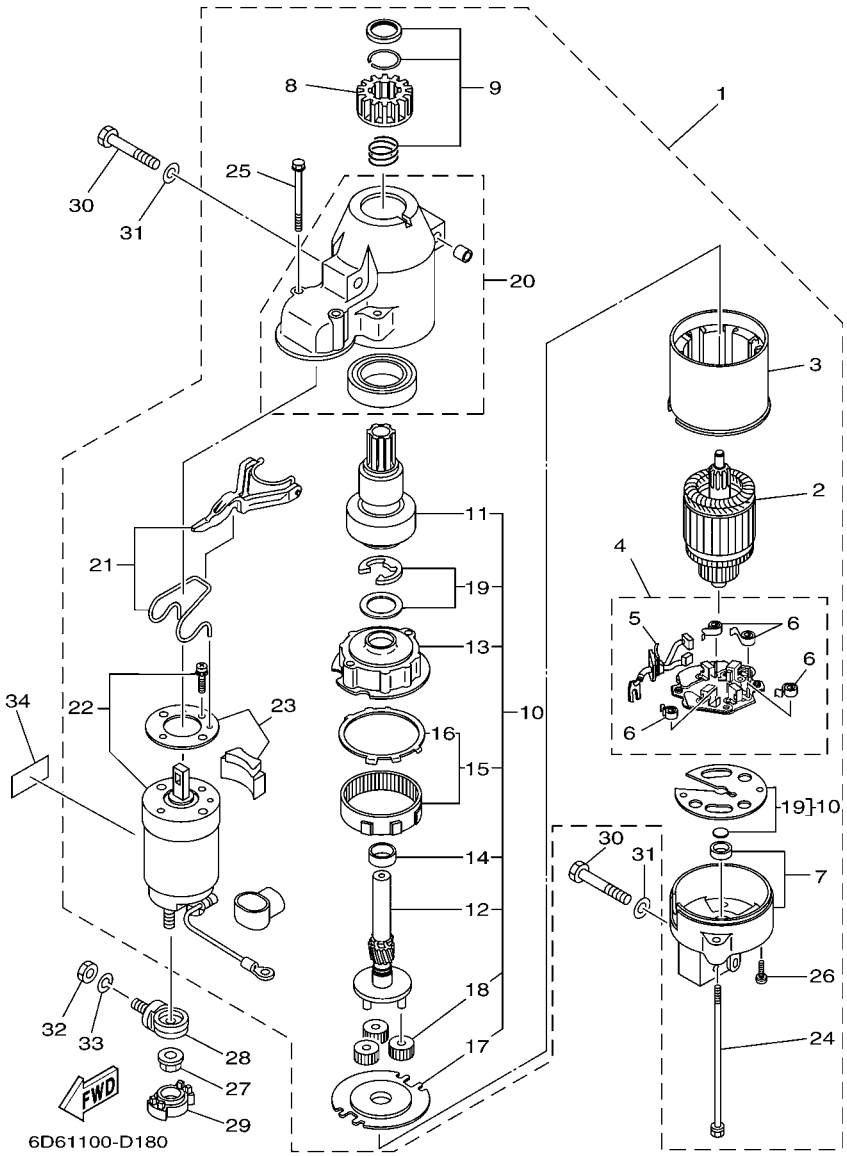
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–8132G–00	PLATE PLAQUE	1					
2	97095–06016	BOLT BOULON	2					
3	92995–06600	WASHER RONDELLE	2					
4	67F–85790–00	THERMOSENSOR ASSY SENSITOMETRE	1					
5	67F–85757–00	RETAINER ARRETOIR	1					
6	68V–85753–00	GASKET, SENDER UNIT JOINT, DE PERCEPTION	1					
7	97095–06016	BOLT BOULON	2					
8	92995–06600	WASHER RONDELLE	2					
9	90465–06M86	CLAMP BRIDE	1					
10	97095–06010	BOLT BOULON	1					
11	68V–82504–00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1					
12	63D–82563–10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1					
13	6E5–82587–00	GASKET JOINT	1					
14	67F–83614–00	BRACKET SUPPORT	1					
15	90109–06M86	BOLT BOULON	2					
16	90464–30003	CLAMP BRIDE	2					

FIG. 18 STARTING MOTOR DEMARREUR ELECTRIQUE



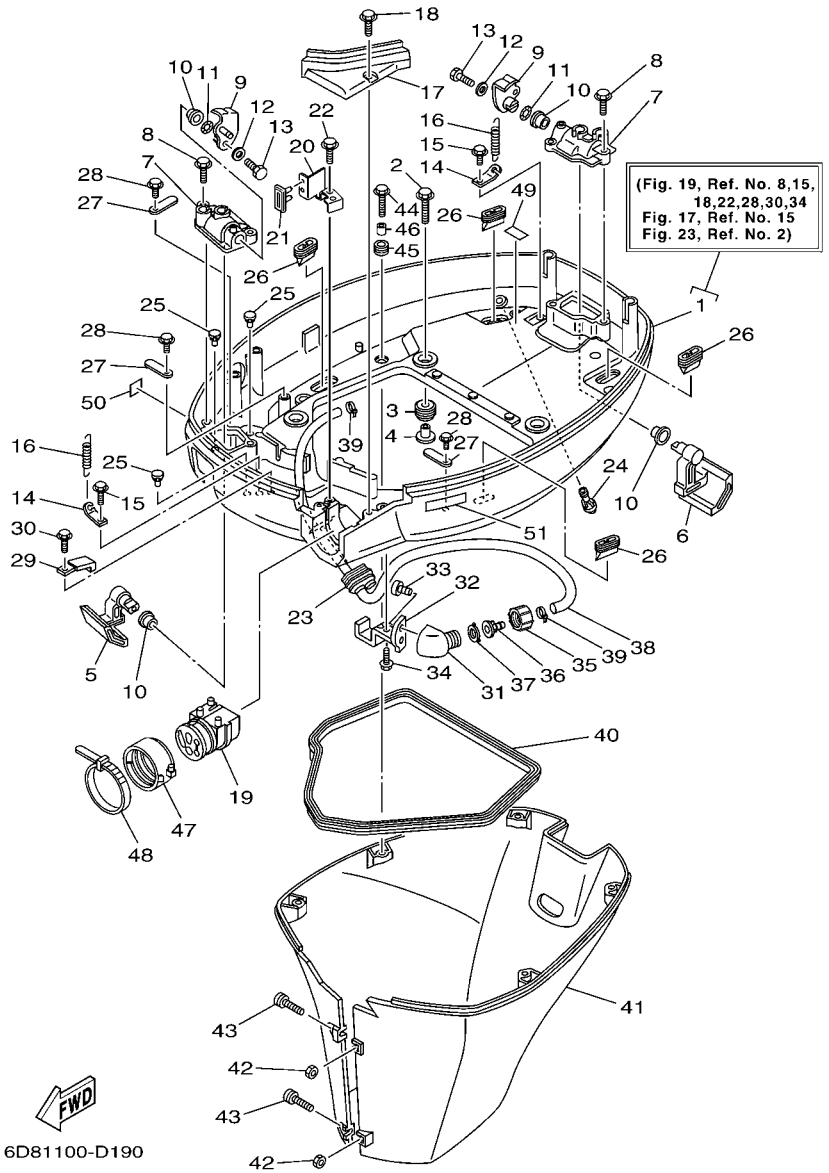
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	68V–81800–01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1					
2	67F–81850–00	.ARMATURE ASSY .INDUIT	1					
3	67F–81810–00	.STATOR ASSY .STATOR COMPLET	1					
4	68F–81840–00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1					
5	67F–81801–00	..BRUSH SET ..CHARBON	1					
6	67F–81813–00	..SPRING, BRUSH ..RESSORT, DE CHARBON	4					
7	68F–81820–00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1					
8	67F–81808–00	.PINION ASSY .PIGNON	1					
9	67F–81857–00	.PINION STOPPER SET .BUTEE PIGNON	1					
10	67F–81807–00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1					
11	67F–81832–00	..CLUTCH, OVER RUN ..EMBRAYAGE, ROUE LIBRE	1					
12	67F–81836–00	..SHAFT, PINION ..AXE, PIGNON	1					
13	67F–81821–00	..BRACKET, CENTER 1 ..SUPPORT, CENTRE 1	1					
14	67F–81841–00	..BEARING ..ROULEMENT	1					
15	67F–81891–00	..GEAR, RING ..ROUE DENTEE	1					
16	67F–8183R–00	...GASKET ...JOINT	1					
17	67F–81830–00	..BRACKET, CENTER 2 ..SUPPORT, CENTRE 2	1					
18	60V–8183T–00	..GEAR, IDLER ..PIGNON, INTERMEDIAIRE	3					
19	67F–81809–00	..WASHER KIT ..JEU DE RONDELLES	1					
20	67F–81842–00	.COVER .COUVERCLE	1					
21	67F–81839–00	.LEVER ASSY .LEVIER COMPLET	1					
22	68V–81941–01	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1					
23	67F–81869–00	.COVER, DUST .COUVERCLE, POUSSIERE	1					
24	6K7–81826–10	.BOLT .BOULON	2					
25	67F–81828–00	.BOLT 2 .RONDELLE, BUTEE 2	2					
26	67F–81846–00	.SCREW .VIS	2					
27	90179–08003	NUT ECROU	1					

FIG. 18 STARTING MOTOR DEMARREUR ELECTRIQUE



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	60V–81925–00	TERMINAL BORNE	1					
29	68F–82582–00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1					
30	97013–08045	BOLT BOULON	3					
31	92903–08600	WASHER, PLATE RONDELLE, PLATE	3					
32	95333–08600	NUT ECROU	1					
33	92903–08100	WASHER, SPRING RONDELLE, GROWER	1					
34	67F–83627–01	LABEL, CAUTION 7 ETIQUETTE, RECOMMANDATION 7	1					

FIG. 19 BOTTOM COWLING CAPOT INFERIEUR



REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–42710–00–4D	BOTTOM COWLING ASSY ENS. EMBASE	1					
2	90119–08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4					
3	90480–22M15	GROMMET PASSE-FIL	4					
4	90387–08M37	COLLAR COLLERETTE	4					
5	67F–42815–00–4D	LEVER, CLAMP LEVIER, PRESSE	1					
6	67F–42816–00–4D	LEVER, CLAMP LEVIER, PRESSE	1					
7	67F–42828–00–5B	PLATE, CLAMP PLAQUE, PRESSE	2					
8	90109–06M82	BOLT BOULON	4					
9	68V–42818–01	LEVER, CLAMP LEVIER, PRESSE	2					
10	90386–15M73	BUSH DOUILLE	4					
11	90206–15M18	WASHER, WAVE RONDELLE, ONDULEE	2					
12	90201–06068	WASHER, PLATE RONDELLE, PLATE	2					
13	97095–06016	BOLT BOULON	2					
14	64D–43144–00	HOOK, SPRING CROCHET	2					
15	90109–06M86	BOLT BOULON	2					
16	90506–16M34	SPRING, TENSION RESSORT, TENSION	2					
17	67F–42738–00–5B	PLATE, FITTING ETRIER	1					
18	90109–06M96	BOLT BOULON	2					
19	68V–42725–00	GROMMET PASSE-FIL	1					
20	6D8–42756–00	STAY, CLAMP SUPPORT, COLLIER	1					
21	6D8–42717–00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1					
22	90109–06M86	BOLT BOULON	1					
23	6H1–42726–21	GROMMET PASSE-FIL	1					
24	69D–44391–00	NIPPLE, HOSE RACCORD D'ESSENCE	1					
25	6H4–42748–00	GROMMET PASSE-FIL	3					
26	67F–42717–00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4					
27	6E5–82588–00	PLATE PLAQUE	3					

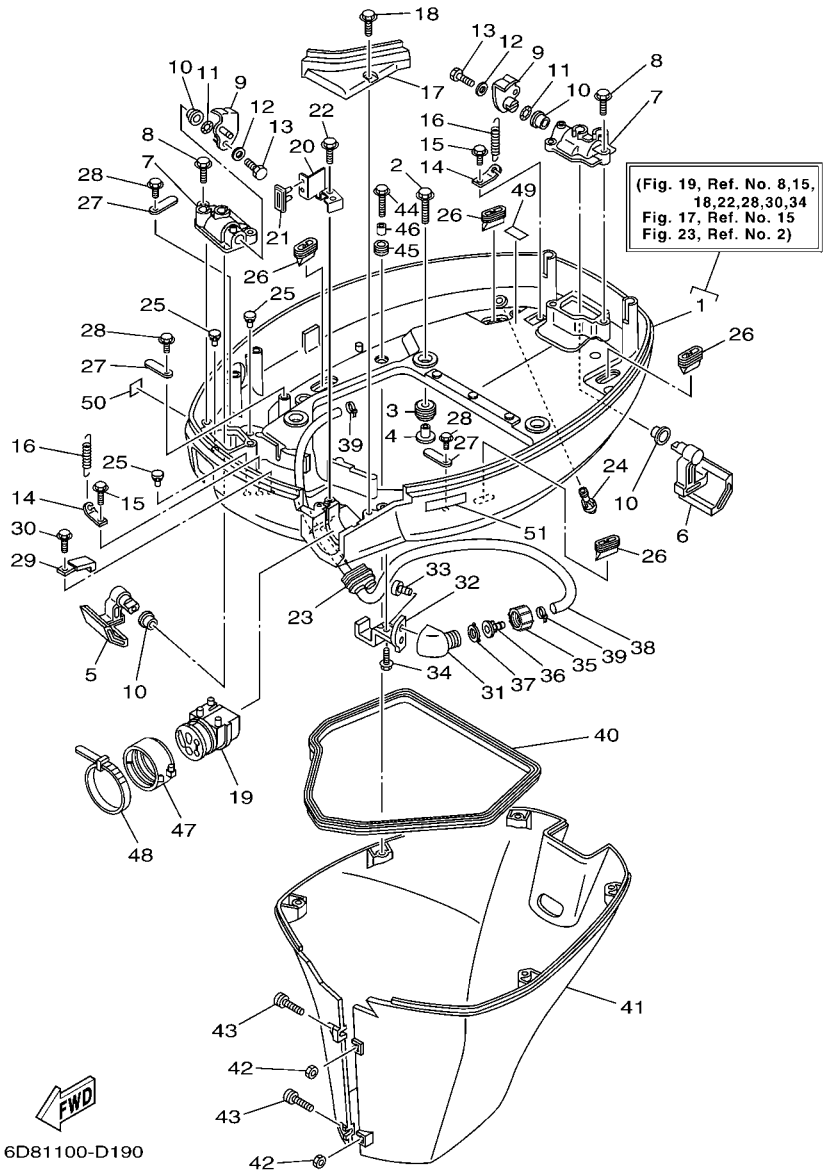


FIG. 19 BOTTOM COWLING — CAPOT INFERIEUR

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	90109–06M81	BOLT BOULON	3					
29	90465–08M23	CLAMP BRIDE	1					
30	90109–06M86	BOLT BOULON	1					
31	68T–12572–00	ADAPTER ADAPTATEUR	1					FLUSHING KIT FLUSHING KIT
32	67F–12535–00	PLATE PLAQUE	1					FLUSHING KIT FLUSHING KIT
33	90167–06002	SCREW, TAPPING VIS, TETE FRAISEE	2					FLUSHING KIT FLUSHING KIT
34	90109–06M86	BOLT BOULON	1					FLUSHING KIT FLUSHING KIT
35	6R3–12581–00	JOINT, HOSE 1 JOINT DE TUYAU	1					FLUSHING KIT FLUSHING KIT
36	6R3–12582–00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1					FLUSHING KIT FLUSHING KIT
37	6R3–12583–00	GASKET, HOSE JOINT JOINT	1					FLUSHING KIT FLUSHING KIT
38	67F–24312–00	PIPE 2 DURITE 2	1					FLUSHING KIT FLUSHING KIT
39	90465–11M10	CLAMP BRIDE	2					FLUSHING KIT FLUSHING KIT
40	61A–42716–00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1					
41	67F–42741–01–8D	APRON CAPOT LATERAL	1					
42	95380–06600	NUT, HEXAGON ECROU	2					
43	90159–06M28	SCREW, WITH WASHER VIS, AVEC RONDELLE	2					
44	90109–06M80	BOLT BOULON	5					
45	90480–13M24	GROMMET PASSE-FIL	5					
46	90387–06M43	COLLAR COLLERETTE	5					
47	68F–42753–00	FASTNER ATTACHE	1					AP AP
48	90464–20258	CLAMP BRIDE	1					AP AP
49	67F–82377–00	LABEL ETIQUETTE	1					
50	6A1–28176–00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1					
51	6E3–8257H–00	PLATE, MARK PLAQUE, ADHESIF	1					

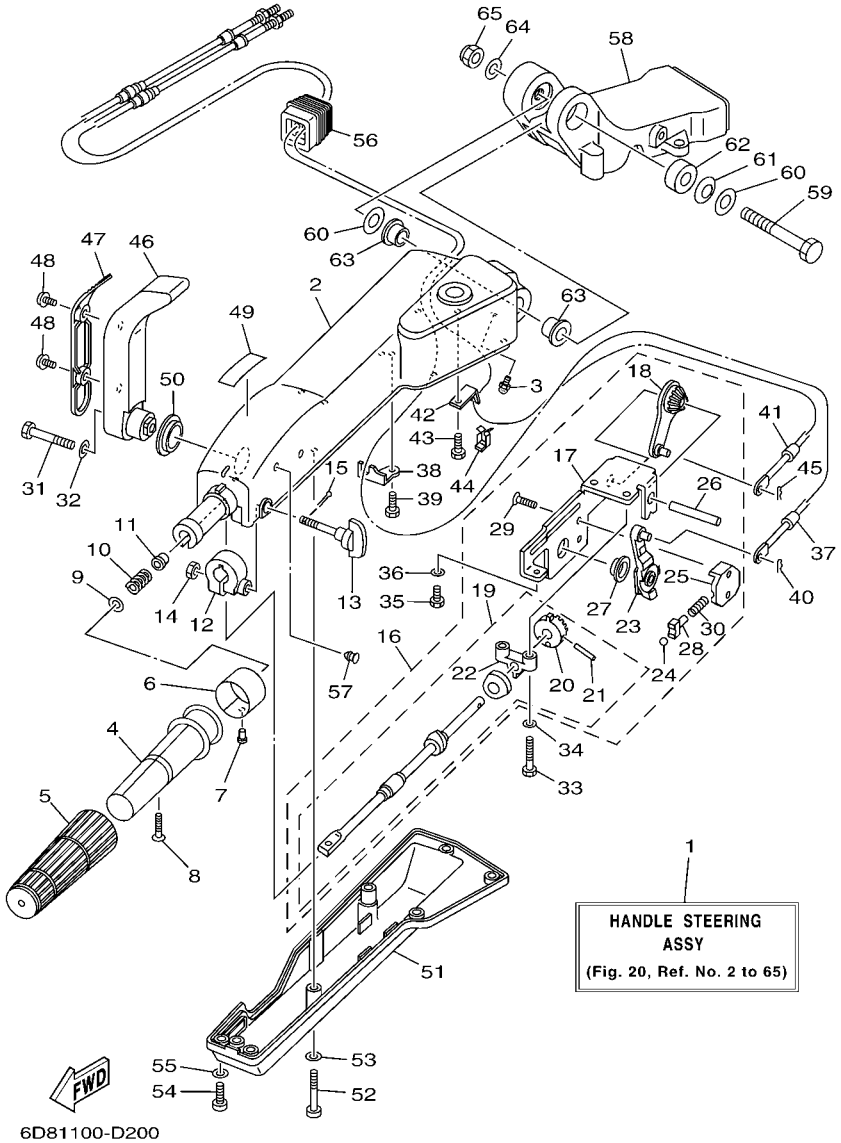


FIG. 20 STEERING 1 — DIRECTION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	67G–W0084–14–4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1					AP AP
2	67G–42111–02–4D	HANDLE, STEERING POIGNEE	1					
3	93700–06M03	NIPPLE, GREASE PION	1					
4	664–42119–00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1					
5	6G1–42177–00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1					
6	6H2–42137–00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1					
7	90269–02M09	RIVET RIVET	1					
8	90149–05M13	SCREW VIS	1					
9	92903–10600	WASHER, PLATE RONDELLE, PLATE	1					
10	90501–23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1					
11	90386–08032	BUSH DOUILLE	1					
12	63D–42126–00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1					
13	63D–48154–00	KNOB, THROTTLE BOUTON, ACCELERATEUR	1					
14	95380–06600	NUT, HEXAGON ECROU	1					
15	91490–20010	PIN, COTTER GOUPILLE	1					
16	67G–44100–10	SHIFT LINK ASSY MAILLON DE SELECTEUR	1					
17	67G–44104–00	.PLATE COMP. .PLAQUE COMPLET	1					
18	67G–48261–00	.ARM, THROTTLE .BRAS, ACCELERATION	1					
19	67G–42115–10	.SHAFT, STEERING HANDLE .AXE, BARRE FRANCHE	1					
20	650–42152–00–94	..GEAR ..PIGNON	1					
21	91690–30025	..PIN, SPRING ..AGRAFFE	1					
22	67G–42159–00	..STAY ..SUPPORT	1					
23	67G–44113–00	.CAM PLATE, HANDLE .CAME, VERROUILLAGE	1					
24	63D–48236–00	.ROLLER, DETENT .POULIE	1					
25	63D–48119–00	.COVER .COQUILLE	1					
26	67G–42153–00	.SHAFT, THROTTLE CONTROL .AXE, COMMANDE D'ACCELERATION	1					
27	67G–44132–00	.BUSHING .COUSSINET	1					

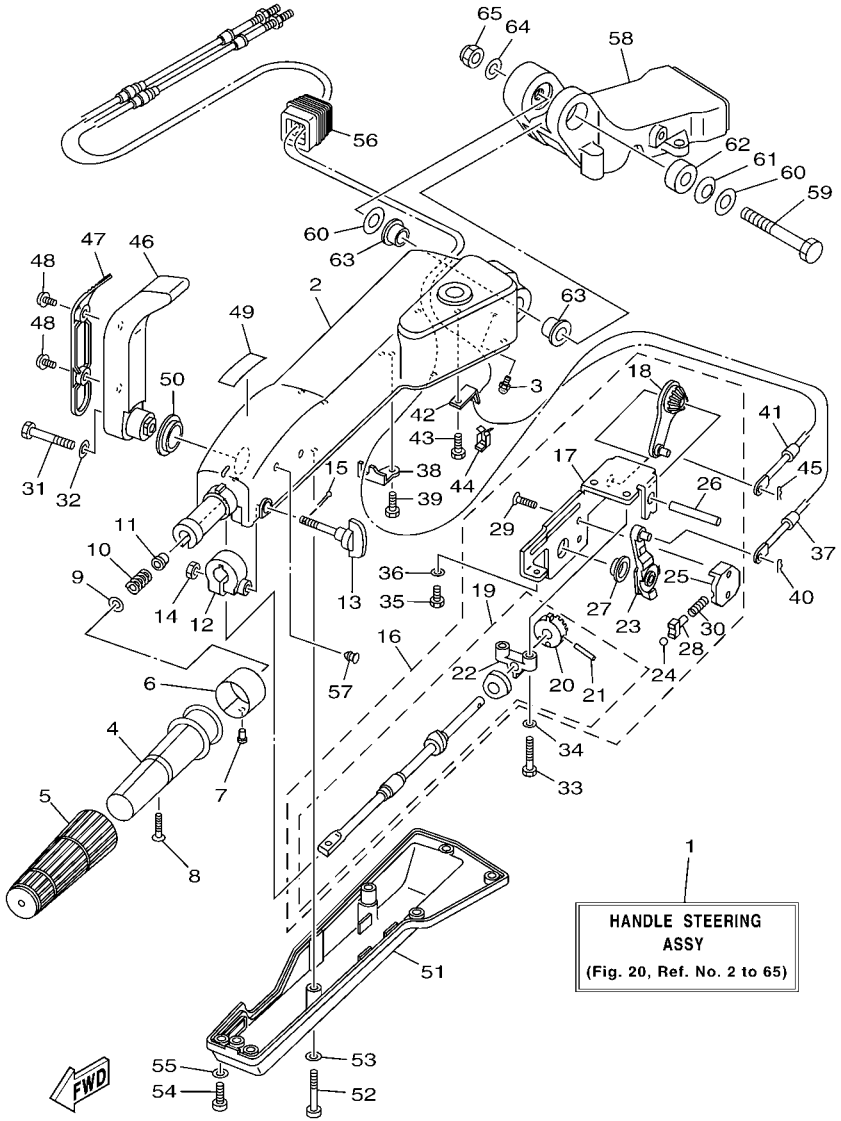


FIG. 20 STEERING 1 **DIRECTION 1**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	63D–48237–00	.ADAPTOR .ADAPTEUR	1					
29	98785–05014	.SCREW, FLAT HEAD .VIS, TETE PLATE	2					
30	63D–48238–00	.SPRING, DETENT .RESSORT	1					
31	97095–08040	BOLT BOULON	1					
32	92995–08600	WASHER RONDELLE	1					
33	97095–06030	BOLT BOULON	2					
34	92995–06600	WASHER RONDELLE	2					
35	97095–06014	BOLT BOULON	1					
36	92995–06600	WASHER RONDELLE	1					
37	67G–48321–10	CABLE CABLE	1					
38	67G–48531–00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1					
39	97095–06014	BOLT BOULON	1					
40	90468–10005	CLIP JONC	1					
41	67G–26301–10	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1					
42	66R–48538–00	CLAMP, CABLE 1 COLLIER	1					
43	97095–06014	BOLT BOULON	1					
44	63D–48538–00	CLAMP, CABLE 1 COLLIER	1					
45	90468–10005	CLIP JONC	1					
46	67G–44159–00–4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1					
47	67G–44173–00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1					
48	90159–06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE	2					
49	6G8–44191–00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1					
50	90386–26MA3	BUSH DOUILLE	1					
51	67G–42131–00	COVER, HANDLE STEERING COUVERCLE	1					
52	97885–06040	SCREW, PAN HEAD VIS, A ENCOCHE	2					
53	92995–06600	WASHER RONDELLE	2					
54	97885–06016	SCREW, PAN HEAD VIS, A ENCOCHE	5					

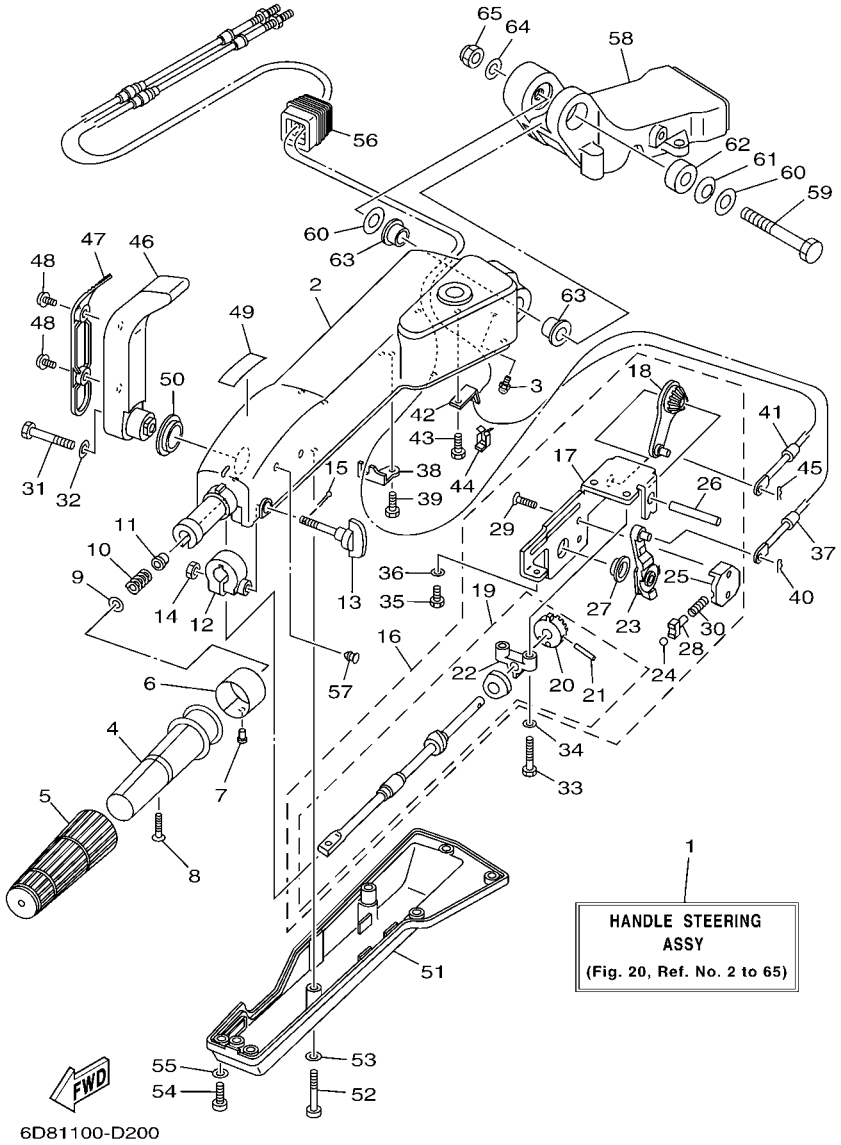
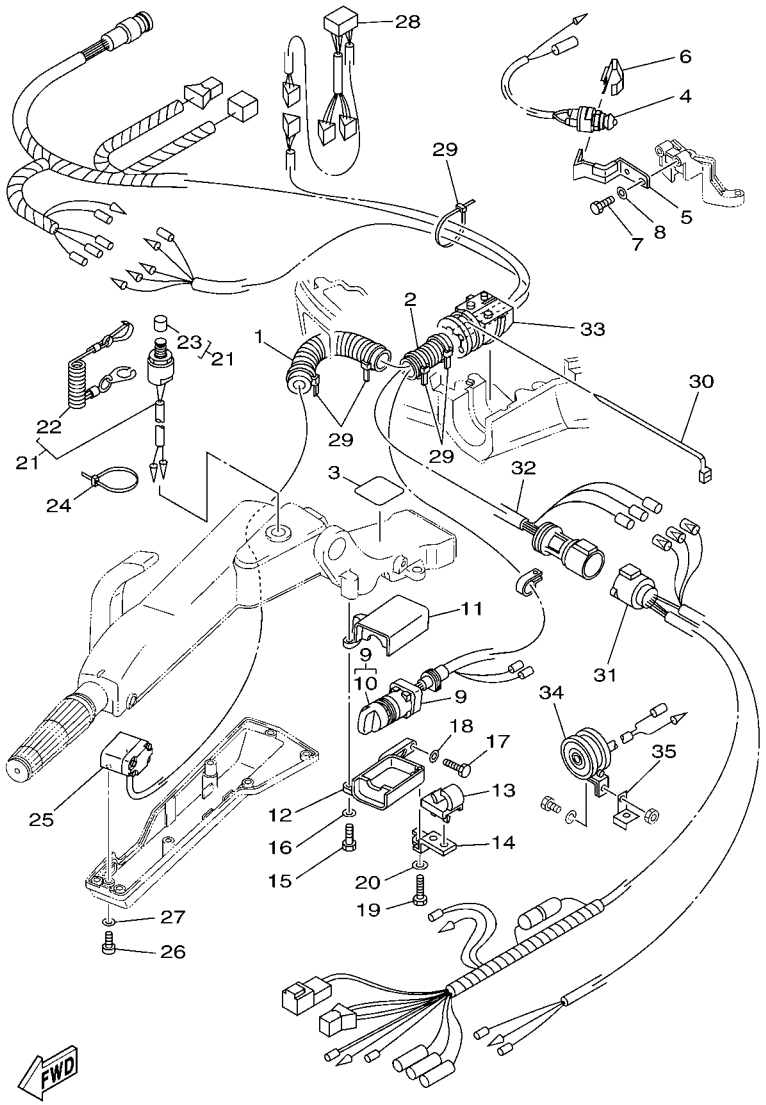


FIG. 20 STEERING 1 — DIRECTION 1

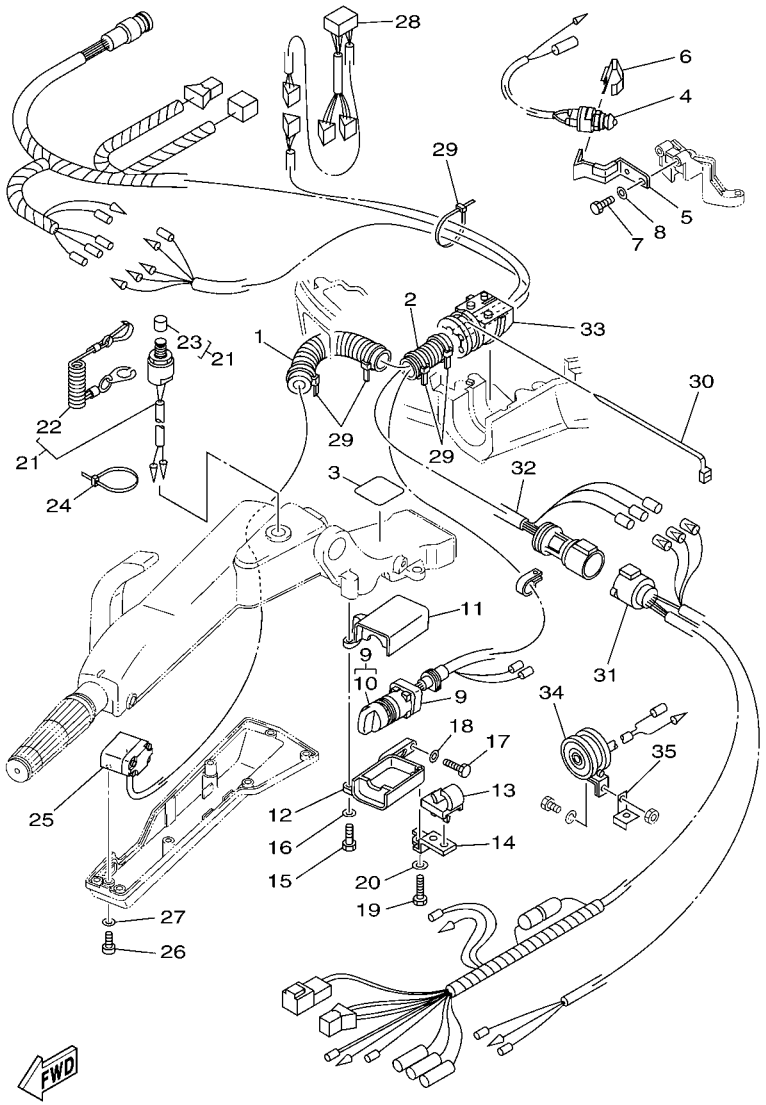
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91	REMARKS REMARQUES
55	92995–06600	WASHER RONDELLE	5	
56	63D–42725–00	GROMMET PASSE-FIL	1	
57	90338–07180	PLUG PLOT	2	
58	63D–42121–30–4D	BRACKET SUPPORT	1	
59	90101–12014	BOLT BOULON	1	
60	92990–12200	WASHER, PLAIN RONDELLE, PLATE	2	
61	90206–12M22	WASHER, WAVE RONDELLE, ONDULEE	1	
62	90387–12M02	COLLAR COLLERETTE	1	
63	90386–12M93	BUSH DOUILLE	2	
64	92990–12600	WASHER, PLATE RONDELLE, PLATE	1	
65	90185–12M12	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	



6D81100-D210

FIG. 21 STEERING 2 — DIRECTION 2

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	90446–24M79	HOSE (L230) DURITE (L230)	1					AP AP
2	6K3–83557–00	TUBE TUBE	1					AP AP
3	67G–42735–00	PROTECTOR PROTECTEUR	1					AP AP
4	688–82540–11	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1					AP AP
5	67G–82554–01	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1					AP AP
6	62Y–82555–00	DAMPER, MAIN SWITCH 1 AMORTISSEUR 1, CONTACT A CLEF	1					AP AP
7	97095–06014	BOLT BOULON	2					AP AP
8	92995–06600	WASHER RONDELLE	2					AP AP
9	67G–82510–50	MAIN SWITCH ASSY CONTACTEUR A CLEF COMPLET	1					AP AP
10	676–82577–00	.CAP, KEY .CABOCHON	1					
11	63D–8252E–01–4D	COVER, MAIN SWITCH COUVERCLE	1					AP AP
12	63D–8252F–01–4D	COVER, MAIN SWITCH 2 COUVERCLE 2	1					AP AP
13	63D–24367–00	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1					AP AP
14	63D–24364–00	STAY SUPPORT	1					AP AP
15	97095–06025	BOLT BOULON	1					AP AP
16	92995–06600	WASHER RONDELLE	1					AP AP
17	97095–06020	BOLT BOULON	1					AP AP
18	92995–06600	WASHER RONDELLE	1					AP AP
19	97095–06030	BOLT BOULON	1					AP AP
20	92995–06600	WASHER RONDELLE	1					AP AP
21	69W–82575–00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1					AP AP
22	682–82556–00	.STOPPER .PLAQUETTE	1					
23	689–8257Y–00	.CAP .CHAPEAU	1					
24	90465–13M11	CLAMP BRIDE	1					AP AP
25	67G–82563–00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1					AP AP
26	97885–06016	SCREW, PAN HEAD VIS, A ENCOCHE	2					AP AP
27	92995–06600	WASHER RONDELLE	2					AP AP

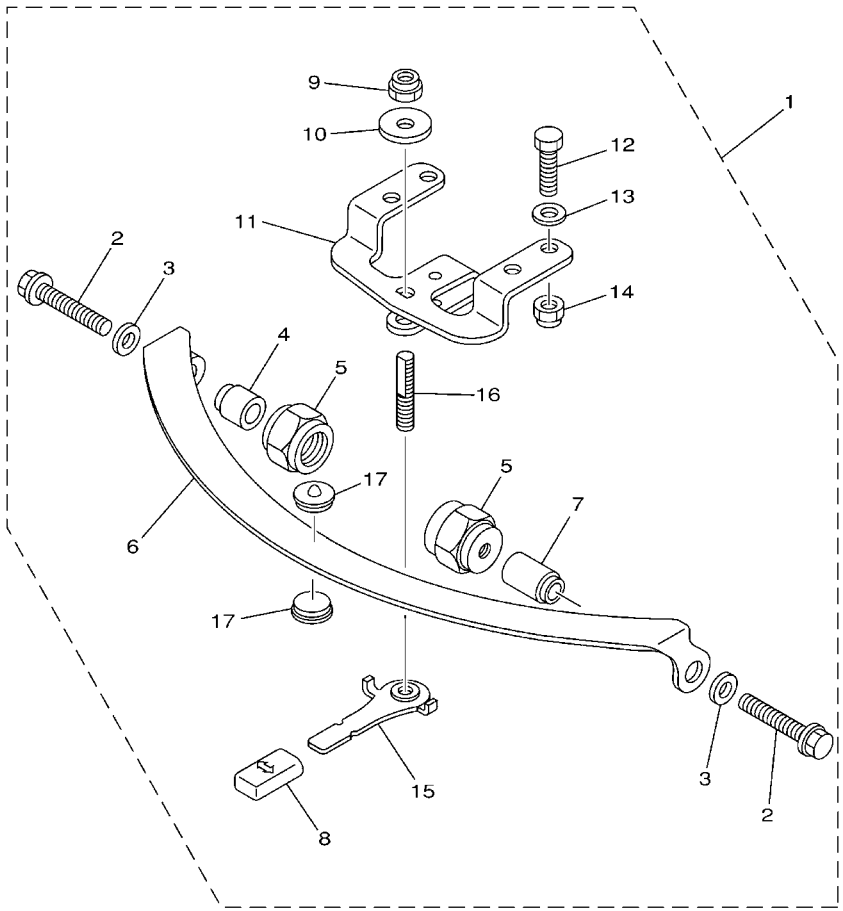


6D81100-D210

FIG. 21 STEERING 2 **DIRECTION 2**

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	63D–83728–00	CONNECTOR ASSY CONNEXION COMPLET	1					AP AP
29	90465–13M24	CLAMP BRIDE	5					AP AP
30	90465–13M30	CLAMP BRIDE	1					AP AP
31	6H5–83553–12	WIRE, LEAD FIL	1					AP AP
32	63D–82586–01	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS	1					AP AP
33	67G–42725–01	GROMMET PASSE-FIL	1					AP AP
34	688–83383–11	BUZZER RONFLEUR	1					AP AP
35	6H5–83386–00	STAY, BUZZER SUPPOR, RONFLEUR	1					AP AP

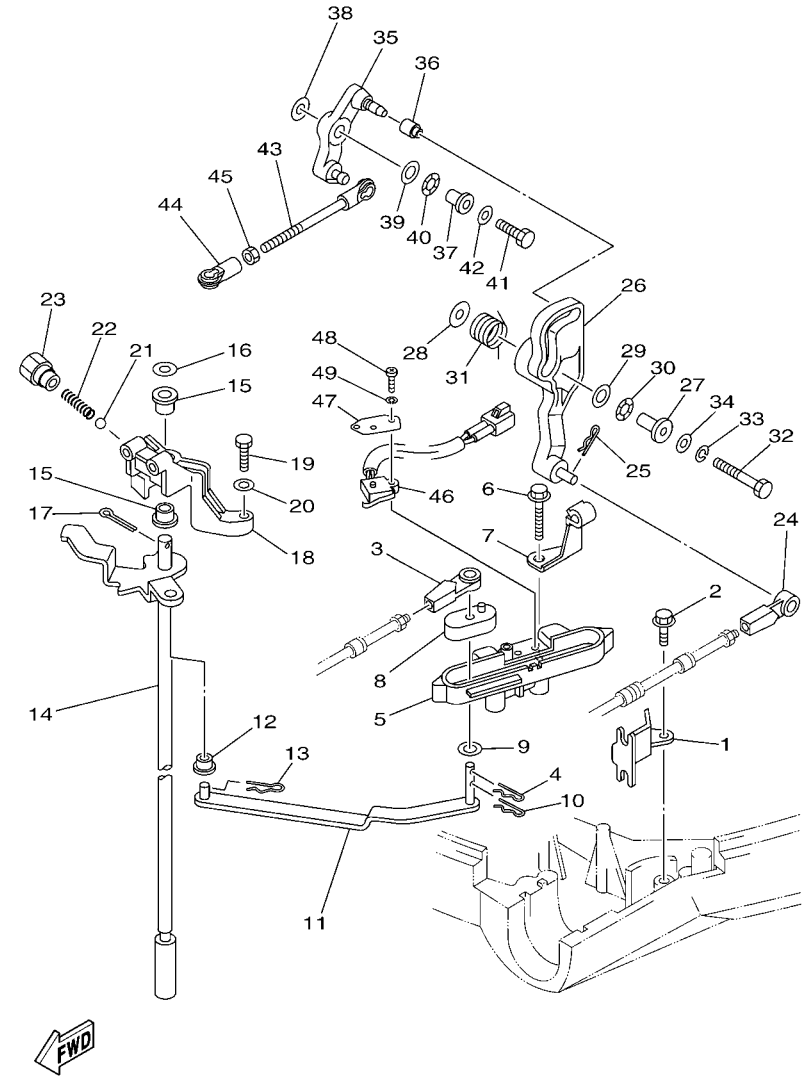
FIG. 22 STEERING FRICTION CUVETTE POIGNEE DE DIRECTION



67F1100-2200

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	67G–42508–00	STEERING FRICTION ASSY DIRECTION FRICTION (ENS.)	1					AP AP
2	90119–08M74	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2					
3	90201–08M01	.WASHER, PLATE .RONDELLE, PLATE	2					
4	67G–42541–00	.DAMPER .AMORTISSEUR	1					
5	67G–42546–00	.NUT .ECROU	2					
6	63D–42527–00	.PLATE, FRICTION .PLAQUE, FRICTION	1					
7	67G–42541–10	.DAMPER .AMORTISSEUR	1					
8	682–43318–01	.COVER .CAPUCHON	1					
9	90185–10M14	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	1					
10	90201–10M76	.WASHER, PLATE .RONDELLE, PLATE	1					
11	67G–42526–00	.PLATE, FRICTION .PLAQUE, FRICTION	1					
12	97095–08025	.BOLT .BOULON	2					
13	92995–08600	.WASHER .RONDELLE	2					
14	90185–08057	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2					
15	67G–42561–00	.KNOB, STEERING LOCK .BOUTON	1					
16	67G–42562–00	.SHAFT, STEERING LOCK .ARBRE,ANTIVOL DE DIRECTION	1					
17	63D–42528–00	.PLATE, FRICTION .PLAQUE, FRICTION	2					

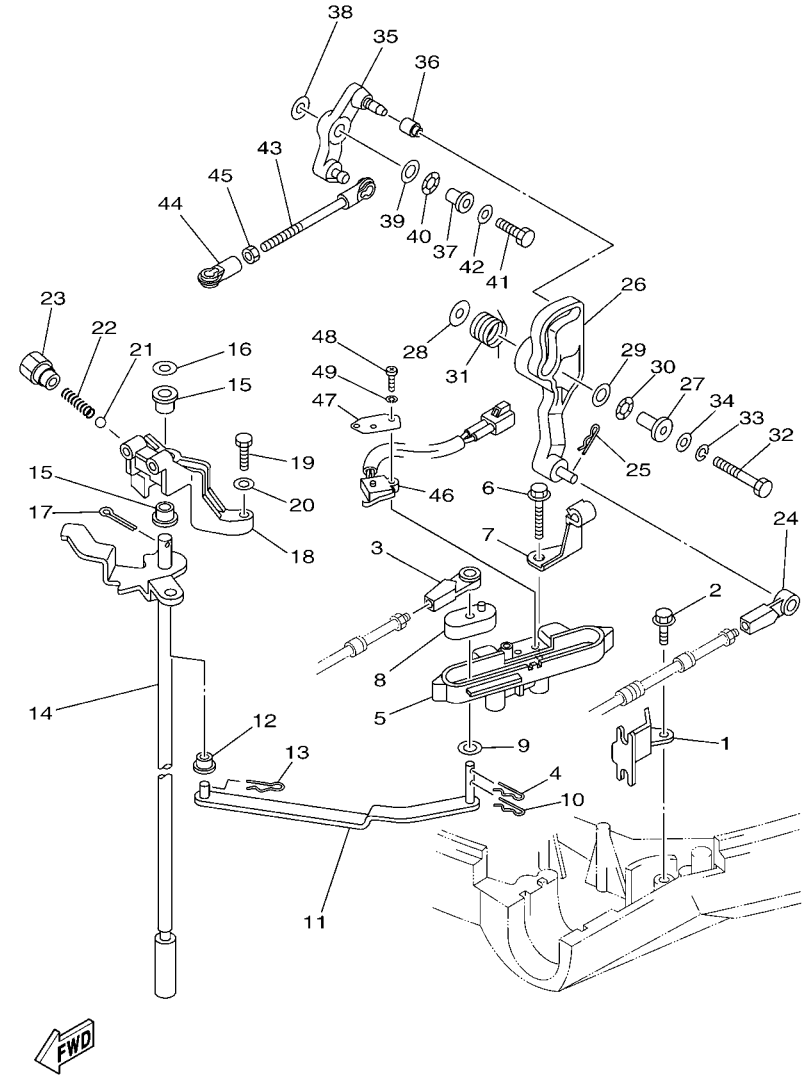
FIG. 23 CONTROL COMMANDE



6D81100-D230

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	67F–48538–00	CLAMP, CABLE 1 COLLIER	1					
2	90109–06M86	BOLT BOULON	1					
3	663–48344–00	CABLE END, REMOTE CONTROL CHAPE CABLE	1					
4	90468–18008	CLIP JONC	1					
5	6D8–44117–00	BRACKET SUPPORT	1					
6	97595–06550	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2					
7	90462–10027	CLAMP BRIDE	1					
8	68V–44122–01	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1					
9	90202–07M07	WASHER, PLATE RONDELLE, PLATE	1					
10	90468–18008	CLIP JONC	1					
11	67F–44121–00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1					
12	90386–06M12	BUSH DOUILLE	1					
13	90468–18008	CLIP JONC	1					
14	67F–44120–10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1					L L
15	90386–90M90	BUSH DOUILLE	2					
16	90201–09M02	WASHER, PLATE RONDELLE, PLATE	1					
17	91490–20015	PIN, COTTER GOUPILLE	1					
18	67F–44118–00	BRACKET SUPPORT	1					
19	97075–06025	BOLT BOULON	2					
20	92995–06600	WASHER RONDELLE	2					
21	93501–04M02	BALL BILLE	1					
22	90501–12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1					
23	648–42715–00	BUSHING COUSSINET	1					
24	663–48344–00	CABLE END, REMOTE CONTROL CHAPE CABLE	1					
25	90468–18008	CLIP JONC	1					
26	6D8–42154–00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1					
27	90387–06M21	COLLAR COLLERETTE	1					

FIG. 23 CONTROL COMMANDE



6D81100-D230

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	90201–06M31	WASHER, PLATE RONDELLE, PLATE	1					
29	90201–10M02	WASHER, PLATE RONDELLE, PLATE	1					
30	90206–10M04	WASHER, WAVE RONDELLE, ONDULEE	1					
31	67F–44135–00	SPRING RESSORT	1					
32	97095–06035	BOLT BOULON	1					
33	92995–06100	WASHER, SPRING RONDELLE, GROWER	1					
34	92995–06600	WASHER RONDELLE	1					
35	6D8–42157–00	LEVER, THROTTLE LEVIER DE AVANCE	1					
36	68V–42171–00	BUSHING COUSSINET	1					
37	90387–06013	COLLAR COLLERETTE	1					
38	90201–06M31	WASHER, PLATE RONDELLE, PLATE	1					
39	90201–10M02	WASHER, PLATE RONDELLE, PLATE	1					
40	90206–10M04	WASHER, WAVE RONDELLE, ONDULEE	1					
41	97095–06025	BOLT BOULON	1					
42	92995–06600	WASHER RONDELLE	1					
43	6D8–41237–00	JOINT, LINK RACCORD	1					
44	682–41237–00	JOINT, LINK RACCORD	1					
45	95380–05600	NUT ECROU	1					
46	60V–8259F–00	SWITCH ASSY COMMUTATEUR	1					
47	61A–82588–01	PLATE PLAQUE	1					
48	97885–04016	SCREW, PAN HEAD VIS, A ENCOCHE	2					
49	92995–04100	WASHER RONDELLE	2					

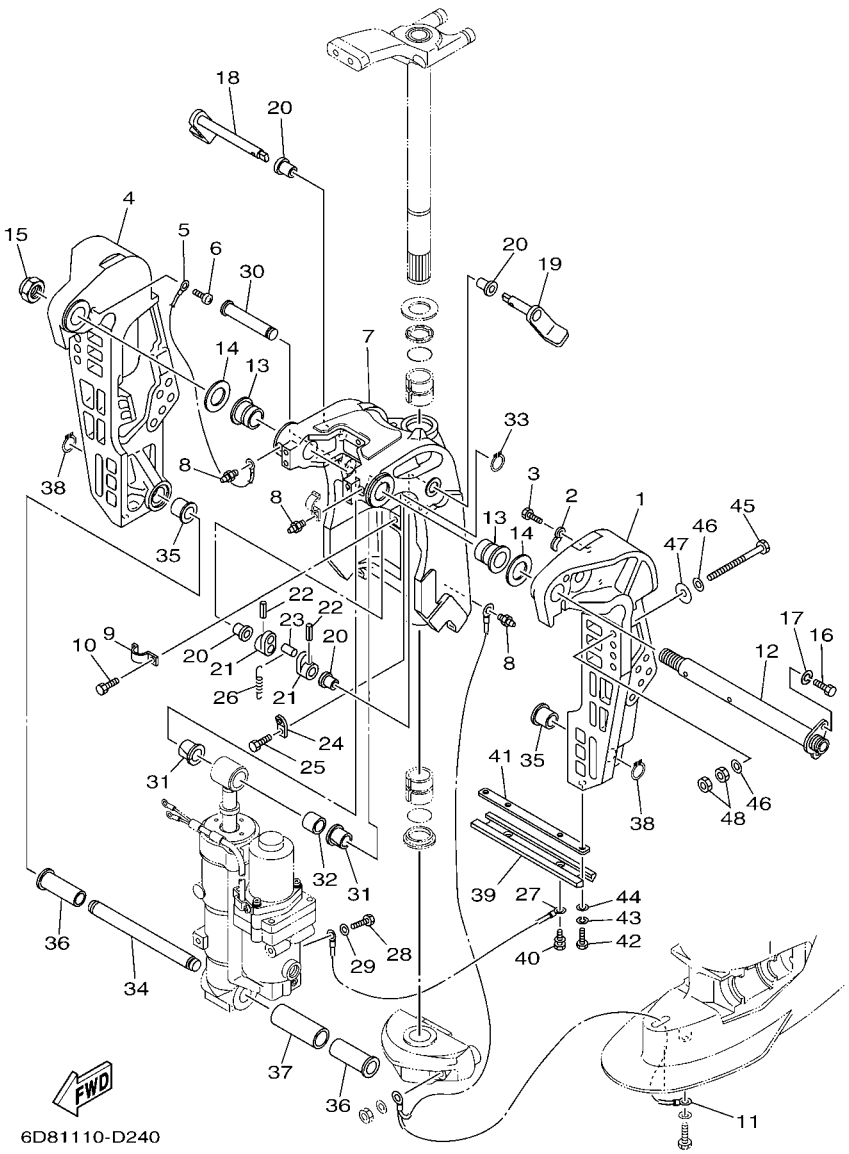


FIG. 24 BRACKET 1 SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	67F–43111–00–4D	BRACKET, CLAMP 1 PRESSE 1	1					
2	90465–10M77	CLAMP BRIDE	2					
3	97095–06010	BOLT BOULON	2					
4	67F–43112–00–4D	BRACKET, CLAMP 2 PRESSE 2	1					
5	6E5–82148–00	WIRE, LEAD 4 FIL 4	1					
6	97880–06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1					
7	6D8–43311–00–4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1					
8	93700–06M03	NIPPLE, GREASE PION	3					
9	90465–08M63	CLAMP BRIDE	1					
10	97095–06010	BOLT BOULON	1					
11	67F–82127–00	WIRE, LEAD 2 FIL 2	1					
12	64E–43131–01	BOLT, CLAMP BRACKET BOULON, PRESSE	1					
13	90386–25M31	BUSH DOUILLE	2					
14	90201–26M59	WASHER, PLATE RONDELLE, PLATE	2					
15	90185–22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1					
16	97095–08020	BOLT BOULON	1					
17	92995–08100	WASHER RONDELLE	1					
18	6D8–43181–00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1					
19	6D8–43185–00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1					
20	90386–10M16	BUSH DOUILLE	4					
21	6G5–43148–00	COLLAR, DISTANCE ENTRETOISE	2					
22	91690–30020	PIN, SPRING AGRAFFE	2					
23	90249–06M19	PIN GOUPILLE	1					
24	66T–43144–00	HOOK, SPRING CROCHET	1					
25	97095–06010	BOLT BOULON	1					
26	90506–14M24	SPRING, TENSION RESSORT, TENSION	1					
27	6D8–82148–00	WIRE, LEAD 4 FIL 4	1					

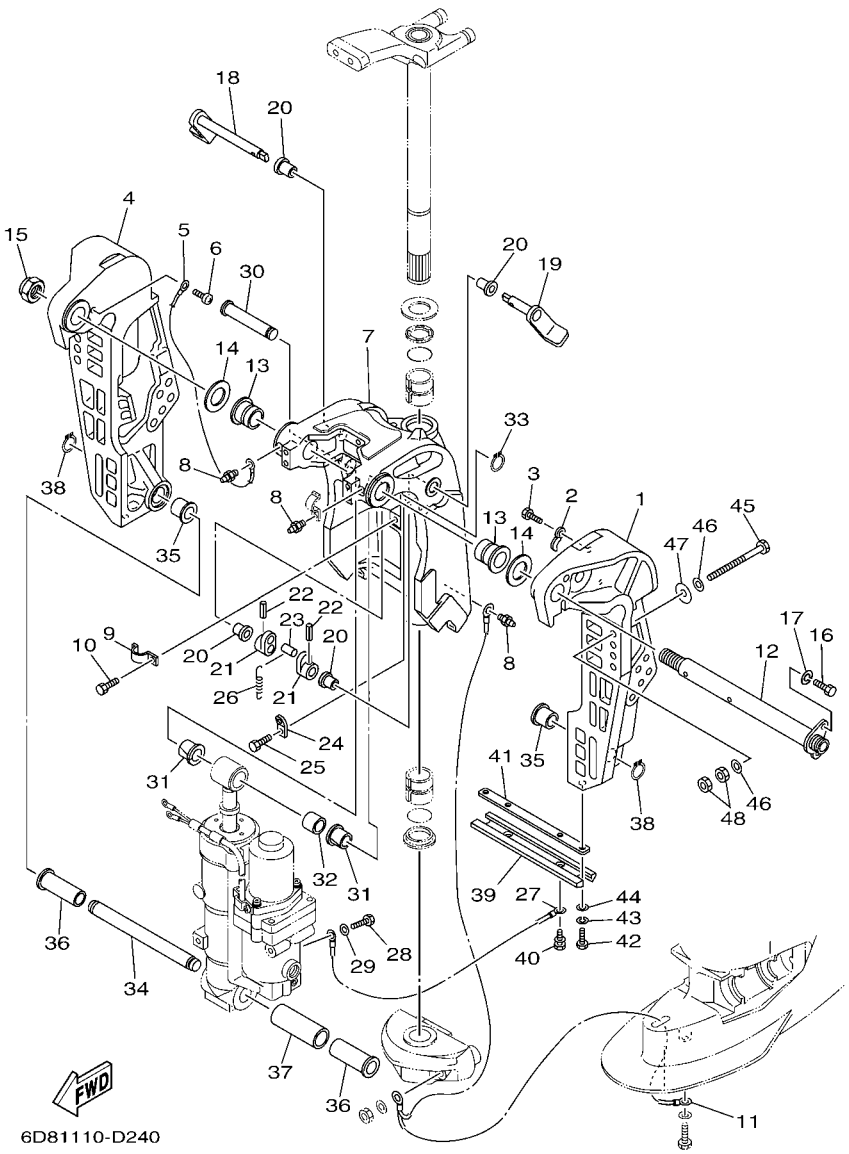
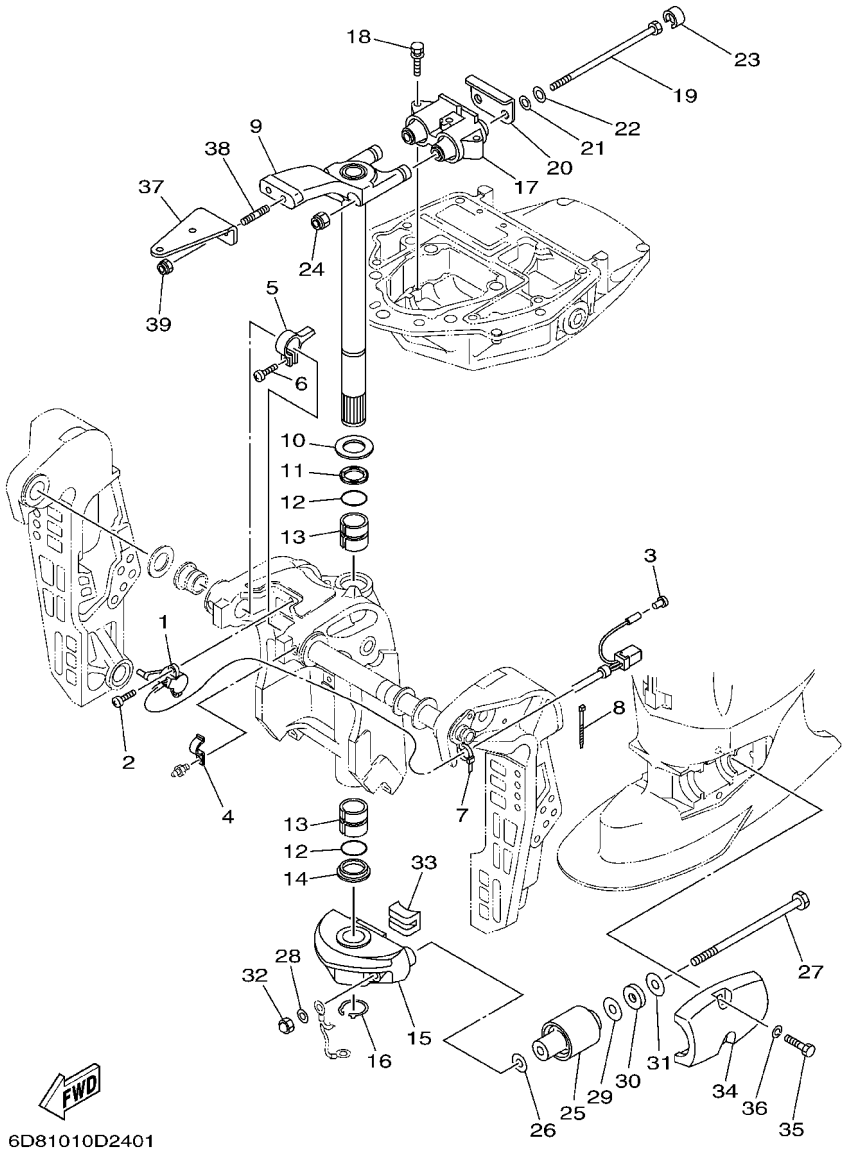


FIG. 24 BRACKET 1 **SUPPORT 1**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	97095–06010	BOLT BOULON	1					
29	92995–06600	WASHER RONDELLE	1					
30	6D8–43126–00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1					
31	90386–18M35	BUSH DOUILLE	2					
32	90386–18001	BUSH DOUILLE	1					
33	93410–18M05	CIRCLIP CLIPS	1					
34	67F–43818–00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1					
35	90387–18M01	COLLAR COLLERETTE	2					
36	90386–18MA0	BUSH DOUILLE	2					
37	90387–22M01	COLLAR COLLERETTE	1					
38	93410–18M05	CIRCLIP CLIPS	2					
39	6H1–45251–03	ANODE ANODE	1					
40	90119–06M81	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2					
41	6H1–44526–00	PLATE PLAQUE	1					
42	97095–06016	BOLT BOULON	2					
43	92995–06100	WASHER, SPRING RONDELLE, GROWER	2					
44	92995–06600	WASHER RONDELLE	2					
45	90101–12M03	BOLT (L:115MM) BOULON (L:115MM)	4					
46	90201–13M01	WASHER, PLATE RONDELLE, PLATE	8					
47	90201–12M05	WASHER, PLATE RONDELLE, PLATE	4					
48	95380–12600	NUT ECROU	8					

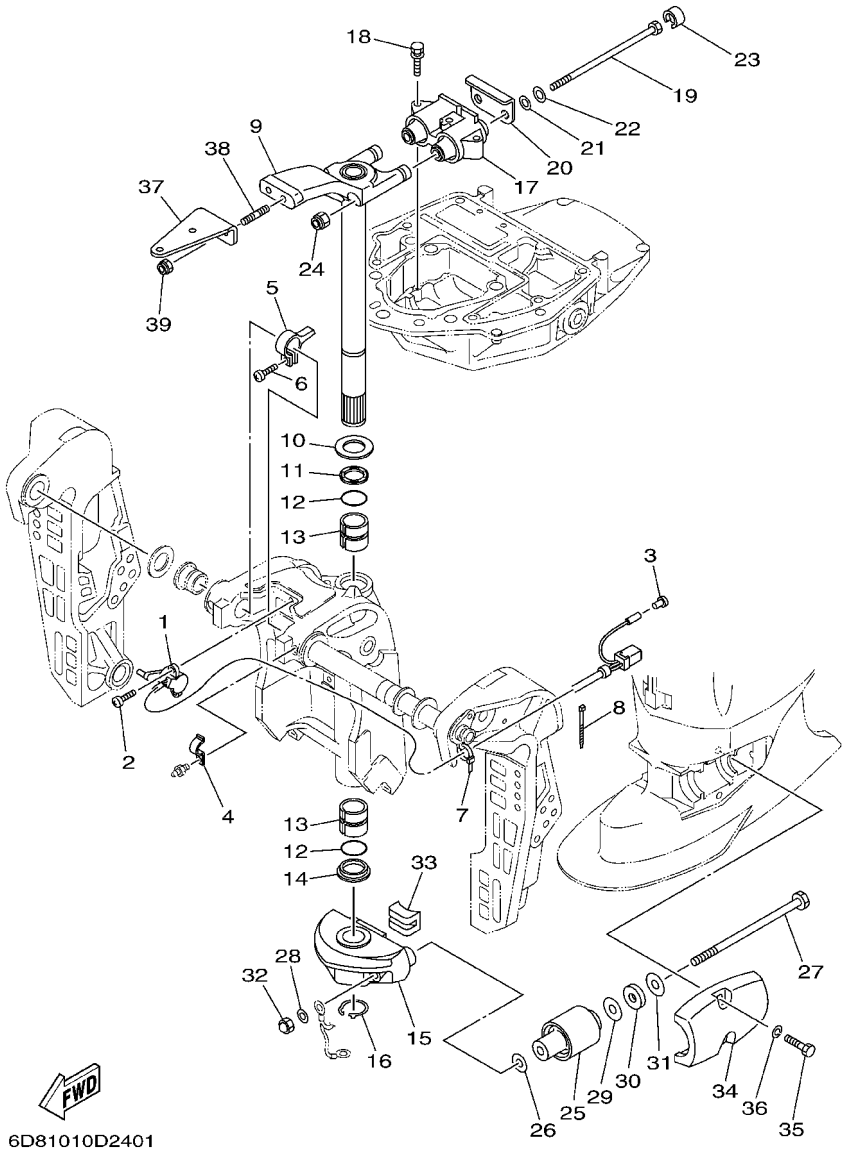


6D81010D2401

FIG. 25 BRACKET 2 SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	64E–83672–02	TRIM SENDER INCLINER RACCORD	1					
2	97885–06016	SCREW, PAN HEAD VIS, A ENCOCHE	2					
3	703–82119–00	COVER, LEAD WIRE GARNITURE, FIL	1					
4	90465–08M63	CLAMP BRIDE	1					
5	64E–43139–02	CAM, TRIM SENDER VILEBREQUIN TRUM	1					
6	97780–60525	SCREW, TAPPING VIS, TETE BOMBEE	1					
7	90465–11M10	CLAMP BRIDE	1					
8	90465–11M10	CLAMP BRIDE	3					
9	67F–42510–11–4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1					
10	90201–30M00	WASHER, PLATE RONDELLE, PLATE	1					
11	90386–30M78	BUSH DOUILLE	1					
12	93210–29M94	O-RING JOINT TORIQUE	2					
13	90386–30M77	BUSH DOUILLE	2					
14	90386–30M60	BUSH DOUILLE	1					
15	67F–44551–00–4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1					
16	93410–28M06	CIRCLIP CLIPS	1					
17	67F–44514–00–94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1					
18	97575–08445	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3					
19	90109–12007	BOLT BOULON	2					
20	67F–44526–00	PLATE PLAQUE	1					
21	90201–12M16	WASHER, PLATE RONDELLE, PLATE	2					
22	90201–13M01	WASHER, PLATE RONDELLE, PLATE	2					
23	67F–44533–00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2					
24	95780–12300	NUT, FLANGE ECROU	2					
25	67F–44555–00–94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2					
26	90201–13M03	WASHER, PLATE RONDELLE, PLATE	2					
27	90109–12006	BOLT BOULON	2					UR UR

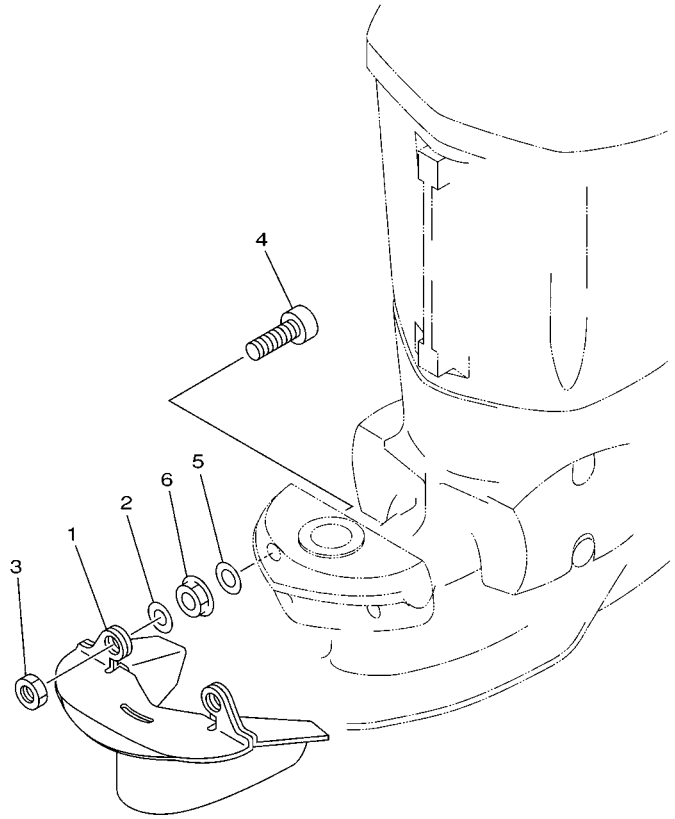
FIG. 25 BRACKET 2 SUPPORT 2



6D81010D2401

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	90201–12M16	WASHER, PLATE RONDELLE, PLATE	2					
29	90201–24M02	WASHER, PLATE RONDELLE, PLATE	2					
30	90202–25M04	WASHER, PLATE RONDELLE, PLATE	2					
31	90201–13M19	WASHER, PLATE RONDELLE, PLATE	2					
32	95380–12700	NUT ECROU	2					UR UR
33	67F–44575–00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1					
34	67F–44553–00–4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	2					
35	97075–10040	BOLT BOULON	4					
36	92995–10100	WASHER RONDELLE	4					
37	67F–48511–00–4D	HOOK, STEERING ATTACHE, DIRECTION	1					
38	90116–10175	BOLT, STUD GOUJON	2					
39	90185–10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2					
27	90109–12012	BOLT BOULON	2					UR 6D9:1001305- UR 6D9:1001305-
32	95380–12800	NUT, CROWN ECROU, BORGNE	2					UR 6D9:1001305- UR 6D9:1001305-

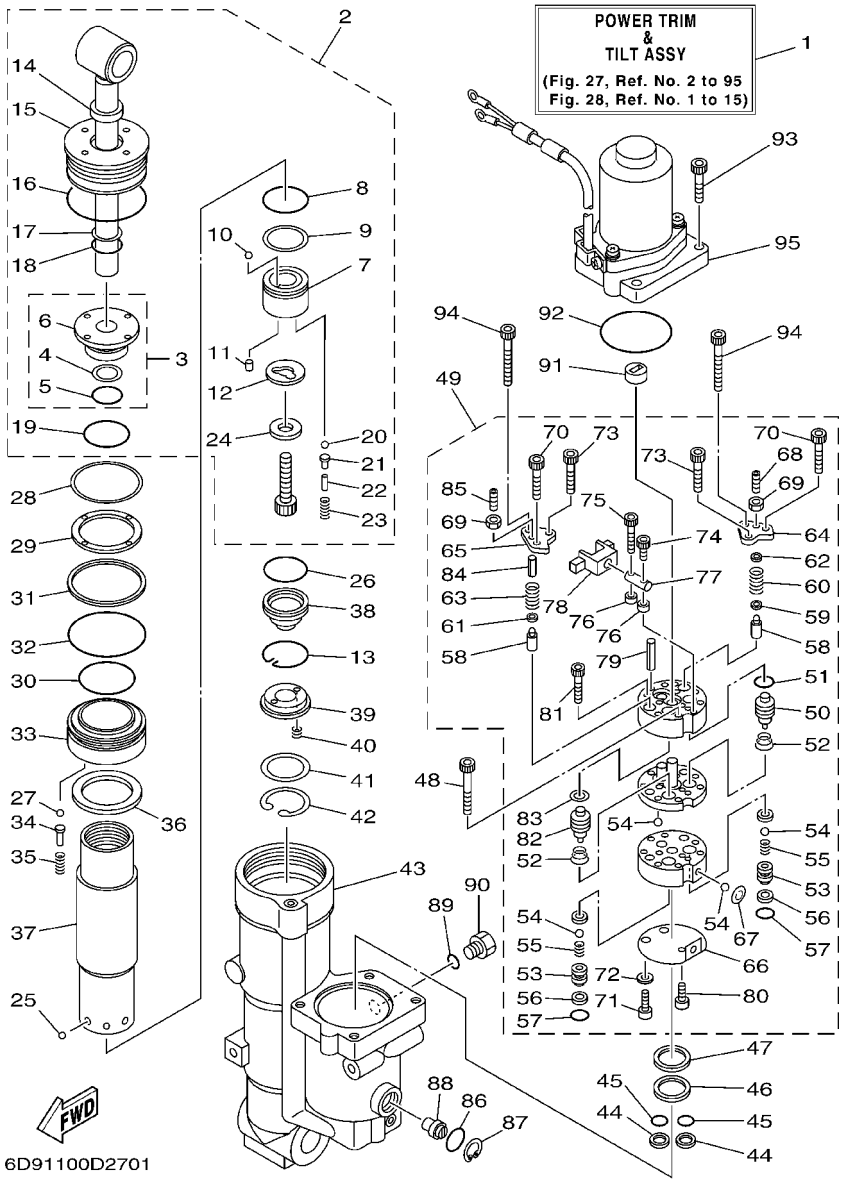
FIG. 26 OPTIONAL PARTS 1 PIECES OPTIONNELLES 1



67F0100-0240

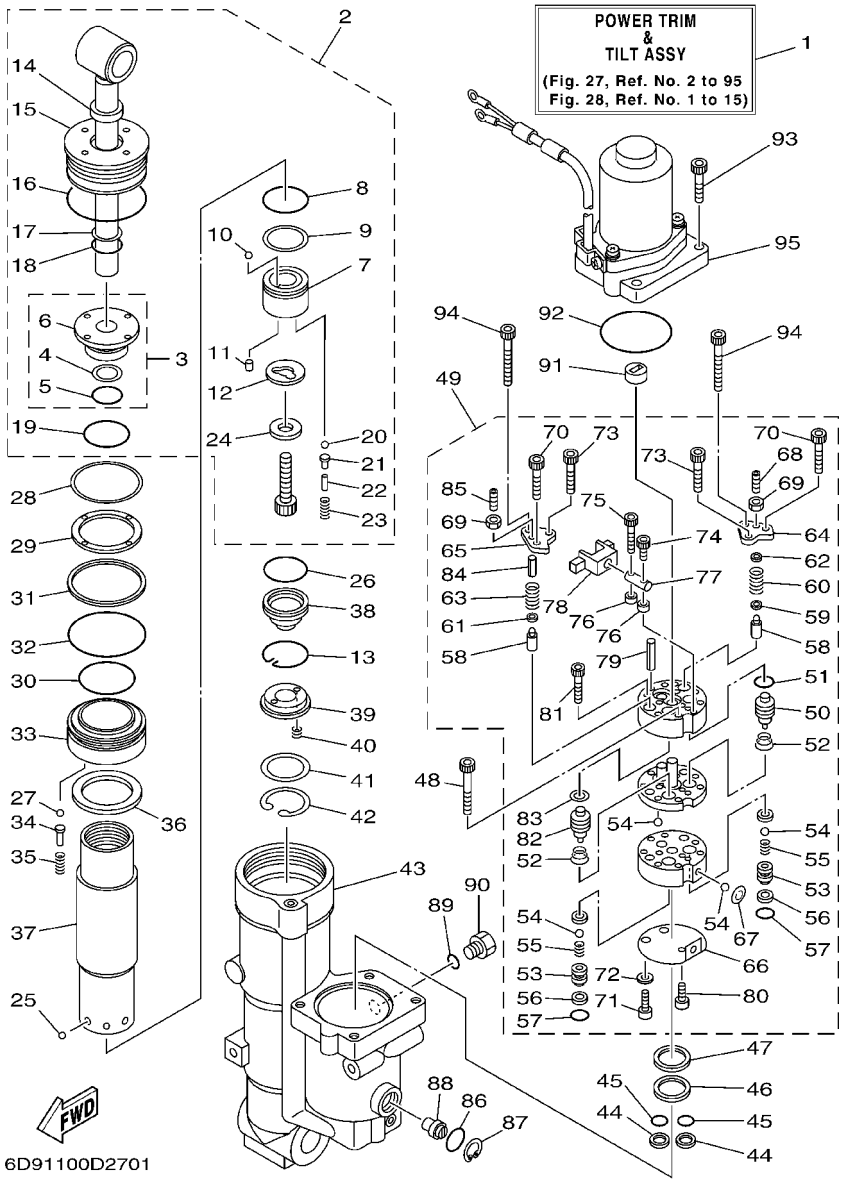
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	67F–45180–00–4D	PLATE, SPLASH PLAQUE, EAU	1					AP AP
2	90201–12M01	WASHER, PLATE RONDELLE, PLATE	2					AP AP
3	95380–12700	NUT ECROU	2					AP AP
4	90110–12M00	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2					AP AP
5	90201–12M16	WASHER, PLATE RONDELLE, PLATE	2					AP AP
6	95780–12300	NUT, FLANGE ECROU	2					AP AP

FIG. 27 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–43800–00–4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1					
2	67F–43810–01	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS	1					
3	67F–4380R–00	.CYLINDER END SUB ASSY .CYLINDRE RACCORD (ENS.)	1					
4	6H1–43872–10	..RING, BACK UP ..RESSORT	1					
5	93210–18397	..O-RING ..JOINT TORIQUE	1					
6	67F–43862–00	..SCREW, CYLINDER END ..VIS	1					
7	67F–4385A–01	.PISTON, TILT .PISTON	1					
8	93210–29375	.O-RING .JOINT TORIQUE	1					
9	62X–43871–00	.RING, BACK UP .SEGMENT	1					
10	93501–08001	.BALL .BILLE	1					
11	93602–07244	.PIN, DOWEL .GOUJON	2					
12	67F–22435–00	.PLATE, VALVE 2 .PLAQUE, CLAPET 2	1					
13	67F–43875–00	RING, SNAP RESSORT	1					
14	6H1–43812–00	.SEAL, DUST .JOINT	1					
15	67F–43821–00	.SCREW, TRIM CYLINDER END .VIS	1					
16	67F–43861–00	.O-RING .JOINT TORIQUE	1					
17	6H1–43872–10	.RING, BACK UP .RESSORT	1					
18	93210–18397	.O-RING .JOINT TORIQUE	1					
19	62X–43862–00	.O-RING .JOINT TORIQUE	1					
20	93501–08001	.BALL .BILLE	2					
21	65W–4386A–00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE	2					
22	688–4386F–00	.PIN, STRAIGHT .RESSORT	2					
23	65W–43853–00	.SPRING, MAIN VALVE .RESSORT	2					
24	67F–43893–00	.WASHER .RONDELLE	1					
25	93503–16003	BALL BILLES	6					
26	67F–43863–00	O-RING JOINT TORIQUE	1					
27	93501–08001	BALL BILLE	5					

FIG. 27 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	67F–43899–00	PLATE STOPPER PLAQUETTE	1					
29	67F–43816–00	FILTER 1 FILTRE 1	1					
30	67F–43862–00	SCREW, CYLINDER END VIS	1					
31	67F–43871–00	RING, BACK UP SEGMENT	1					
32	62X–43865–00	O-RING JOINT TORIQUE	1					
33	67F–4388A–00	PISTON, TRIM PISTON	1					
34	6T4–4386A–00	PIN, ABSORBER VALVE GOUPILLE, SOUPAPE	5					
35	67F–43857–00	SPRING, ABSORBER VALVE RESSORT	5					
36	67F–4381J–00	PLATE PLAQUE	1					
37	67F–22471–01	CYLINDER, SHOCK ABSORBER CYLINDRE, AMORTISSEUR	1					
38	67F–4381B–00	FREE PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1					
39	62X–43899–00	PLATE STOPPER PLAQUETTE	1					
40	62X–4384H–00	SPRING RESSORT	2					
41	1UF–22434–00	PLATE, VALVE 1 PLATEAU, SOUPAPE 1	1					
42	62X–43875–00	RING, SNAP RESSORT	1					
43	6D8–4380K–00	CYLINDER, TILT SUB ASSY CYLINDRE	1					
44	6C6–43817–00	FILTER 2 FILTRE 2	2					
45	69J–4389J–00	O-RING JOINT TORIQUE	2					
46	6C5–43816–00	FILTER 1 FILTRE 1	1					
47	6C5–4380G–00	PLATE PLAQUE	1					
48	91317–05045	BOLT BOULON	2					
49	6D8–43830–00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1					
50	6C6–43841–00	.PISTON, SHUTTLE .PISTON	1					
51	6H1–43883–00	.O-RING .JOINT TORIQUE	1					
52	6C6–43894–00	.SPRING, SHUTTLE RETURN .RESSORT	2					
53	6C6–4382E–00	.ADAPTOR 2 .ADAPTEUR 2	2					
54	93505–32038	.BALL .BILLE	6					

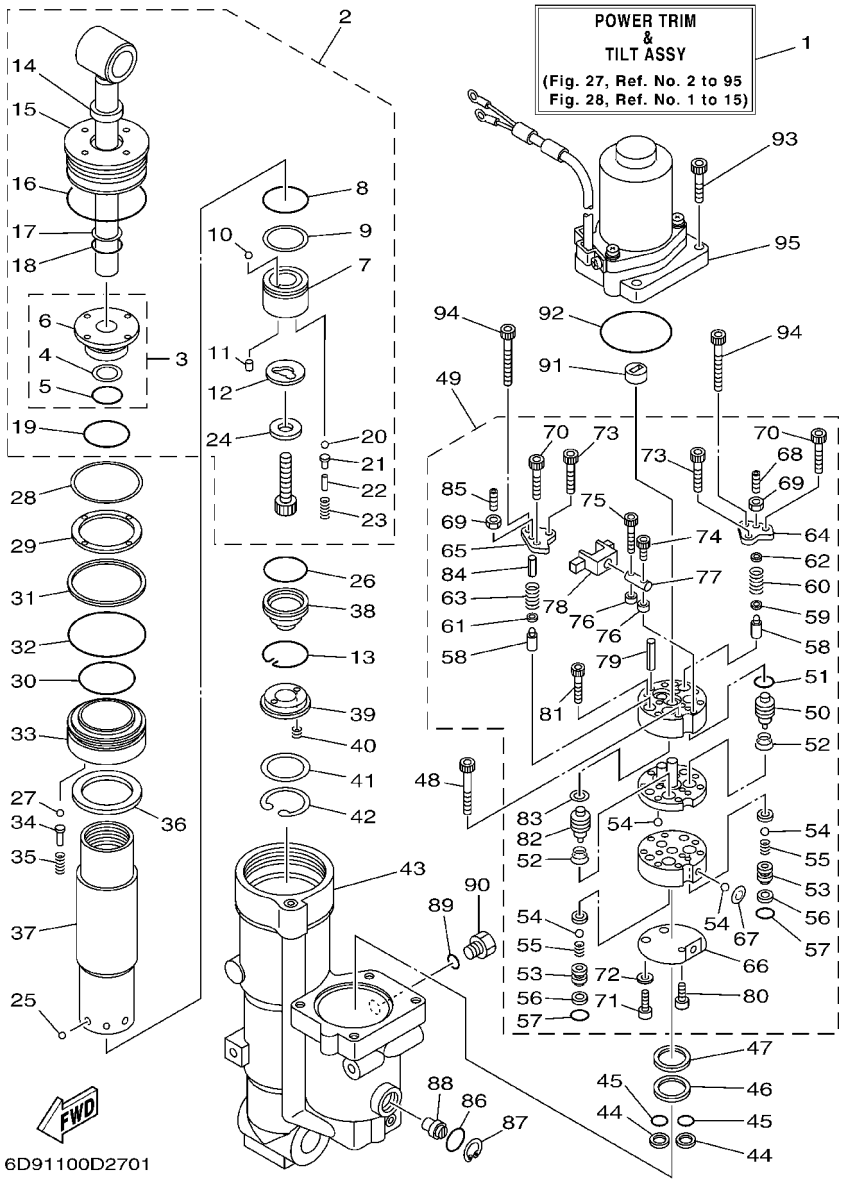


FIG. 27 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
55	6C6–43853–00	.SPRING, MAIN VALVE .RESSORT	2					
56	6C6–4387G–00	.WASHER .RONDELLE	2					
57	69J–4389J–00	.O-RING .JOINT TORIQUE	2					
58	6C5–43851–00	.SEAT, RELIEF VALVE .SIEGE	2					
59	6C5–43893–00	.WASHER .RONDELLE	1					
60	6D8–43855–00	.SPRING, UP RELIEF .RESSORT	1					
61	6C6–43893–00	.WASHER .RONDELLE	1					
62	6C5–4381K–00	.HOLDER .SUPPORT	1					
63	6D8–43856–00	.SPRING, DOWN RELIEF .RESSORT	1					
64	6C5–4382K–00	.CAP, RELIEF VALVE .CHAPEAU	1					
65	6C5–4382L–00	.CAP, RELIEF VALVE .CAPUCHON	1					
66	6C5–43895–00	.SEAT, RELIEF VALVE .SIEGE	1					
67	6C5–43854–00	.SPRING, MANUAL RELEASE .RESSORT	1					
68	92A08–03110	.SCREW SET .VIS	1					
69	95307–03600	.NUT .ECROU	2					
70	91317–05030	.BOLT .BOULON	2					
71	6C6–43878–00	.BOLT, SOCKET .BOULON	2					
72	62Y–4387G–00	.WASHER .RONDELLE	2					
73	91317–04030	.BOLT .BOULON	2					
74	91317–03016	.BOLT .BOULON	1					
75	6C6–4388E–00	.PLUG, TAPER SCREW .BOUCHON	1					
76	6C6–4388F–00	.SPACER .ENTRETOISE	2					
77	6C6–4386G–00	.PIN, STRAIGHT 2 .RESSORT 2	1					
78	6C6–4386E–00	.LEVER 1 .LEVIER 1	1					
79	91609–50028	.PIN, SPRING .AXE DE RESSORT	2					
80	91317–03005	.BOLT .BOULON	1					
81	91317–05025	.BOLT .BOULON	2					

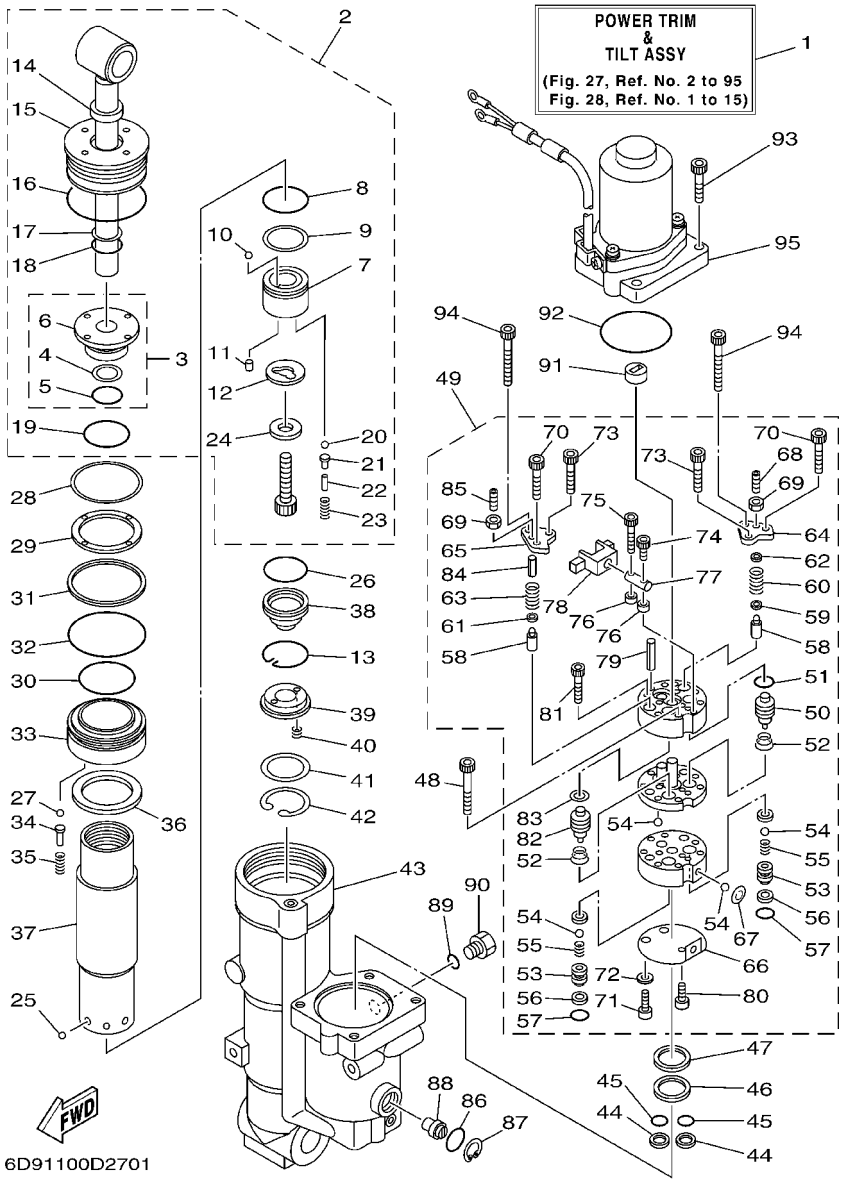
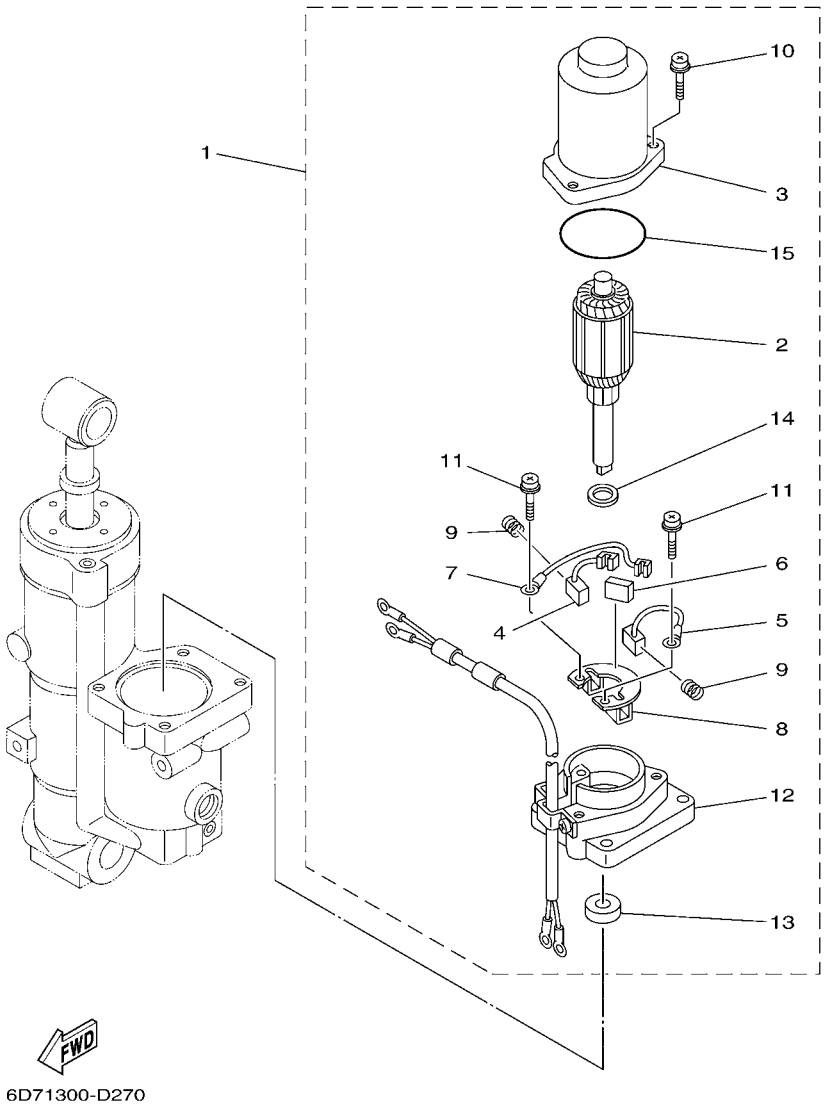


FIG. 27 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

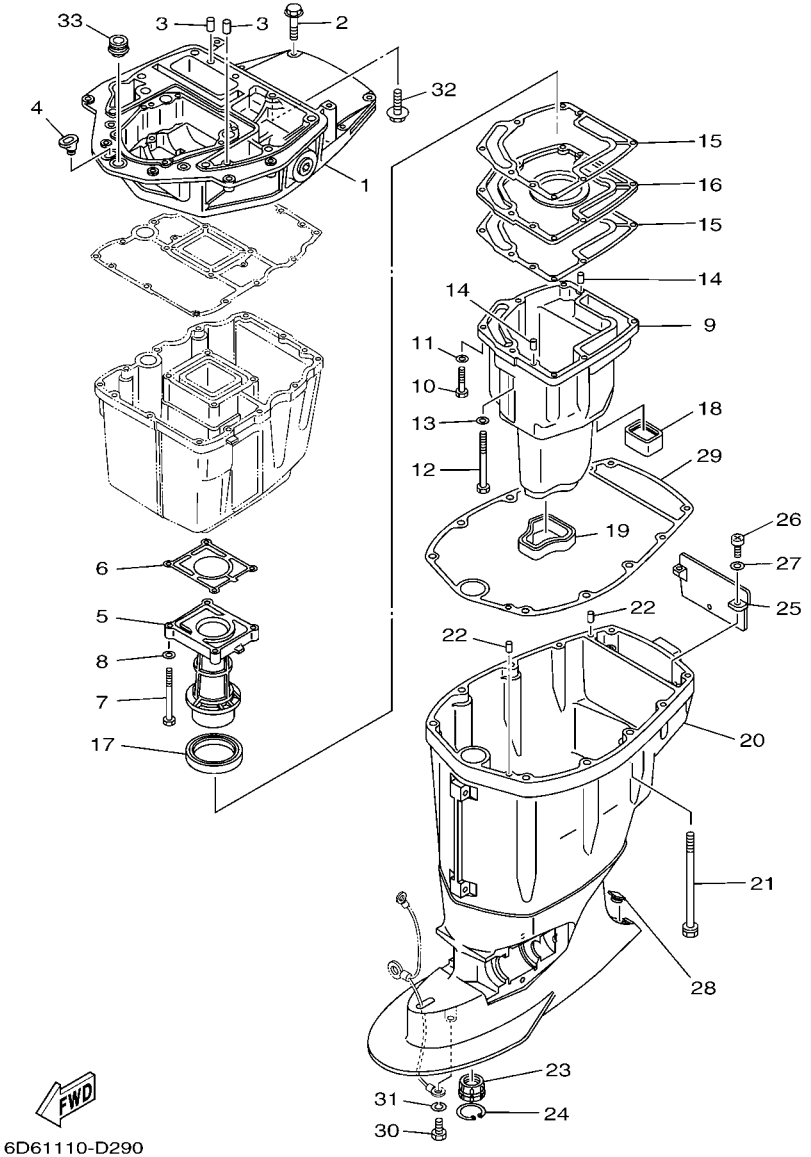
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
82	6C5–43841–00	.PISTON, SHUTTLE .PISTON	1					
83	6C5–43872–00	.RING, BACK UP .RESSORT	1					
84	6D8–4381G–00	.PIN 1 .GOUPILLE 1	1					
85	92A08–03012	.SCREW SET .VIS	1					
86	93210–18397	O-RING JOINT TORIQUE	1					
87	6H1–43875–00	RING, SNAP RESSORT	1					
88	6D8–43845–00	SCREW, MANUAL RELEASE VIS	1					
89	93210–09165	O-RING JOINT TORIQUE	1					
90	6H1–43829–00	PLUG, RESERVOIR BOUCHON	1					
91	6C5–43831–00	CONNECTOR, SHAFT RACCORD	1					
92	93210–64488	O-RING JOINT TORIQUE	1					
93	65W–43888–00	BOLT, SOCKET BOULON	4					
94	91317–05050	BOLT BOULON	2					
95	6D8–43880–00	MOTOR ASSY MOTEUR (ENS.)	1					REFER TO FIG.28 REFER TO FIG.28

FIG. 28 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2



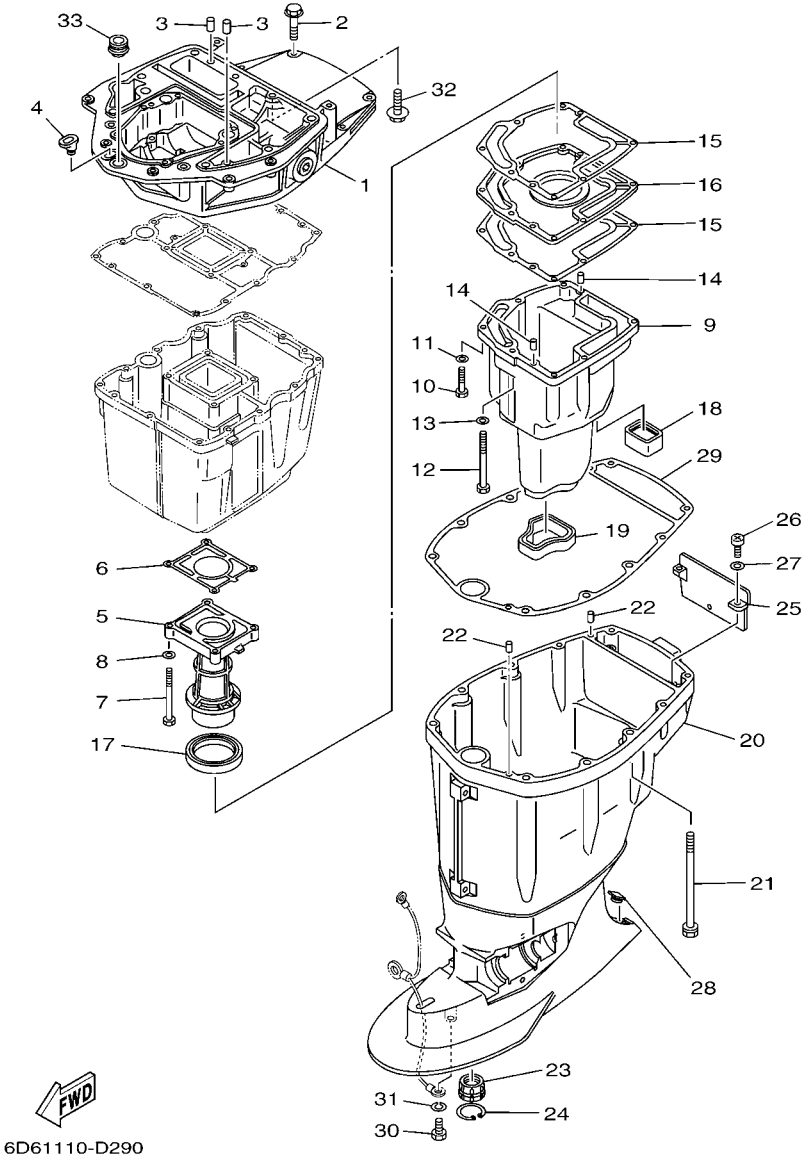
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–43880–00	MOTOR ASSY MOTEUR (ENS.)	1					
2	6D8–43805–00	.ARMATURE ASSY .INDUIT (ENS.)	1					
3	6D8–43804–00	.STATOR ASSY .STATOR (ENS.)	1					
4	6H1–43891–11	.BRUSH 1 .BALAI 1	1					
5	6H1–43892–11	.BRUSH 2 .BALAI 2	1					
6	6H1–82181–10	.CIRCUIT BREAKER COMP. .RUPTEUR COMPLET	1					
7	62X–43807–00	.WIRE SUB ASSY .AUXILIAIRE CABLE (ENS.)	1					
8	6H1–4380F–11	.PLATE, BRUSH HOLDER .PLAQUE	1					
9	62X–4386K–00	.SPRING, BRUSH .RESSORT, BALAI	2					
10	97980–05225	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3					
11	97607–04216	.SCREW,WITH WASHER .VIS HEXAGONAL	2					
12	6D8–43881–00	.FRAME, END .BATI	1					
13	6H1–43882–11	.OIL SEAL .JOINT SPI	1					
14	90201–121J9	.WASHER, PLATE .RONDELLE, PLATE	1					
15	93210–554A9	.O-RING .JOINT TORIQUE	1					

FIG. 29 UPPER CASING FOURREAU



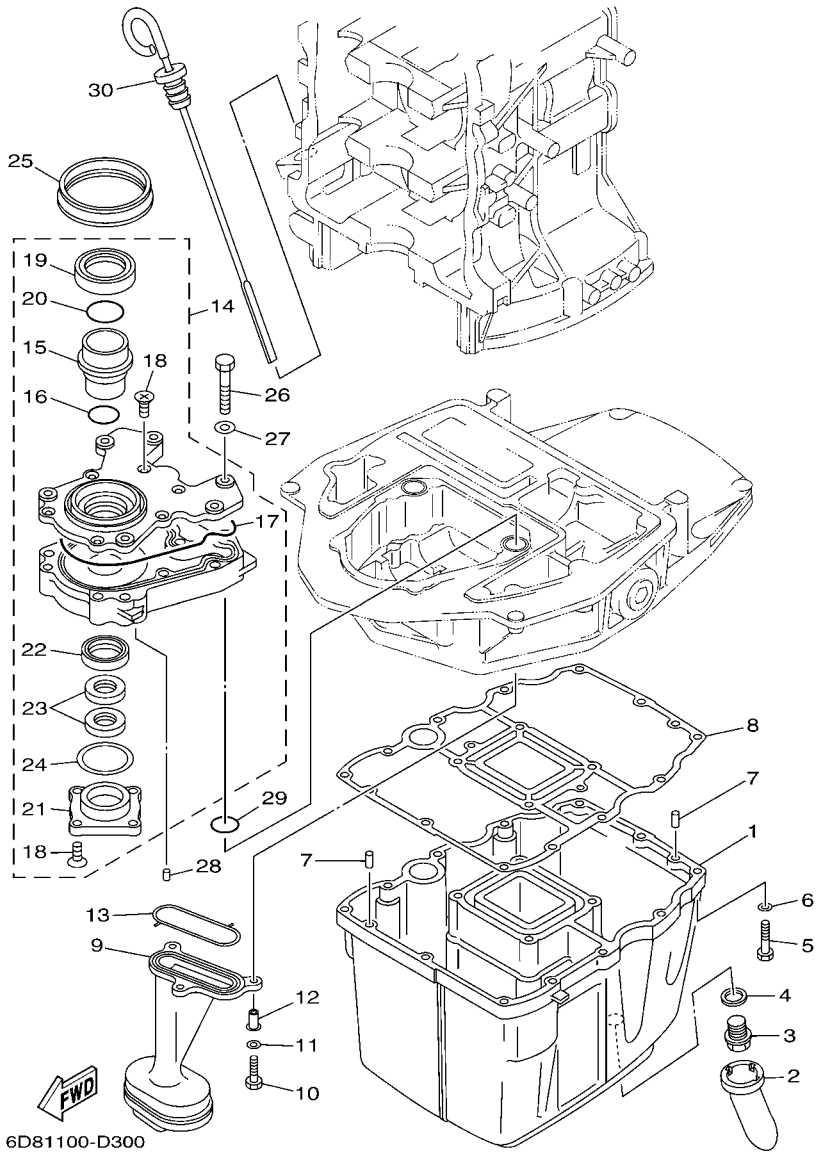
REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–41137–00–94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1					
2	97575–08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4					
3	93608–16M16	PIN, DOWEL AXE	2					
4	6G1–42727–00	GROMMET PASSE-FIL	1					
5	67F–41131–01–5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1					
6	67F–41133–A1	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1					
7	97075–06070	BOLT BOULON	4					
8	92995–06600	WASHER RONDELLE	4					
9	67F–14711–00–5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1					
10	97075–06030	BOLT BOULON	6					
11	92995–06600	WASHER RONDELLE	6					
12	97075–06050	BOLT BOULON	1					
13	92995–06600	WASHER RONDELLE	1					
14	93606–19M23	PIN, DOWEL GOUPILLE	2					
15	67F–41134–A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	2					
16	67F–45181–00–5B	PLATE PLAQUETTE	1					
17	67F–41138–00	SEAL, EXT. 1 JOINT DE GROUPE 1	1					
18	67F–45127–00	SEAL JOINT	1					
19	67F–45123–00	GASKET, MUFFLER JOINT, POT DE DETENTE	1					
20	67F–45111–11–4D	CASING, UPPER FOURREAU	1					
21	90119–10M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6					
22	93608–16M16	PIN, DOWEL AXE	2					
23	67F–45318–00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1					
24	93420–36M01	CIRCLIP CIRCLIP, TYPE S	1					
25	67F–45151–00	COVER, UPPER CASING CAPUCHON, FOURREAU	1					
26	97880–06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2					
27	92990–06600	WASHER, PLATE RONDELLE, PLATE	2					

FIG. 29 UPPER CASING FOURREAU



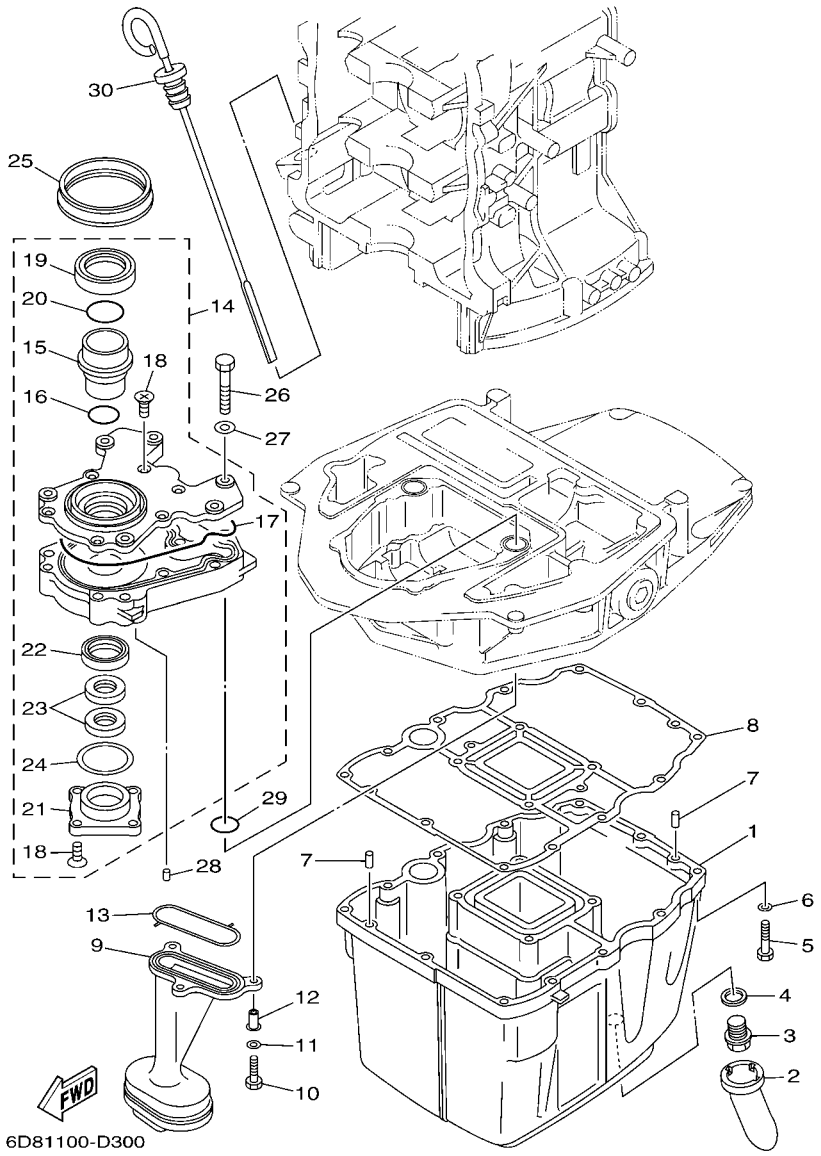
REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	67F–45155–00	CAP CAPUCHON	1					
29	67F–45113–00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1					
30	97095–08016	BOLT BOULON	1					
31	92995–08100	WASHER RONDELLE	1					
32	90119–08M58	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2					
33	67F–42724–00	GROMMET PASSE-FIL	1					

FIG. 30 OIL PAN — VENTILATEUR D'HUILE



REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	67F–15311–03–5B	OIL PAN VENTILATEUR D'HUILE	1					
2	63P–15316–00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1					
3	90340–14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1					
4	90430–14M09	GASKET JOINT	1					
5	97075–06025	BOLT BOULON	12					
6	92995–06600	WASHER RONDELLE	12					
7	93606–12019	PIN, DOWEL GOUPILLE	2					
8	68V–15312–00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1					
9	67F–13411–00	STRAINER, OIL FILTRE, HUILE	1					
10	97027–06025	BOLT BOULON	3					
11	92907–06600	WASHER, PLATE RONDELLE	3					
12	90387–06M64	COLLAR COLLERETTE	3					
13	67F–13415–00	SEAL, OIL STRAINER JOINT, FILTRE A HUILE	1					
14	67F–13300–10	OIL PUMP ASSY POMPE A HUILE COMPLETE	1					
15	67F–13314–02	.SHAFT, PUMP .AXE DE POMPE	1					
16	67F–13473–01	.O-RING .JOINT TORIQUE	1					
17	67F–13329–00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1					
18	67F–13495–00	.SCREW .VIS	10					
19	67F–13119–01	.OIL SEAL .JOINT SPY	1					
20	67F–13769–00	.O-RING .JOINT TORIQUE	1					
21	67F–13914–00	.HOUSING, PUMP .CORPS, POMPE	1					
22	67F–13631–03	.OIL SEAL .JOINT SPY	1					
23	67F–13149–00	.OIL SEAL .JOINT SPY	2					
24	67F–13339–00	.GASKET, PUMP COVER .BAINT, COUVERCLE DE POME	1					
25	67F–13338–00	SEAL JOINT	1					
26	97095–06045	BOLT BOULON	6					
27	92995–06600	WASHER RONDELLE	6					

FIG. 30 OIL PAN — VENTILATEUR D'HUILE



REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	93604–12M07	PIN, DOWEL CLAVETTE	2					
29	93210–19MJ1	O-RING JOINT TORIQUE	2					
30	6D8–15362–00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1					

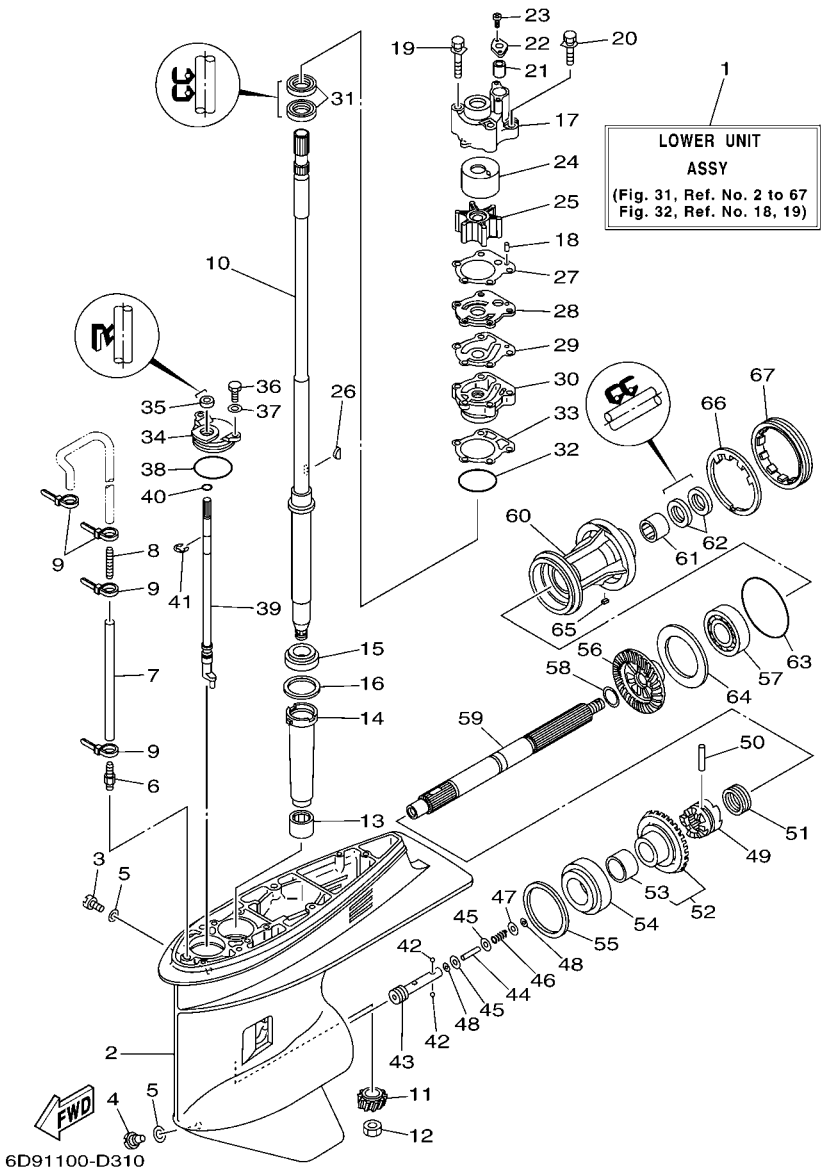


FIG. 31 LOWER CASING & DRIVE 1 BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D9–45300–10–4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1					L L
2	67F–45301–00–4D	CASING, LOWER BEQUILLE	1					
3	90340–08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1					
4	688–45341–10	PLUG, DRAIN BOUCHON DE VIDANGE	1					
5	90430–08020	GASKET JOINT	2					
6	6E5–45378–00	NIPPLE, HOSE RACCORD, TUYAU	1					
7	90445–07M31	HOSE (L200) DURITE (L200)	1					L L
8	6E5–83558–10	END, NIPPLE RACCORD DE NIPPLE	1					
9	90465–11M10	CLAMP BRIDE	4					
10	67F–45501–10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1					L L
11	6D9–45551–00	PINION (13T) PIGNON D'ATTAQUE (13D)	1					
12	90170–16M01	NUT ECROU	1					
13	93315–52563	BEARING ROULEMENT	1					
14	688–45536–01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1					
15	93332–000U3	BEARING ROULEMENT	1					
16	688–45587–01	SHIM (T:0.10MM) CALE (T:0.10MM)	1					UR UR
	688–45587–10	SHIM (T:0.12MM) CALE (T:0.12MM)	1					UR UR
	688–45587–20	SHIM (T:0.15MM) CALE (T:0.15MM)	1					UR UR
	688–45587–30	SHIM (T:0.18MM) CALE (T:0.18MM)	1					UR UR
	688–45587–40	SHIM (T:0.30MM) CALE (T:0.30MM)	1					UR UR
	688–45587–50	SHIM (T:0.40MM) CALE (T:0.40MM)	1					UR UR
	688–45587–60	SHIM (T:0.50MM) CALE (T:0.50MM)	1					UR UR
17	67F–44311–00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1					
18	93604–10M03	PIN, DOWEL CLAVETTE	2					
19	90119–08M87	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2					
20	90119–08M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2					
21	663–44366–00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1					

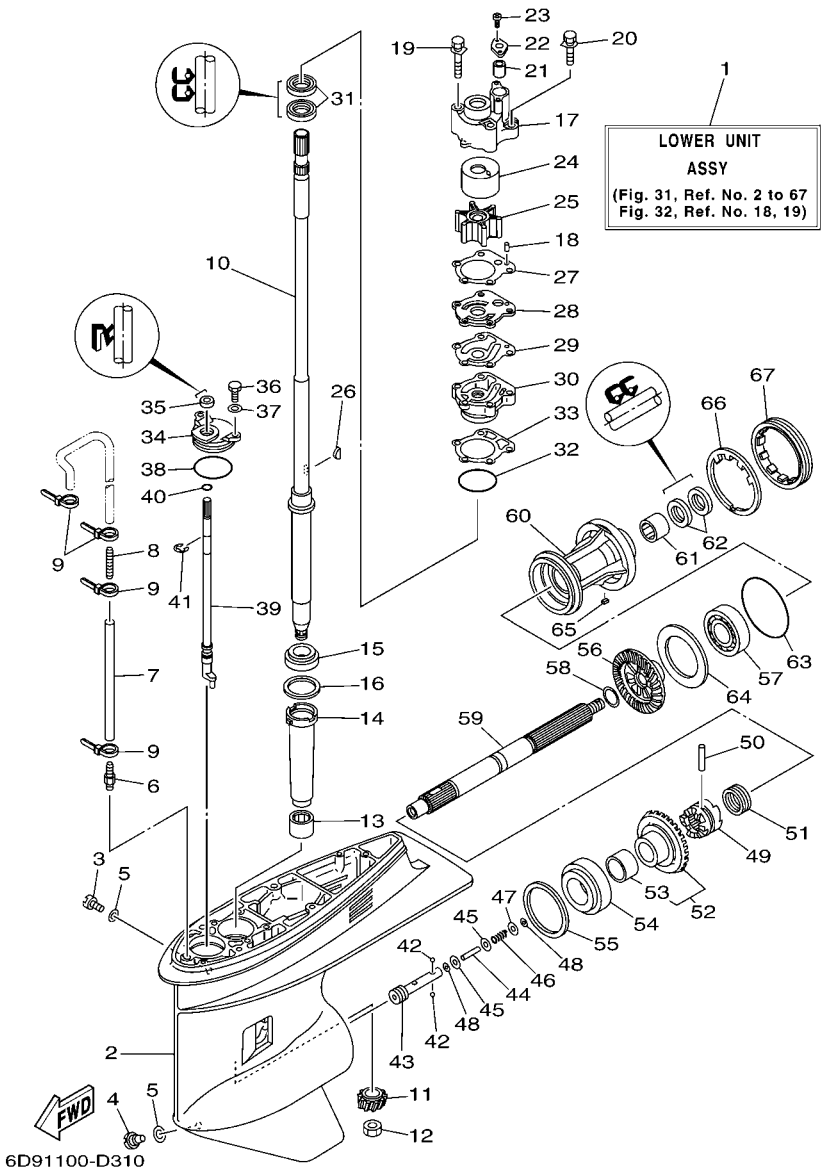


FIG. 31 LOWER CASING & DRIVE 1 BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
22	90480–19M06	GROMMET PASSE-FIL	1					
23	97780–40512	SCREW, TAPPING VIS, TETE BOMBEE	2					
24	67F–44322–00	INSERT, CARTRIDGE CUVETTE	1					
25	67F–44352–00	IMPELLER TURBINE	1					
26	90280–04M04	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1					
27	688–44315–A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1					
28	67F–44323–00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1					
29	688–44324–A0	GASKET, CARTRIDGE JOINT	1					
30	6D8–44341–00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1					
31	93101–25M03	OIL SEAL JOINT SPY	2					
32	93210–46044	O-RING JOINT TORIQUE	1					
33	688–44316–A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1					
34	688–45321–00	PLATE PLAQUETTE	1					
35	93106–09014	OIL SEAL JOINT SPY	1					
36	97095–06016	BOLT BOULON	2					
37	92995–06600	WASHER RONDELLE	2					
38	93210–49046	O-RING JOINT TORIQUE	1					
39	67F–44150–00	SHIFT CAM ASSY CAME D'INVERSION	1					
40	93210–07003	O-RING JOINT TORIQUE	1					
41	99001–08600	CIRCLIP CIRCLIP	1					
42	93503–16003	BALL BILLES	2					
43	67F–45634–00	SLIDE, SHIFT CONTRE-POUSSOIR	1					
44	6H1–45668–00	SHAFT, FREE AXE	1					
45	6H1–45635–00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	2					
46	90501–12M48	SPRING, COMPRESSION RESSORT, COMPRESSION	1					
47	90201–03313	WASHER, PLATE RONDELLE, PLATE	1					
48	90183–02M03	NUT, SPRING ECROU, RESSORT	2					

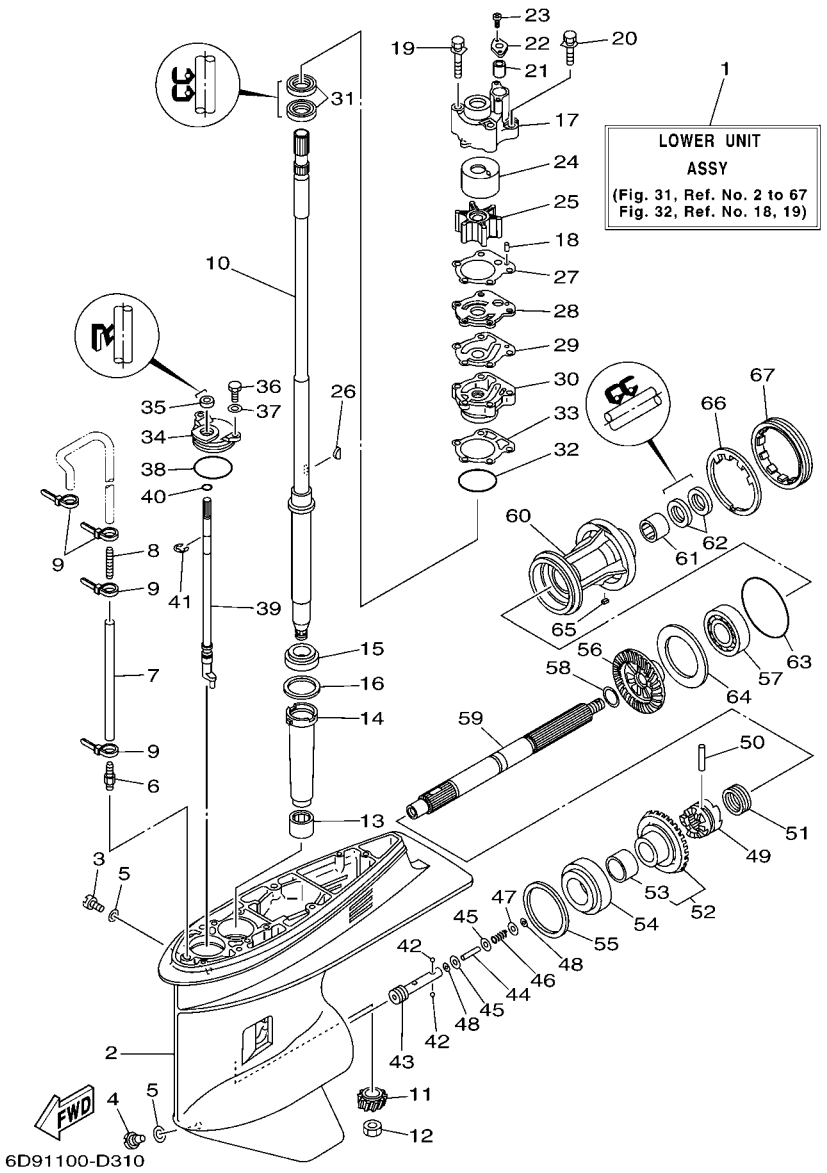
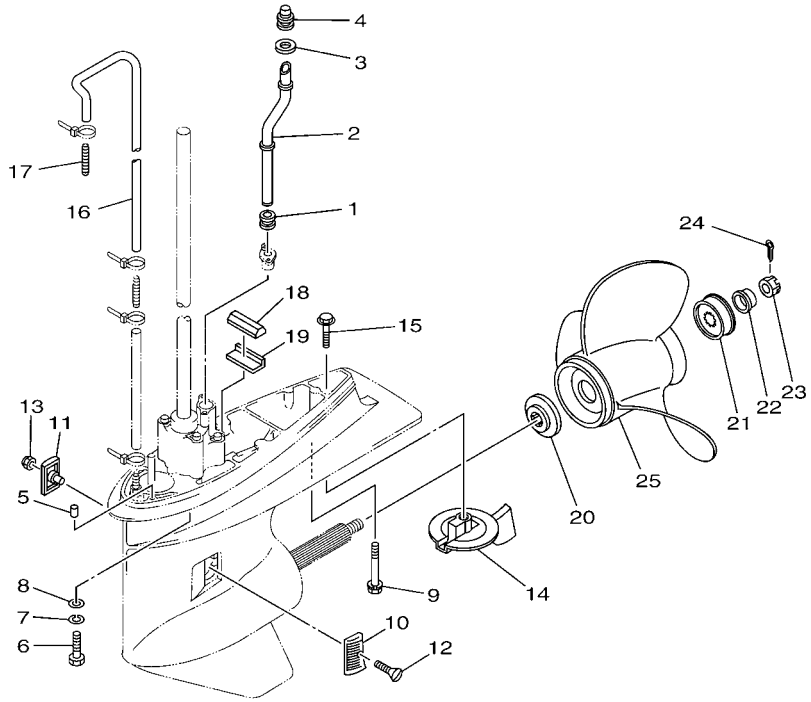


FIG. 31 LOWER CASING & DRIVE 1 BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
49	67F–45631–00	CLUTCH, DOG CRABOT	1					
50	90250–07M02	PIN, STRAIGHT GOUPILLE, DROITE	1					
51	688–45633–00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1					
52	67F–45560–00	GEAR 1 (30T) PIGNON 1 (30T)	1					
53	93317–322V0	.BEARING .ROULEMENT	1					
54	93332–000UD	BEARING ROULEMENT	1					
55	688–45567–01	SHIM (T:0.10MM) CALE (T:0.10MM)	1					UR UR
	688–45567–10	SHIM (T:0.12MM) CALE (T:0.12MM)	1					UR UR
	688–45567–20	SHIM (T:0.15MM) CALE (T:0.15MM)	1					UR UR
	688–45567–30	SHIM (T:0.18MM) CALE (T:0.18MM)	1					UR UR
	688–45567–40	SHIM (T:0.30MM) CALE (T:0.30MM)	1					UR UR
	688–45567–50	SHIM (T:0.40MM) CALE (T:0.40MM)	1					UR UR
	688–45567–60	SHIM (T:0.50MM) CALE (T:0.50MM)	1					UR UR
56	6D9–45571–00	GEAR 2 (30T) PIGNON 2 (30T)	1					
57	93306–207U0	BEARING ROULEMENT	1					
58	90201–25M05	WASHER, PLATE RONDELLE, PLATE	1					
59	67F–45611–01	SHAFT, PROPELLER ARBRE, HELICE	1					
60	67F–45331–00–94	HOUSING, BEARING FLASQUE, ROULEMENT	1					
61	93317–325U0	BEARING ROULEMENT	1					
62	93101–25M03	OIL SEAL JOINT SPY	2					
63	93210–86M39	O-RING JOINT TORIQUE	1					
64	67F–45576–00	WASHER, THRUST RONDELLE DE CALAGE	1					
65	90282–04010	KEY, STRAIGHT CLAVETTE, DROITE	1					
66	688–45383–02	WASHER, CLAW FREIN D'ECROU	1					
67	688–45384–00	NUT ECROU	1					

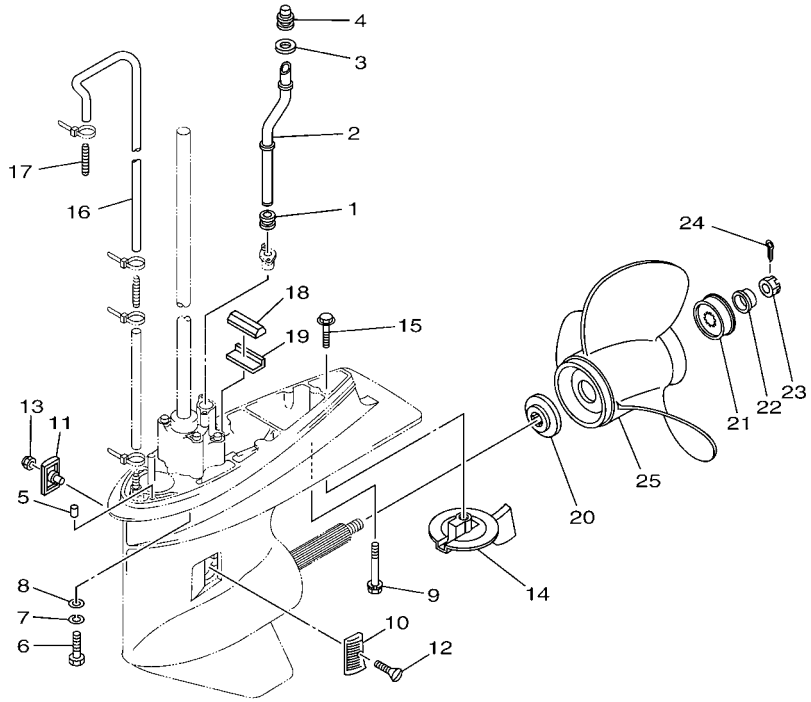
FIG. 32 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2



6D81100-D320

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	663–44367–00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1					
2	6D8–44361–00	TUBE, WATER TUBE D'EAU	1					L L
3	6D8–44314–00	SPACER ENTRETOISE	1					
4	67F–44365–00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1					
5	93606–12019	PIN, DOWEL GOUPILLE	2					
6	97075–10040	BOLT BOULON	4					L L
7	92995–10100	WASHER RONDELLE	4					L L
8	92995–10600	WASHER RONDELLE	4					L L
9	90119–08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1					L L
10	6H1–45214–00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1					
11	6H1–45215–00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1					
12	90151–05M00	SCREW, COUNTERSUNK VIS, TETE NOYEE	1					
13	90185–05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1					
14	67F–45371–00	TAB-TRIM ANODE DERIVE	1					
15	90105–10M67	BOLT, FLANGE BOULON	1					
16	90445–07ME0	HOSE (L1220) DURITE (L1220)	1					
17	6E5–83558–00	END, NIPPLE RACCORD DE NIPPLE	1					
18	688–45375–00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1					
19	663–45376–00–94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1					
20	688–45987–01	SPACER ENTRETOISE	1					
21	67F–45997–00	SPACER ENTRETOISE	1					
22	90389–25M00	BUSH DOUILLE	1					
23	90171–16011	NUT, CASTLE ECROU, CRENELE	1					
24	91490–40025	PIN, COTTER GOUPILLE	1					
25	6E5–45941–00–EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1					UR UR
	6E5–45943–00–EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1					UR UR
	6E5–45945–01–EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1					UR UR

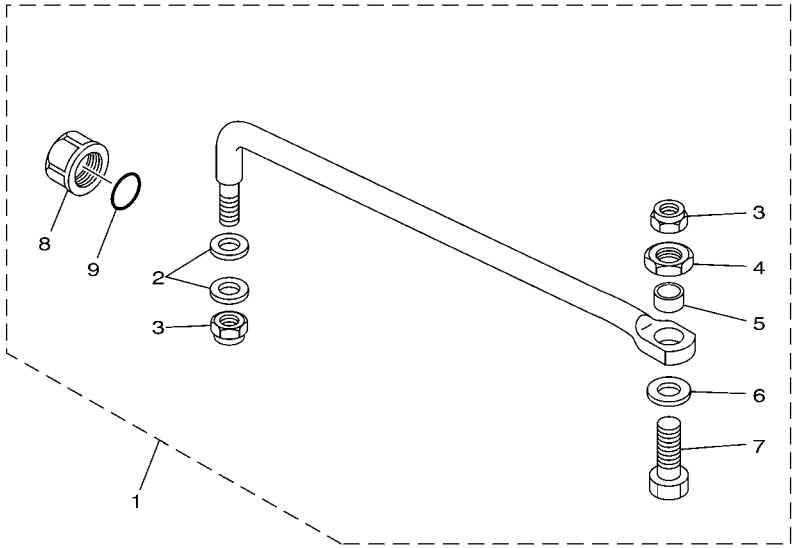
FIG. 32 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2



6D81100-D320

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
25	6E5–45947–00–EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1					UR UR
	6E5–45949–00–EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1					UR UR
	6E5–45952–00–EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1					UR UR
	6E5–45954–00–EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1					UR UR
	6E5–45956–00–EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1					UR UR
	688–45970–03–98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1					UR UR
	688–45972–02–98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1					UR UR
	688–45974–02–98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1					UR UR
	688–45976–01–98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1					UR UR
	688–45978–60–98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1					UR UR
	688–45930–02–98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1					UR UR
	688–45932–60–98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1					UR UR

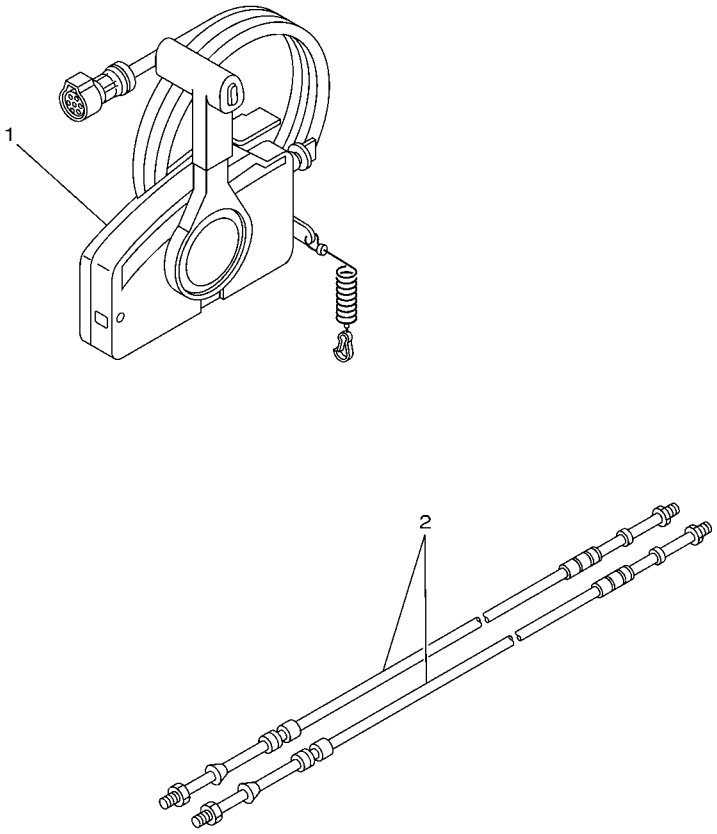
FIG. 33 STEERING GUIDE — FIXATION DE DIRECTION



67F0010-9250

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	67F–61350–00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1					AP AP
2	90201–10M20	.WASHER, PLATE .RONDELLE, PLATE	2					
3	90185–09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2					
4	90170–09M03	.NUT .ECROU	1					
5	90387–10M42	.COLLAR .COLLERETTE	1					
6	90201–10M63	.WASHER, PLATE .RONDELLE, PLATE	1					
7	90101–09M01	.BOLT .BOULON	1					
8	6E5–43145–01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1					
9	93210–16275	.O-RING .JOINT TORIQUE	1					

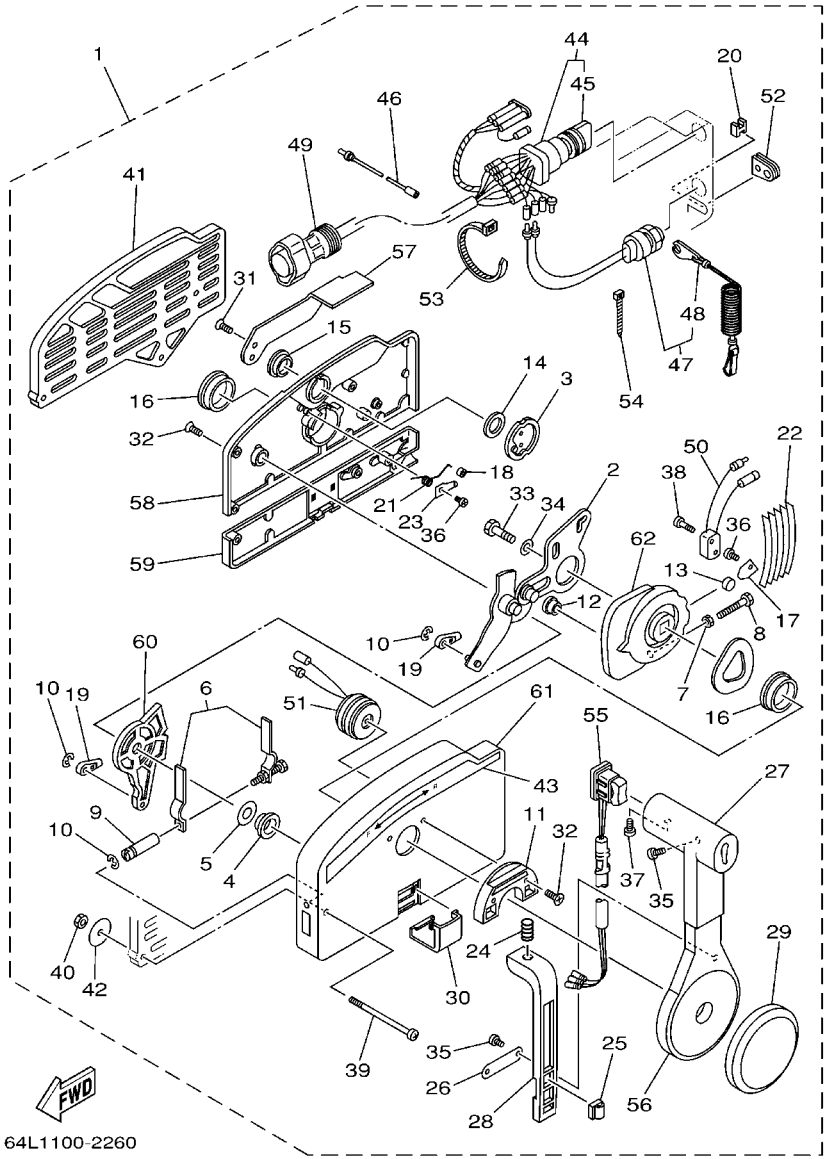
FIG. 34 REMOTE CONTROL BOX BOITIER DE COMMANDE A DISTANCE



67M0100-8280

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	703–48205–17	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1					AP WITH PT/T SW. AP WITH PT/T SW.
2	701–48320–30	CABLE, REMOTE CONTROL L=14F CABLE, COMMANDE A DISTANCE:14F	2					UR UR
	701–48320–50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2					UR UR
	701–48320–60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2					UR UR
	701–48320–80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2					UR UR
	701–48320–40	CABLE, REMOTE CONTROL L=19F CABLE, COMMANDE A DISTANCE:19F	2					UR UR
	701–48350–00	CABLE, REMOTE CONTROL L=21F CABLE, COMMANDE A DISTANCE:21F	2					UR UR

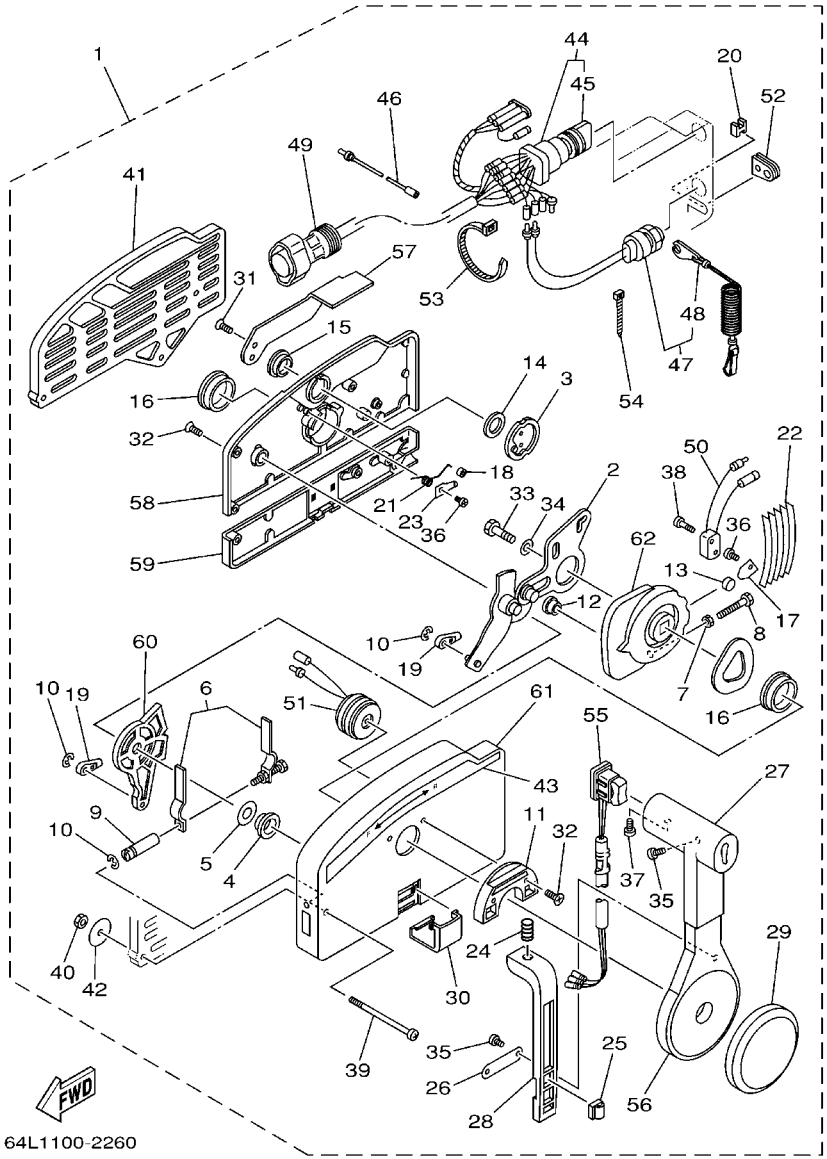
FIG. 35 REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE



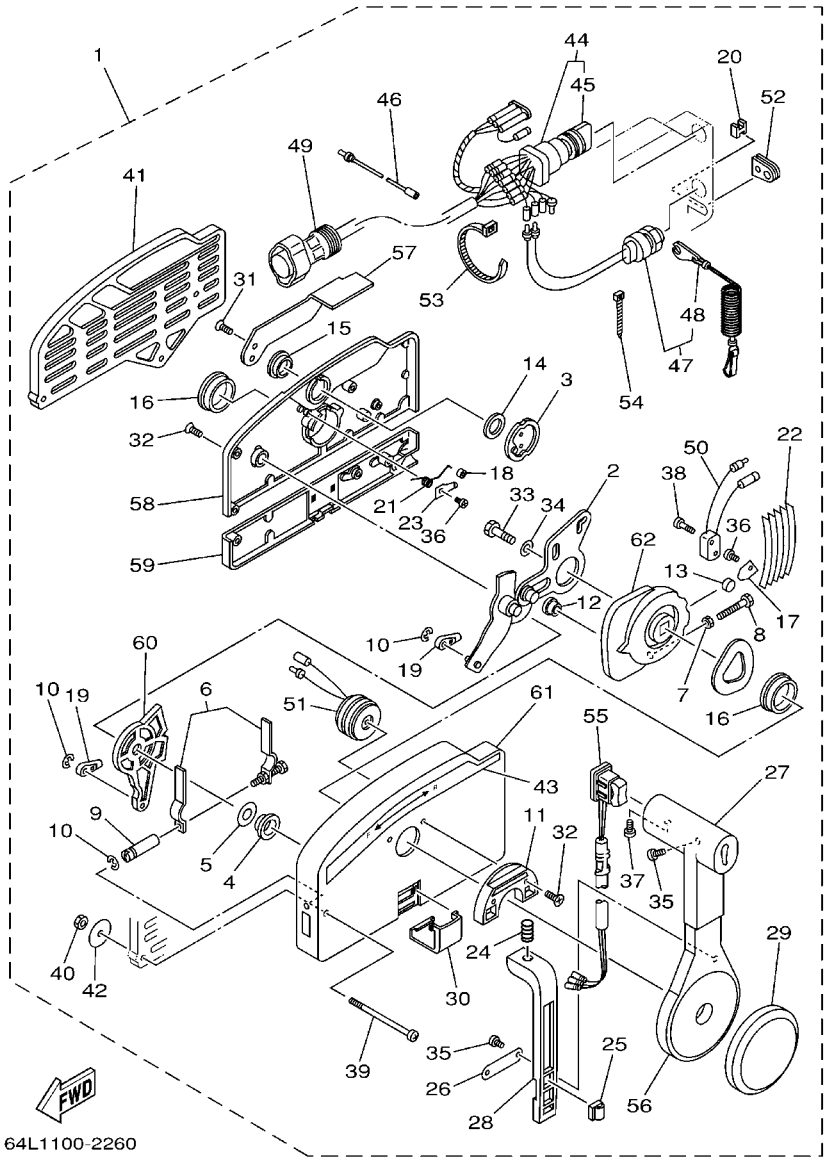
64L1100-2260

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	703–48205–17	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1					AP WITH PT/T SW. AP WITH PT/T SW.
2	703–48261–01	.ARM, THROTTLE .BRAS, ACCELERATION	1					
3	703–48153–00	.SHAFT, FREE ACCEL. .AXE	1					
4	703–48235–00	.BUSHING .COUSSINET	1					
5	703–48268–00	.SPACER .ENTRETOISE	1					
6	703–48264–00	.FRICTION, THROTTLE .FRICTION, ACCELERATION	1					
7	95380–05600	.NUT .ECROU	1					
8	97380–05025	.BOLT .BOULON, HEXAGONAL	1					
9	703–48265–00	.SHAFT, FRICTION .AXE, COPILOTE	1					
10	93430–06024	.CIRCLIP .CLIPS	3					
11	703–48245–00	.PLATE, LOCK .PLAQUE, VERROU	1					
12	703–48252–00	.ROLLER, CAM .POULIE	1					
13	701–48248–00	.ROLLER, FREE ACCEL. .POULIE	1					
14	703–48198–00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1					
15	703–48243–00	.BUSHING .COUSSINET	1					
16	703–48236–00	.BUSHING 1 .POULIE	2					
17	703–48189–00	.RETAINER .FLASQUE	1					
18	703–48234–00	.ROLLER, DETENT .POULIE	1					
19	703–48345–01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2					
20	703–48358–00	.ANCHOR, CABLE .COLLIER	1					
21	703–48244–00	.SPRING, FREE ACCEL. .RESSORT	1					
22	703–48238–00	.SPRING, DETENT .RESSORT	5					
23	703–48246–00	.SPACER .ENTRETOISE	1					
24	703–48227–00	.SPRING, NEUTRAL LOCK .RESSORT	1					
25	703–82594–00	.CLAMP .BRIDE	1					WITH PT/T SW. WITH PT/T SW.
26	703–48226–00	.PLATE, STOPPER .PLAQUETTE	1					
27	703–48222–00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1					SINGLE SINGLE

FIG. 35 REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	703–48223–00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1					
29	703–48225–00	.COVER .COUVERCLE	1					
30	703–48219–00	.COVER, LEAD .COUVERCLE	1					
31	703–48281–00	.SCREW .VIS	2					
32	703–48282–00	.SCREW .VIS	7					
33	97380–08030	.BOLT .BOULON, HEXAGONAL	1					
34	92990–08600	.WASHER, PLATE .RONDELLE, PLATE	1					
35	98580–04010	.SCREW, PAN HEAD .VIS	3					
36	98580–04006	.SCREW, PAN HEAD .VIS	2					
37	98580–05010	.SCREW, PAN HEAD .VIS	1					
38	98580–03015	.SCREW, PAN HEAD .VIS	2					
39	703–48291–10	.SCREW (M6) .VIS (M6)	3					
40	95380–06600	.NUT, HEXAGON .ECROU	3					
41	703–48293–10	.SPACER, REMOTE CONTROL .ENTRETOISE	1					SINGLE SINGLE
42	701–48287–00	.WASHER .RONDELLE	3					
43	703–48215–00	.GRAPHIC .ADHESIF	1					
44	703–82510–43	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1					
45	703–82577–00	..CAP, KEY ..CABOCHON	1					
46	703–82531–00	.WIRE, LEAD .FIL	1					
47	688–82575–01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1					
48	682–82556–00	..STOPPER ..PLAQUETTE	1					
49	688–8258A–20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS	1					L:5M (10P) L:5M (10P)
50	703–82540–00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1					
51	703–83383–02	.BUZZER .RONFLEUR	1					
52	703–48284–00	.GROMMET .PASSE-FIL	1					
53	703–82591–00	.BAND .COLLIER	1					
54	703–82592–00	.BAND .COLLIER	1					

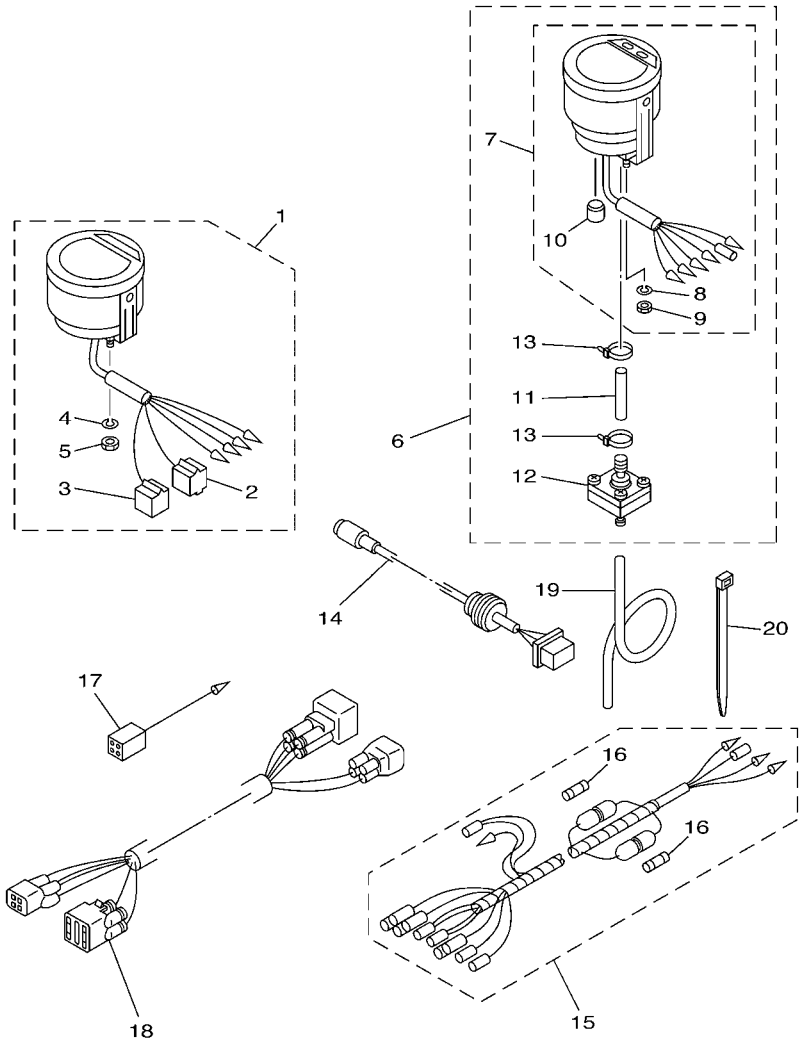


64L1100-2260

FIG. 35 REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
55	703–82563–02	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR	1					WITH PT/T SW. WITH PT/T SW.
56	703–48221–00	.LEVER, CONTROL .LEVIER, COMMANDE	1					
57	703–48152–00	.KNOB, FREE ACCEL. .BOUTON	1					
58	703–48212–00	.BACK PLATE 1 .PLAQUETTE 1	1					
59	703–48213–00	.BACK PLATE 2 .PLAQUETTE 2	1					
60	703–48271–00	.ARM, SHIFT .BRAS	1					
61	703–48211–01	.HOUSING,1 .CORPS	1					
62	703–48232–00	.GEAR .PIGNON	1					

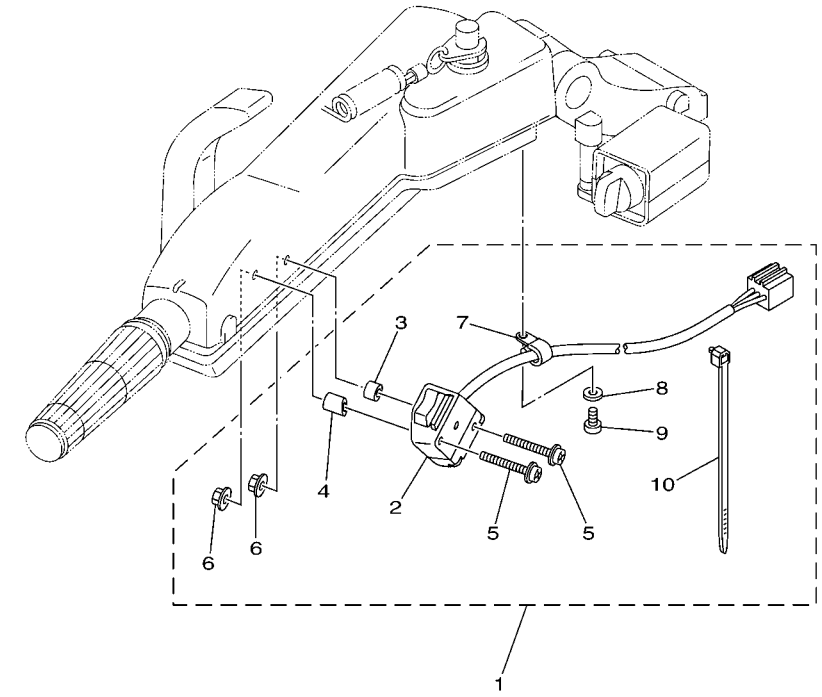
FIG. 36 METER COMPTEUR



61A1700-2290

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6Y5–8350T–03	DIGITAL TACHOMETER ASSY COMPTE-TOURS NUMERIQUE CPLT	1					AP AP
2	9E450–04433	.CONNECTOR .CONNECTEUR	1					M-4-W M-4-W
3	9E450–04533	.CONNECTOR .CONNECTEUR	1					F-4-W F-4-W
4	92990–04100	.WASHER, SPRING .RONDELLE, GROWER	2					
5	95380–04600	.NUT .ECROU	2					
6	6Y5–83500–S5	DIGITAL SPEEDOMETER ASSY TACHYMETRE NUMERIQUE CPLT.	1					AP AP
7	6Y5–83570–S5	.SPEEDOMETER ASSY .COMPTEUR DE VITESSE CPLT	1					
8	92990–04100	..WASHER, SPRING ..RONDELLE, GROWER	2					
9	95380–04600	..NUT ..ECROU	2					
10	6Y5–83533–T2	..GROMMET ..RONDELLE CAOUTCHOUC	1					
11	6Y5–83557–31	.TUBE .TUBE	1					
12	6Y5–83728–00	.CONNECTOR ASSY .CONNEXION COMPLET	1					
13	90465–11M10	.CLAMP .BRIDE	2					
14	6Y5–87122–S0	CORD ASSY 1 COPDON COMPLET	1					AP AP
15	6Y5–83553–M0	WIRE, LEAD (L=2.5M) FIL (L=2.5M)	1					AP AP
16	1E6–82151–00	.FUSE (10A) .FUSIBLE (10A)	2					
17	6Y5–82117–00	WIRE, LEAD (BLACK) FIL (NOIR)	1					AP AP
18	68F–82553–80	EXTENSION, WIRE LEAD (L=8.0M) EXTENSION, FAISCEAU (L=8.0M)	1					AP AP
19	6Y5–83557–10	TUBE (8M) TUBE (8M)	1					AP AP
20	90465–11M10	CLAMP BRIDE	2					AP AP

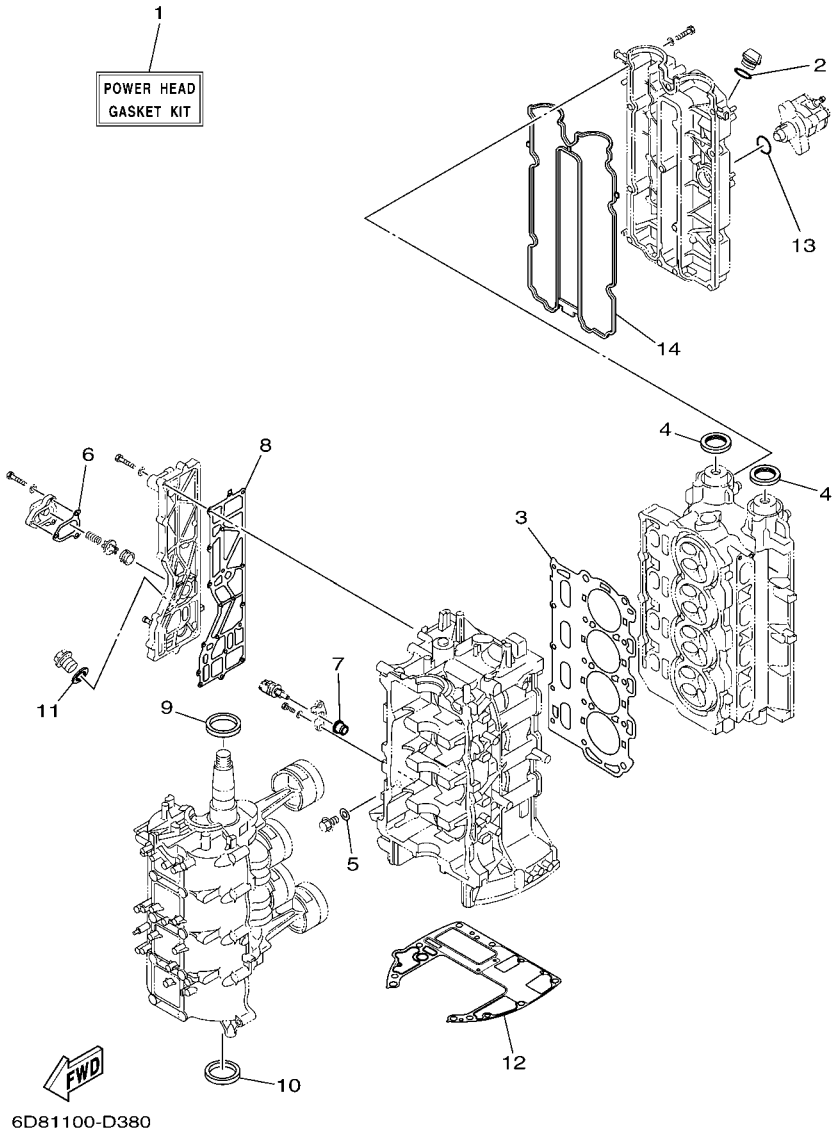
FIG. 37 OPTIONAL PARTS 2 PIECES OPTIONNELLES 2



6C11010-D330

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6C5–W8186–00	VARIABLE TROLING RPM SW. KIT POCHETTE, COMMUTATEUR COMMANDE	1					AP AP
2	6C5–81860–00	.SWITCH ASSY .COMMUTATEUR COMPLET	1					
3	6C5–23448–00	.SPACER .ENTRETOISE	1					
4	6C5–23448–10	.SPACER .ENTRETOISE	1					
5	90159–06018	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2					
6	95780–06300	.NUT, FLANGE .ECROU	2					
7	90465–06M86	.CLAMP .BRIDE	2					
8	90201–06028	.WASHER, PLATE .RONDELLE, PLATE	2					
9	97885–06016	.SCREW, PAN HEAD .VIS, A ENCOCHE	2					
10	90465–13M24	.CLAMP .BRIDE	4					

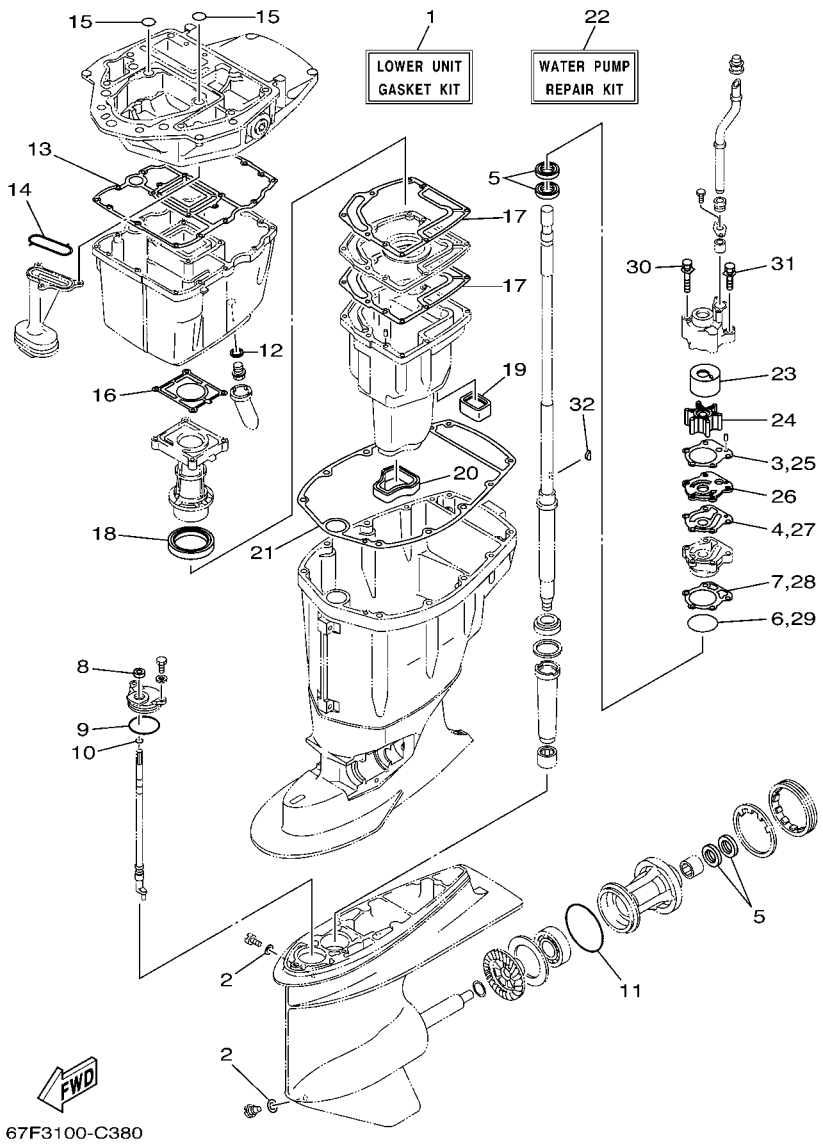
FIG. 38 REPAIR KIT 1 KITS DE REPARATION 1



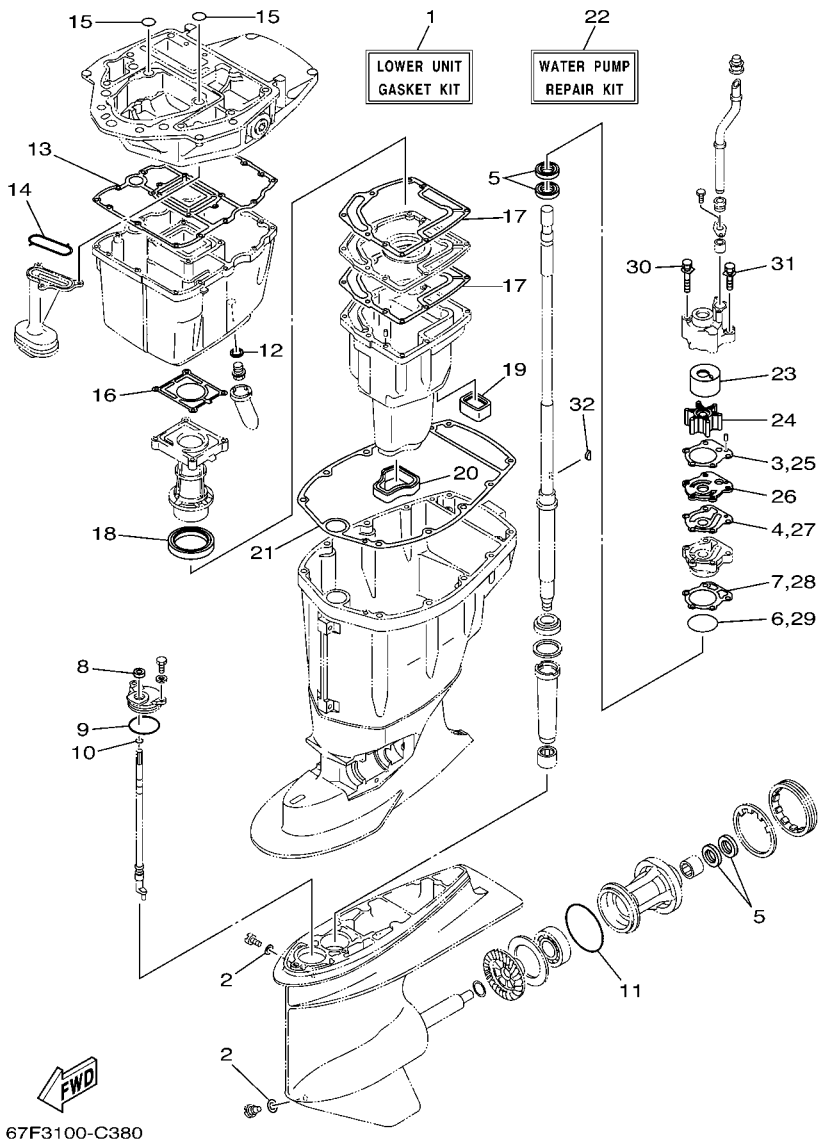
6D81100-D380

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
1	6D8–W0001–00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1					
2	93210–24M79	.O-RING .JOINT TORIQUE	1					
3	67F–11181–02	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1					
4	93102–38M59	.OIL SEAL .JOINT SPY	2					
5	90430–14115	.GASKET .JOINT	1					
6	67F–12435–A0	.GASKET .JOINT	1					
7	68V–85753–00	.GASKET, SENDER UNIT .JOINT, DE PERCEPTION	1					
8	67F–41114–A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1					
9	93102–48008	.OIL SEAL .JOINT SPY	1					
10	93101–48001	.OIL SEAL .JOINT SPY	1					
11	90430–18130	.GASKET .JOINT	1					
12	68V–11351–00	.GASKET, CYLINDER .JOINT, D'EMBASE	1					
13	93210–30682	.O-RING .JOINT TORIQUE	1					
14	6D8–11356–00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1					

FIG. 39 REPAIR KIT 2 KITS DE REPARATION 2



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6D91	REMARKS REMARQUES
1	67F–W0001–21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	90430–08020	.GASKET .JOINT	2	
3	688–44315–A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
4	688–44324–A0	.GASKET, CARTRIDGE .JOINT	1	
5	93101–25M03	.OIL SEAL .JOINT SPY	4	
6	93210–46044	.O-RING .JOINT TORIQUE	1	
7	688–44316–A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
8	93106–09014	.OIL SEAL .JOINT SPY	1	
9	93210–49046	.O-RING .JOINT TORIQUE	1	
10	93210–07003	.O-RING .JOINT TORIQUE	1	
11	93210–86M39	.O-RING .JOINT TORIQUE	1	
12	90430–14M09	.GASKET .JOINT	1	
13	68V–15312–00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	
14	67F–13415–00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	
15	93210–19MJ1	.O-RING .JOINT TORIQUE	2	
16	67F–41133–A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
17	67F–41134–A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	2	
18	67F–41138–00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	
19	67F–45127–00	.SEAL .JOINT	1	
20	67F–45123–00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
21	67F–45113–00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
22	67F–W0078–00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
23	67F–44322–00	.INSERT, CARTRIDGE .CUVETTE	1	
24	67F–44352–00	.IMPELLER .TURBINE	1	
25	688–44315–A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
26	67F–44323–00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
27	688–44324–A0	.GASKET, CARTRIDGE .JOINT	1	



67F3100-C380

FIG. 39 REPAIR KIT 2 — KITS DE REPARATION 2

REF. NO.	PART NO. N°	DESCRIPTION DESCRIPTION	6D91					REMARKS REMARQUES
28	688–44316–A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1					
29	93210–46044	.O-RING .JOINT TORIQUE	1					
30	90119–08M87	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2					
31	90119–08M13	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2					
32	90280–04M04	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1					

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.
6D8–11110–00–94	4 – 2
62Y–11119–00	2 – 8
67F–11133–10	4 – 3
67F–11168–00	4 – 19
67F–11181–02	4 – 14
	38 – 3
6D8–11191–00–1S	4 – 18
67F–11192–01	4 – 26
6E5–11325–00	2 – 15
68V–11325–01	2 – 26
	4 – 8
69J–11327–00–94	2 – 27
	4 – 9
67F–11328–00	2 – 30
	4 – 12
68V–11351–00	2 – 35
	38 – 12
6D8–11356–00	4 – 23
	38 – 14
6D8–11411–00	3 – 1
67F–11416–00	3 – 2
67F–11416–10	3 – 2
67F–11416–20	3 – 2
67F–11417–00	3 – 3
67F–11417–10	3 – 3
67F–11417–20	3 – 3
67F–11417–30	3 – 3
67F–11418–00	3 – 4
67F–11418–10	3 – 4
67F–11418–20	3 – 4
6D8–11536–00	5 – 23
67F–11537–00	5 – 15
67F–11590–00	5 – 18
67F–11595–00	5 – 21
6D8–11603–00	3 – 7
6D8–11604–00	3 – 7
67F–11654–00	3 – 6
6D8–11656–00	3 – 8
6D8–11656–10	3 – 8
6D8–11656–20	3 – 8
6D8–11656–30	3 – 8
68V–12111–00	5 – 1
67F–12114–00	5 – 4
67F–12116–00	5 – 3
67F–12117–00	5 – 5
67F–12118–00	5 – 6
68V–12121–00	5 – 2
67F–12138–60	13 – 23
67F–12153–00	5 – 9
67F–12168–00	5 – 10
67F–12168–10	5 – 10
67F–12168–20	5 – 10
67F–12168–30	5 – 10
67F–12168–40	5 – 10
67F–12168–50	5 – 10
67F–12168–60	5 – 10
67F–12168–70	5 – 10
67F–12168–80	5 – 10
67F–12168–A0	5 – 10
67F–12168–B0	5 – 10
67F–12168–C0	5 – 10
67F–12168–D0	5 – 10
67F–12168–E0	5 – 10
67F–12168–F0	5 – 10
67F–12168–G0	5 – 10
67F–12168–H0	5 – 10
67F–12168–J0	5 – 10
67F–12168–K0	5 – 10
67F–12168–L0	5 – 10
67F–12168–M0	5 – 10
67F–12168–N0	5 – 10
67F–12168–P0	5 – 10
67F–12168–R0	5 – 10
67F–12168–S0	5 – 10
67F–12168–T0	5 – 10
67F–12168–U0	5 – 10
67F–12168–V0	5 – 10
67F–12168–W0	5 – 10
67F–12168–X0	5 – 10
67F–12168–Y0	5 – 10
67F–12169–00	5 – 11
67F–12169–10	5 – 11
67F–12169–20	5 – 11
67F–12169–30	5 – 11
67F–12169–40	5 – 11
67F–12169–50	5 – 11
67F–12169–60	5 – 11
67F–12169–70	5 – 11
67F–12169–80	5 – 11
67F–12169–A0	5 – 11
67F–12169–B0	5 – 11
67F–12169–C0	5 – 11
67F–12169–D0	5 – 11
67F–12169–E0	5 – 11
67F–12169–F0	5 – 11
67F–12169–G0	5 – 11
67F–12169–H0	5 – 11
67F–12169–J0	5 – 11
67F–12169–K0	5 – 11
67F–12169–L0	5 – 11
67F–12169–M0	5 – 11
67F–12169–N0	5 – 11
6D9–12171–00	5 – 12
67F–12181–00	5 – 13
6D9–12411–00	4 – 28
68V–12413–00–1S	4 – 29
6G5–12416–00	2 – 20
67F–12435–A0	2 – 24
	38 – 6
67F–1243A–00	2 – 32
67F–1246A–00–1S	2 – 23
67F–12535–00	19 – 32
68T–12572–00	19 – 31
6R3–12581–00	19 – 35
6R3–12582–00	19 – 36
6R3–12583–00	19 – 37
6D8–13105–00	6 – 10
67F–13119–01	30 – 19
63P–13131–00	11 – 17
67F–13149–00	30 – 23
6D8–13161–00	6 – 13
67F–13300–10	30 – 14
67F–13314–02	30 – 15
67F–13329–00	30 – 17
67F–13338–00	30 – 25
67F–13339–00	30 – 24
67F–13411–00	30 – 9
67F–13415–00	30 – 13
	39 – 14
6D8–13428–00	8 – 3
67F–13434–02	1 – 20
68V–13437–60	13 – 24
5GH–13440–00	2 – 36
67F–13473–01	30 – 16
67F–13495–00	30 – 18
6D8–13542–00	10 – 2
6C5–13545–00	10 – 19
6D8–13546–00	10 – 1
6D8–13557–00	6 – 4
6C5–13577–00	10 – 10
6C5–13593–00	9 – 20
67F–13631–03	30 – 22
6D8–13641–00	6 – 2
6D8–13645–00	6 – 3
6C5–13716–00	9 – 22
6C5–13739–00	10 – 22
6D8–13750–00	6 – 5
6D8–13761–00	6 – 15
67F–13769–00	30 – 20
6C5–13781–00	9 – 21
6C5–13906–00	9 – 9
6C5–13907–00	9 – 17
6C5–13910–00	9 – 16
67F–13914–00	30 – 21
6C5–13915–00	9 – 19
6D8–13974–00	10 – 16
6C5–1410B–00	6 – 16
6C5–14127–00	9 – 18
6D8–14148–00	10 – 14
6C5–14149–00	10 – 8
6D8–14180–00	9 – 1
6D8–14182–00	9 – 2
6C5–14191–00	9 – 13
6D8–14200–00	6 – 1
6C5–14225–00	9 – 25
6C5–14251–00	10 – 12
6D8–14291–00–94	7 – 5
6D8–14292–00–94	7 – 9
6C5–14386–00	9 – 5
6C5–14397–00	6 – 11
	9 – 14
6D8–1441J–00	7 – 17
6D9–14440–00	7 – 13
6C5–14446–00	6 – 14
6C5–14496–00	6 – 9
6C5–14546–00	9 – 4
6C5–14567–00	9 – 15
67F–14711–00–5B	29 – 9
6D8–14960–00	9 – 12
6C5–14984–00	9 – 23
6C5–14985–00	9 – 3
6D8–15100–00–1S	2 – 2
67F–15142–00	2 – 11
67F–15311–03–5B	30 – 1
68V–15312–00	30 – 8
	39 – 13
63P–15316–00	30 – 2
6D8–15362–00	30 – 30
6G8–15363–00	4 – 32
6D8–15373–00	7 – 19
6C5–21337–00	9 – 24
6D8–2134X–00	8 – 25
6C5–21841–00	10 – 11
1UF–22434–00	27 – 41
67F–22435–00	27 – 12
67F–22471–01	27 – 37
6C5–23448–00	37 – 3
6C5–23448–10	37 – 4
6C5–2411M–00	10 – 13
6D8–2413X–00	8 – 19
68V–24149–00	11 – 24
69J–24170–00	8 – 8
6D8–2417H–00	8 – 11
69J–2419A–00	8 – 22
6C5–24251–00	10 – 20
6YK–24306–43	12 – 1
6D8–24311–00	11 – 13
67F–24312–00	19 – 38
6D8–24314–00	8 – 6
6D8–24315–00	8 – 9
6D8–24316–00	8 – 15
6D8–24317–00	8 – 20
6C5–24321–00	10 – 3
6C5–24322–00	10 – 4
6C5–24323–00	10 – 5
6D8–24324–00	10 – 6
6D8–24325–00	10 – 7
63D–24364–00	21 – 14
63D–24367–00	21 – 13
68V–24374–00	11 – 20
6C5–24379–00	10 – 18
6C5–24387–00	10 – 15
6D8–24410–00	11 – 14
68V–24411–00	11 – 19
68V–24412–00	11 – 15
68V–24413–00	11 – 21
6D8–24414–00	11 – 22
6C5–2441R–00	9 – 6
6C5–2441T–00	9 – 7
68V–24423–00	11 – 18
68V–24444–00	11 – 23
6C5–24444–00	10 – 9
6C5–24453–00	9 – 8
68V–24454–00	11 – 16
68V–24469–01	11 – 7
69J–24502–00	8 – 14
6D8–2451B–00	10 – 21
68V–24521–01	11 – 4
68V–24560–01	11 – 3
68V–24563–00	11 – 5
6D8–24566–00	11 – 9
6C5–24592–00	9 – 10
67G–26301–10	20 – 41
67F–28100–01	11 – 29
67F–2812A–00	15 – 28
6A1–28176–00	19 – 50
6D7–28199–70–D0	11 – 30
6D7–28199–70–E0	11 – 30
6D7–28199–70–F0	11 – 30
6D7–28199–70–G0	11 – 30
6D7–28199–70–H0	11 – 30
6D7–28199–70–S0	11 – 30
6D7–28199–80–K0	11 – 31
6D7–28199–80–L0	11 – 31
6D7–28199–80–M0	11 – 31
6D7–28199–80–N0	11 – 31
6D7–28199–80–P0	11 – 31
6D7–28199–80–R0	11 – 31
61H–2819R–31	11 – 28
6D8–41113–00–1S	2 – 12
67F–41114–A1	2 – 17
	38 – 8
67F–41131–01–5B	29 – 5
67F–41133–A1	29 – 6
	39 – 16
67F–41134–A0	29 – 15
	39 – 17
6D8–41137–00–94	29 – 1
67F–41138–00	29 – 17
	39 – 18
682–41237–00	23 – 44
6D8–41237–00	23 – 43
67G–42111–02–4D	20 – 2
67G–42115–10	20 – 19
664–42119–00	20 – 4
63D–42121–30–4D	20 – 58
63D–42126–00	20 – 12
67G–42131–00	20 – 51
6H2–42137–00	20 – 6
650–42152–00–94	20 – 20
67G–42153–00	20 – 26
6D8–42154–00	23 – 26
6D8–42157–00	23 – 35
67G–42159–00	20 – 22
68V–42171–00	23 – 36
6G1–42177–00	20 – 5
67G–42508–00	22 – 1
67F–42510–11–4D	25 – 9

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.
67G–42526–00	22 – 11
63D–42527–00	22 – 6
63D–42528–00	22 – 17
67G–42541–00	22 – 4
67G–42541–10	22 – 7
624–42542–00	14 – 3
	15 – 23
67G–42546–00	22 – 5
67G–42561–00	22 – 15
67G–42562–00	22 – 16
6D9–42610–00–4D	1 – 1
67F–42613–00–4D	1 – 10
67F–42615–00	1 – 13
61N–42628–00	1 – 12
67F–42628–00	1 – 19
67F–42647–00	1 – 2
67F–42649–00	1 – 8
68V–42652–00	1 – 5
67F–42662–00	1 – 9
67F–42677–10	1 – 14
6D9–42678–00	1 – 15
67F–42681–10	1 – 17
67F–42682–10	1 – 18
6D8–42710–00–4D	19 – 1
648–42715–00	23 – 23
61A–42716–00	19 – 40
67F–42717–00	19 – 26
6D8–42717–00	19 – 21
67F–42724–00	29 – 33
63D–42725–00	20 – 56
68V–42725–00	19 – 19
67G–42725–01	21 – 33
6H1–42726–21	19 – 23
6G1–42727–00	29 – 4
67G–42735–00	21 – 3
67F–42738–00–5B	19 – 17
67F–42741–01–8D	19 – 41
6H4–42748–00	19 – 25
68F–42753–00	19 – 47
6D8–42756–00	19 – 20
67F–42815–00–4D	19 – 5
67F–42816–00–4D	19 – 6
68V–42818–01	19 – 9
67F–42828–00–5B	19 – 7
67F–43111–00–4D	24 – 1
67F–43112–00–4D	24 – 4
6D8–43126–00	24 – 30
64E–43131–01	24 – 12

PART NO. N° PIECES	REF. NO.
64E–43139–02	25 – 5
64D–43144–00	19 – 14
66T–43144–00	24 – 24
6E5–43145–01	33 – 8
6G5–43148–00	24 – 21
6D8–43181–00	24 – 18
6D8–43185–00	24 – 19
6D8–43311–00–4D	24 – 7
682–43318–01	22 – 8
6D8–43800–00–4D	27 – 1
6D8–43804–00	28 – 3
6D8–43805–00	28 – 2
62X–43807–00	28 – 7
6H1–4380F–11	28 – 8
6C5–4380G–00	27 – 47
6D8–4380K–00	27 – 43
67F–4380R–00	27 – 3
67F–43810–01	27 – 2
6H1–43812–00	27 – 14
67F–43816–00	27 – 29
6C5–43816–00	27 – 46
6C6–43817–00	27 – 44
67F–43818–00	24 – 34
67F–4381B–00	27 – 38
6D8–4381G–00	27 – 84
67F–4381J–00	27 – 36
6C5–4381K–00	27 – 62
67F–43821–00	27 – 15
6H1–43829–00	27 – 90
6C6–4382E–00	27 – 53
6C5–4382K–00	27 – 64
6C5–4382L–00	27 – 65
6D8–43830–00	27 – 49
6C5–43831–00	27 – 91
6C5–43841–00	27 – 82
6C6–43841–00	27 – 50
6D8–43845–00	27 – 88
62X–4384H–00	27 – 40
6C5–43851–00	27 – 58
65W–43853–00	27 – 23
6C6–43853–00	27 – 55
6C5–43854–00	27 – 67
6D8–43855–00	27 – 60
6D8–43856–00	27 – 63
67F–43857–00	27 – 35
67F–4385A–01	27 – 7
67F–43861–00	27 – 16
62X–43862–00	27 – 19

PART NO. N° PIECES	REF. NO.
67F–43862–00	27 – 6
67F–43863–00	27 – 26
62X–43865–00	27 – 32
65W–4386A–00	27 – 21
6T4–4386A–00	27 – 34
6C6–4386E–00	27 – 78
688–4386F–00	27 – 22
6C6–4386G–00	27 – 77
62X–4386K–00	28 – 9
62X–43871–00	27 – 9
67F–43871–00	27 – 31
6C5–43872–00	27 – 83
6H1–43872–10	27 – 4
62X–43875–00	27 – 42
67F–43875–00	27 – 13
6H1–43875–00	27 – 87
6C6–43878–00	27 – 71
62Y–4387G–00	27 – 72
6C6–4387G–00	27 – 56
6D8–43880–00	27 – 95
	28 – 1
6D8–43881–00	28 – 12
6H1–43882–11	28 – 13
6H1–43883–00	27 – 51
65W–43888–00	27 – 93
67F–4388A–00	27 – 33
6C6–4388E–00	27 – 75
6C6–4388F–00	27 – 76
6H1–43891–11	28 – 4
6H1–43892–11	28 – 5
67F–43893–00	27 – 24
6C5–43893–00	27 – 59
6C6–43893–00	27 – 61
6C6–43894–00	27 – 52
6C5–43895–00	27 – 66
62X–43899–00	27 – 39
67F–43899–00	27 – 28
69J–4389J–00	27 – 45
67G–44100–10	20 – 16
67G–44104–00	20 – 17
67G–44113–00	20 – 23
6D8–44117–00	23 – 5
67F–44118–00	23 – 18
67F–44120–10	23 – 14
67F–44121–00	23 – 11
68V–44122–01	23 – 8
67G–44132–00	20 – 27
67F–44135–00	23 – 31

PART NO. N° PIECES	REF. NO.
67F–44150–00	31 – 39
67G–44159–00–4D	20 – 46
67G–44173–00	20 – 47
6G8–44191–00	20 – 49
67F–44311–00	31 – 17
6D8–44314–00	32 – 3
688–44315–A0	31 – 27
	39 – 3
688–44316–A0	31 – 33
	39 – 7
67F–44322–00	31 – 24
	39 – 23
67F–44323–00	31 – 28
	39 – 26
688–44324–A0	31 – 29
	39 – 4
6D8–44341–00	31 – 30
67F–44352–00	31 – 25
	39 – 24
6D8–44361–00	32 – 2
67F–44365–00	32 – 4
663–44366–00	31 – 21
663–44367–00	32 – 1
69D–44391–00	19 – 24
69J–44391–00	8 – 18
67F–44514–00–94	25 – 17
67F–44526–00	25 – 20
6H1–44526–00	24 – 41
67F–44533–00	25 – 23
67F–44551–00–4D	25 – 15
67F–44553–00–4D	25 – 34
67F–44555–00–94	25 – 25
67F–44575–00	25 – 33
67F–45111–11–4D	29 – 20
67F–45113–00	29 – 29
	39 – 21
67F–45123–00	29 – 19
	39 – 20
67F–45127–00	29 – 18
	39 – 19
67F–45151–00	29 – 25
67F–45155–00	29 – 28
67F–45180–00–4D	26 – 1
67F–45181–00–5B	29 – 16
6H1–45214–00	32 – 10
6H1–45215–00	32 – 11
6H1–45251–03	24 – 39
6D9–45300–10–4D	31 – 1

PART NO. N° PIECES	REF. NO.
67F–45301–00–4D	31 – 2
67F–45318–00	29 – 23
688–45321–00	31 – 34
67F–45331–00–94	31 – 60
688–45341–10	31 – 4
67F–45371–00	32 – 14
688–45375–00	32 – 18
663–45376–00–94	32 – 19
6E5–45378–00	31 – 6
688–45383–02	31 – 66
688–45384–00	31 – 67
67F–45501–10	31 – 10
688–45536–01	31 – 14
6D9–45551–00	31 – 11
67F–45560–00	31 – 52
688–45567–01	31 – 55
688–45567–10	31 – 55
688–45567–20	31 – 55
688–45567–30	31 – 55
688–45567–40	31 – 55
688–45567–50	31 – 55
688–45567–60	31 – 55
6D9–45571–00	31 – 56
67F–45576–00	31 – 64
688–45587–01	31 – 16
688–45587–10	31 – 16
688–45587–20	31 – 16
688–45587–30	31 – 16
688–45587–40	31 – 16
688–45587–50	31 – 16
688–45587–60	31 – 16
67F–45611–01	31 – 59
67F–45631–00	31 – 49
688–45633–00	31 – 51
67F–45634–00	31 – 43
6H1–45635–00	31 – 45
6H1–45668–00	31 – 44
688–45930–02–98	32 – 25
688–45932–60–98	32 – 25
6E5–45941–00–EL	32 – 25
6E5–45943–00–EL	32 – 25
6E5–45945–01–EL	32 – 25
6E5–45947–00–EL	32 – 25
6E5–45949–00–EL	32 – 25
6E5–45952–00–EL	32 – 25
6E5–45954–00–EL	32 – 25
6E5–45956–00–EL	32 – 25
688–45970–03–98	32 – 25

PART NO. N° PIECES	REF. NO.
688–45972–02–98	32 – 25
688–45974–02–98	32 – 25
688–45976–01–98	32 – 25
688–45978–60–98	32 – 25
688–45987–01	32 – 20
67F–45997–00	32 – 21
67F–46241–00	5 – 17
63D–48119–00	20 – 25
703–48152–00	35 – 57
703–48153–00	35 – 3
63D–48154–00	20 – 13
703–48189–00	35 – 17
703–48198–00	35 – 14
703–48205–17	34 – 1
	35 – 1
703–48211–01	35 – 61
703–48212–00	35 – 58
703–48213–00	35 – 59
703–48215–00	35 – 43
703–48219–00	35 – 30
703–48221–00	35 – 56
703–48222–00	35 – 27
703–48223–00	35 – 28
703–48225–00	35 – 29
703–48226–00	35 – 26
703–48227–00	35 – 24
703–48232–00	35 – 62
703–48234–00	35 – 18
703–48235–00	35 – 4
63D–48236–00	20 – 24
703–48236–00	35 – 16
63D–48237–00	20 – 28
63D–48238–00	20 – 30
703–48238–00	35 – 22
703–48243–00	35 – 15
703–48244–00	35 – 21
703–48245–00	35 – 11
703–48246–00	35 – 23
701–48248–00	35 – 13
703–48252–00	35 – 12
67G–48261–00	20 – 18
703–48261–01	35 – 2
703–48264–00	35 – 6
703–48265–00	35 – 9
703–48268–00	35 – 5
703–48271–00	35 – 60
703–48281–00	35 – 31
703–48282–00	35 – 32

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.
703–48284–00	35 – 52
701–48287–00	35 – 42
703–48291–10	35 – 39
703–48293–10	35 – 41
701–48320–30	34 – 2
701–48320–40	34 – 2
701–48320–50	34 – 2
701–48320–60	34 – 2
701–48320–80	34 – 2
67G–48321–10	20 – 37
663–48344–00	23 – 3
703–48345–01	35 – 19
701–48350–00	34 – 2
703–48358–00	35 – 20
67F–48511–00–4D	25 – 37
67G–48531–00	20 – 38
63D–48538–00	20 – 44
66R–48538–00	20 – 42
67F–48538–00	23 – 1
67F–61350–00	33 – 1
6C5–81145–00	6 – 7
6C5–81146–00	6 – 12
445–81328–20	13 – 7
6D8–8132G–00	17 – 1
6D8–81332–00	13 – 16
6D8–81337–00	13 – 19
63D–81345–20	13 – 5
6D8–81410–00	13 – 4
6D8–81450–00	13 – 1
6D8–81460–00	13 – 2
68V–81673–00	13 – 8
68V–81800–01	18 – 1
67F–81801–00	18 – 5
67F–81807–00	18 – 10
67F–81808–00	18 – 8
67F–81809–00	18 – 19
67F–81810–00	18 – 3
67F–81813–00	18 – 6
68F–81820–00	18 – 7
67F–81821–00	18 – 13
6K7–81826–10	18 – 24
67F–81828–00	18 – 25
6C5–8182L–00	6 – 8
67F–81830–00	18 – 17
67F–81832–00	18 – 11
67F–81836–00	18 – 12
67F–81839–00	18 – 21
67F–8183R–00	18 – 16
60V–8183T–00	18 – 18
68F–81840–00	18 – 4
67F–81841–00	18 – 14
67F–81842–00	18 – 20
67F–81846–00	18 – 26
67F–81850–00	18 – 2
67F–81857–00	18 – 9
6C5–81860–00	37 – 2
67F–81869–00	18 – 23
67F–81891–00	18 – 15
68V–81919–00	15 – 31
6D8–81919–00	15 – 32
60V–81925–00	18 – 28
68V–81941–01	18 – 22
68V–81942–02	15 – 27
68V–81948–01	15 – 21
61A–81949–00	15 – 20
68V–8194A–00	15 – 7
60E–81950–00	15 – 5
63P–81950–00	15 – 14
68V–81953–00	15 – 8
68V–81960–00	14 – 23
68V–82105–00	15 – 1
6Y5–82117–00	36 – 17
6G5–82119–00	15 – 13
703–82119–00	25 – 3
682–82119–01	15 – 29
67F–82127–00	24 – 11
6D8–82148–00	24 – 27
6E5–82148–00	24 – 5
1E6–82151–00	36 – 16
67F–82151–00	16 – 2
67F–82151–10	16 – 3
67F–8215B–10	16 – 4
67F–8215B–20	16 – 5
6H1–82181–10	28 – 6
63P–82310–01	14 – 5
68V–82317–00	14 – 2
6A0–82317–00	15 – 22
663–82317–01	13 – 22
67F–82341–00	14 – 6
67F–82342–00	14 – 7
67F–82343–00	14 – 10
67F–82344–00	14 – 11
67F–82361–00	14 – 8
67F–82362–00	14 – 9
67F–82377–00	19 – 49
6D8–82388–00	14 – 17
6D8–82389–00	16 – 16
6D8–82398–00	16 – 19
68V–82504–00	17 – 11
703–82510–43	35 – 44
67G–82510–50	21 – 9
63D–8252E–01–4D	21 – 11
63D–8252F–01–4D	21 – 12
703–82531–00	35 – 46
703–82540–00	35 – 50
688–82540–11	21 – 4
6D8–82544–00	7 – 25
68F–82553–80	36 – 18
67G–82554–01	21 – 5
62Y–82555–00	21 – 6
682–82556–00	21 – 22
	35 – 48
67G–82563–00	21 – 25
703–82563–02	35 – 55
63D–82563–10	17 – 12
69W–82575–00	21 – 21
688–82575–01	35 – 47
676–82577–00	21 – 10
703–82577–00	35 – 45
6E3–8257H–00	19 – 51
689–8257Y–00	21 – 23
6D8–82581–00	16 – 13
68F–82582–00	18 – 29
63D–82586–01	21 – 32
6E5–82587–00	17 – 13
6D8–82588–00	16 – 10
6E5–82588–00	19 – 27
61A–82588–01	23 – 47
688–8258A–20	35 – 49
6D8–82590–10	16 – 1
703–82591–00	35 – 53
703–82592–00	35 – 54
68V–82594–00	15 – 25
703–82594–00	35 – 25
60V–8259F–00	23 – 46
703–83383–02	35 – 51
688–83383–11	21 – 34
6H5–83386–00	21 – 35
6Y5–83500–S5	36 – 6
6Y5–8350T–03	36 – 1
6Y5–83533–T2	36 – 10
6H5–83553–12	21 – 31
6Y5–83553–M0	36 – 15
6K3–83557–00	21 – 2
6Y5–83557–10	36 – 19
6Y5–83557–31	36 – 11
6E5–83558–00	32 – 17
6E5–83558–10	31 – 8
6Y5–83570–S5	36 – 7
67F–83614–00	17 – 14
6A1–83625–41	13 – 25
6A1–83625–51	13 – 26
6D8–83626–00	4 – 34
67F–83627–01	18 – 34
64E–83672–02	25 – 1
68F–83688–00	6 – 17
63D–83728–00	21 – 28
6Y5–83728–00	36 – 12
689–85547–00	11 – 1
6D8–85547–00	13 – 21
6D8–85580–00	13 – 3
68V–85753–00	17 – 6
	38 – 7
67F–85757–00	17 – 5
67F–85790–00	17 – 4
6C5–85885–00	6 – 6
6D9–8591A–00	14 – 1
6Y5–87122–S0	36 – 14
6C5–87226–00	9 – 11
K0A–A3721–00	5 – 7
K0A–A3722–00	5 – 8
K0F–A9904–20	4 – 7
6D8–W0001–00	38 – 1
67F–W0001–21	39 – 1
67F–W0070–10	1 – 16
67F–W0078–00	39 – 22
67G–W0084–14–4D	20 – 1
6D9–W009A–00–1S	4 – 1
6D8–W009B–00–1S	2 – 1
6D8–W1164–00	3 – 5
6D8–W1164–10	3 – 5
6C5–W8186–00	37 – 1
90101–09M01	33 – 7
90101–12014	20 – 59
90101–12M03	24 – 45
90105–10M67	32 – 15
90105–10M89	4 – 16
90109–06M80	19 – 44
90109–06M81	19 – 28
90109–06M82	19 – 8
90109–06M86	17 – 15
	19 – 15
90109–06M86	23 – 2
90109–06M96	19 – 18
90109–12006	25 – 27
90109–12007	25 – 19
90110–12M00	26 – 4
90116–10175	25 – 38
90119–06087	7 – 8
90119–06113	7 – 16
90119–06M08	8 – 1
90119–06M59	8 – 28
	14 – 4
	15 – 24
90119–06M81	24 – 40
90119–06M83	11 – 27
90119–06MA2	2 – 25
90119–06MA4	2 – 18
90119–07235	4 – 5
90119–08069	7 – 1
90119–08M03	7 – 3
90119–08M13	31 – 20
	39 – 31
90119–08M22	19 – 2
90119–08M58	29 – 32
90119–08M66	2 – 5
90119–08M74	22 – 2
90119–08M84	32 – 9
90119–08M87	31 – 19
	39 – 30
90119–08M91	4 – 17
90119–10M06	5 – 16
90119–10M08	29 – 21
90119–10M72	5 – 22
90119–10M88	2 – 4
90149–05M13	20 – 8
90151–05M00	32 – 12
90159–06018	37 – 5
90159–06M18	20 – 48
90159–06M28	19 – 43
90159–06M29	4 – 27
90167–06002	19 – 33
90170–09M03	33 – 4
90170–16M01	31 – 12
90170–40003	5 – 24
90171–16011	32 – 23
90179–06M24	1 – 11
90179–08003	18 – 27
90179–24002	13 – 15
90183–02M03	31 – 48
90185–05002	32 – 13
90185–08057	22 – 14
90185–09M01	33 – 3
90185–10051	25 – 39
90185–10M14	22 – 9
90185–12M12	20 – 65
90185–22M11	24 – 15
90201–03313	31 – 47
90201–06028	37 – 8
90201–06068	19 – 12
90201–06M31	23 – 28
90201–08M01	22 – 3
90201–09M02	23 – 16
90201–10M02	23 – 29
90201–10M20	33 – 2
90201–10M63	33 – 6
90201–10M76	22 – 10
90201–121J9	28 – 14
90201–12M01	26 – 2
90201–12M05	24 – 47
90201–12M16	25 – 21
	26 – 5
90201–13M01	24 – 46
	25 – 22
90201–13M03	25 – 26
90201–13M19	25 – 31
90201–24014	13 – 14
90201–24M02	25 – 29
90201–25M05	31 – 58
90201–26M59	24 – 14
90201–30M00	25 – 10
90202–07M07	23 – 9
90202–25M04	25 – 30
90206–10M04	23 – 30
90206–12M22	20 – 61
90206–15M18	19 – 11
90249–06M19	24 – 23
90250–07M02	31 – 50
90269–02M09	20 – 7
90280–04008	5 – 25
90280–04M04	31 – 26
	39 – 32
90280–05015	13 – 13
90282–04010	31 – 65
90338–07180	20 – 57
90340–08002	31 – 3
90340–14M06	2 – 6
	30 – 3

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.
90340–18M09	2 – 13
90344–51019	4 – 4
90386–06M12	23 – 12
90386–08001	7 – 14
90386–08032	20 – 11
90386–10M16	24 – 20
90386–12M93	20 – 63
90386–15M73	19 – 10
90386–18001	24 – 32
90386–18M35	24 – 31
90386–18MA0	24 – 36
90386–25M31	24 – 13
90386–26MA3	20 – 50
90386–30M60	25 – 14
90386–30M77	25 – 13
90386–30M78	25 – 11
90386–90M90	23 – 15
90387–06013	23 – 37
90387–06M21	23 – 27
90387–06M43	19 – 46
90387–06M60	8 – 27
90387–06M64	30 – 12
90387–06M69	9 – 26
90387–07013	7 – 15
90387–08033	7 – 2
90387–08M37	19 – 4
90387–10M08	4 – 15
90387–10M42	33 – 5
90387–12M02	20 – 62
90387–18M01	24 – 35
90387–22M01	24 – 37
90389–25M00	32 – 22
90401–20145	2 – 37
90430–08020	31 – 5
	39 – 2
90430–14115	2 – 7
	38 – 5
90430–14M09	30 – 4
	39 – 12
90430–18130	2 – 14
	38 – 11
90445–07M31	31 – 7
90445–07ME0	32 – 16
90445–13M37	11 – 2
90445–15M03	5 – 20
90446–24M79	21 – 1
90462–10027	23 – 7
90464–11121	14 – 18
90464–12M58	15 – 26
90464–15007	8 – 2
90464–18246	6 – 18
90464–20258	19 – 48
90464–30003	17 – 16
90464–76001	7 – 18
	16 – 6
90465–06M86	17 – 9
	37 – 7
90465–08M23	14 – 20
	19 – 29
90465–08M63	24 – 9
	25 – 4
90465–10M77	24 – 2
90465–11M10	2 – 19
	8 – 7
	10 – 17
	11 – 8
	19 – 39
	25 – 7
	31 – 9
	36 – 13
90465–11M59	7 – 20
90465–12M03	7 – 22
90465–13M11	21 – 24
90465–13M18	16 – 22
90465–13M24	21 – 29
	37 – 10
90465–13M30	21 – 30
90467–09M03	8 – 17
90467–20M15	2 – 34
	7 – 21
90468–10005	20 – 40
90468–18008	23 – 4
90480–09M12	9 – 27
90480–10M23	8 – 26
90480–12072	4 – 22
	13 – 20
90480–13M24	19 – 45
90480–14329	14 – 19
90480–19M06	31 – 22
90480–20M05	2 – 22
90480–22M15	19 – 3
90501–12082	23 – 22
90501–12M48	31 – 46
90501–16M11	2 – 21
90501–23215	20 – 10
90506–14M24	24 – 26
90506–16M34	19 – 16
90506–16M39	5 – 19
91317–03005	27 – 80
91317–03016	27 – 74
91317–04030	27 – 73
91317–05025	27 – 81
91317–05030	27 – 70
91317–05045	27 – 48
91317–05050	27 – 94
91490–20010	20 – 15
91490–20015	23 – 17
91490–40025	32 – 24
91609–50028	27 – 79
91690–30020	24 – 22
91690–30025	20 – 21
91690–50014	7 – 4
91809–08006	4 – 6
92903–06100	15 – 3
92903–06600	15 – 4
92903–08100	18 – 33
92903–08600	18 – 31
92903–10600	20 – 9
92907–04600	4 – 21
92907–06600	30 – 11
92990–04100	36 – 4
92990–06100	1 – 3
92990–06600	29 – 27
92990–08600	35 – 34
92990–12200	20 – 60
92990–12600	20 – 64
92995–04100	23 – 49
92995–06100	13 – 11
	14 – 15
	15 – 11
	16 – 8
	23 – 33
	24 – 43
92995–06600	1 – 7
	2 – 10
	4 – 11
	7 – 7
	8 – 5
	11 – 12
	13 – 12
	14 – 16
	15 – 12
	16 – 9
	17 – 3
92995–06600	20 – 34
	21 – 8
	23 – 20
	24 – 29
	29 – 8
	30 – 6
	31 – 37
92995–08100	24 – 17
	29 – 31
92995–08600	20 – 32
	22 – 13
92995–10100	25 – 36
	32 – 7
92995–10600	32 – 8
92A08–03012	27 – 85
92A08–03110	27 – 68
93101–25M03	31 – 31
	39 – 5
93101–48001	3 – 10
	38 – 10
93102–38M59	5 – 26
	38 – 4
93102–48008	3 – 9
	38 – 9
93106–09014	31 – 35
	39 – 8
93210–07003	31 – 40
	39 – 10
93210–09165	27 – 89
93210–16275	33 – 9
93210–18397	27 – 5
93210–19MJ1	30 – 29
	39 – 15
93210–24M79	4 – 33
	38 – 2
93210–29375	27 – 8
93210–29M94	25 – 12
93210–30682	11 – 26
	38 – 13
93210–32738	11 – 6
93210–46044	31 – 32
	39 – 6
93210–49046	31 – 38
	39 – 9
93210–554A9	28 – 15
93210–64488	27 – 92
93210–86M39	31 – 63
	39 – 11
93306–207U0	31 – 57
93315–52563	31 – 13
93317–322V0	31 – 53
93317–325U0	31 – 61
93332–000U3	31 – 15
93332–000UD	31 – 54
93410–18M05	24 – 33
93410–28M06	25 – 16
93420–36M01	29 – 24
93430–06024	35 – 10
93501–04M02	23 – 21
93501–08001	27 – 10
93503–16003	27 – 25
	31 – 42
93505–32038	27 – 54
93602–07244	27 – 11
93604–10M03	31 – 18
93604–12M07	30 – 28
93605–10108	5 – 14
93606–12019	2 – 3
	30 – 7
	32 – 5
93606–19M23	29 – 14
93608–16M16	29 – 3
93700–06M03	20 – 3
	24 – 8
94702–00391	4 – 35
95307–03600	27 – 69
95333–08600	18 – 32
95380–04600	36 – 5
95380–05600	23 – 45
	35 – 7
95380–06600	1 – 4
	19 – 42
	20 – 14
	35 – 40
95380–08600	11 – 10
95380–12600	24 – 48
95380–12700	25 – 32
	26 – 3
95780–06300	37 – 6
95780–12300	25 – 24
	26 – 6
95895–06025	7 – 26
97013–06020	15 – 2
97013–08045	18 – 30
97027–06025	30 – 10
97075–06020	2 – 28
97075–06020	4 – 10
97075–06025	23 – 19
	30 – 5
97075–06030	29 – 10
97075–06050	29 – 12
97075–06070	29 – 7
97075–10040	25 – 35
	32 – 6
97095–06010	8 – 12
	15 – 10
	17 – 10
	24 – 3
97095–06012	1 – 6
	7 – 23
	8 – 4
	16 – 11
97095–06014	14 – 21
	16 – 14
	20 – 35
	21 – 7
97095–06016	8 – 23
	11 – 11
	17 – 2
	19 – 13
	24 – 42
	31 – 36
97095–06020	2 – 9
	7 – 10
	14 – 27
	16 – 7
	21 – 17
97095–06025	4 – 30
	14 – 14
	21 – 15
	23 – 41
97095–06030	4 – 24
	7 – 6
	13 – 10
	20 – 33
	21 – 19
97095–06035	23 – 32
97095–06045	30 – 26
97095–08016	29 – 30
97095–08020	24 – 16
97095–08025	22 – 12
97095–08040	20 – 31
97380–05025	35 – 8
97380–08030	35 – 33

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
97575–08445	25 – 18										
97575–08540	2 – 31										
	4 – 13										
	29 – 2										
97595–06550	23 – 6										
97607–04110	13 – 6										
97607–04216	28 – 11										
97780–40512	31 – 23										
97780–60525	25 – 6										
97780–60620	15 – 9										
97780–60625	15 – 6										
97880–06012	24 – 6										
97880–06016	29 – 26										
97885–04016	23 – 48										
97885–06010	13 – 17										
97885–06016	20 – 54										
	21 – 26										
	25 – 2										
	37 – 9										
97885–06040	20 – 52										
97980–05225	28 – 10										
98507–04008	4 – 20										
98580–03015	35 – 38										
98580–04006	35 – 36										
98580–04010	35 – 35										
98580–05010	35 – 37										
98780–04016	2 – 16										
98785–05014	20 – 29										
99001–08600	31 – 41										
99530–08012	13 – 9										
9E450–04433	36 – 2										
9E450–04533	36 – 3										

F100DET
PARTS CATALOGUE
©2004 by Yamaha Motor Co., Ltd.
1st edition, December 2004
All rights reserved.
Any reprinting or unauthorized use
without the written permission of
Yamaha Motor Co., Ltd.
is expressly prohibited.
Printed in Japan.

F100DET
CATALOGUE DE PIECES DETACHEES
©2004 par Yamaha Motor Co., Ltd.
1re édition, décembre 2004
Tous droits réservés
Toute réimpression ou utilisation
non autorisée sans la permission écrite
de la Yamaha Motor Co., Ltd.
est formellement interdite.
Imprimé au Japon